



CONSTRUCTION EQUIPMENT

SWO-072401 - FRONT LEFT FINAL DRIVE



Sample No: VCP439806
Oil Type: VOLVO PREMIUM GEAR OIL 85W-140 GL-5
Job No: SWO-072401



SAMPLE INFORMATION

Sample Number	VCP439806	VCP452421	VCP431028	VCP417780
Sample Date	31 May 2024	04 Mar 2024	03 Nov 2023	11 Jul 2023
Machine Hours	10125	9648	9145	8645
Oil Hours	0	0	0	0
Oil Changed	Not Chngd	Changed	Not Chngd	Not Chngd
Sample Status	NORMAL	NORMAL	NORMAL	NORMAL

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OIL CONDITION

Visc @ 40°C	cSt	274	256	257	220
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CONTAMINATION

Water	%	NEG	NEG	NEG	NEG
Silicon	ppm	6	9	7	4
Sodium	ppm	0	2	0	<1
Potassium	ppm	0	0	0	<1

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.



WEAR METALS

Iron	ppm	7	42	24	31
Copper	ppm	0	<1	0	<1
Lead	ppm	0	0	0	<1
Tin	ppm	0	0	0	<1
Aluminum	ppm	0	2	<1	<1
Chromium	ppm	<1	<1	<1	<1
Molybdenum	ppm	7	5	4	1
Nickel	ppm	0	0	0	0
Titanium	ppm	0	0	0	0
Silver	ppm	0	0	0	0
Manganese	ppm	<1	<1	<1	<1
Vanadium	ppm	0	<1	0	0



ADDITIVES

Calcium	ppm	168	65	68	39
Magnesium	ppm	41	19	22	28
Zinc	ppm	119	51	57	59
Phosphorus	ppm	980	948	890	1323
Barium	ppm	0	1	<1	0
Boron	ppm	201	159	150	201

Depot: SAIBIR
Unique No: 11071142
Signed: Jonathan Hester
Report Date: 12 Jun 2024



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VOLVO GRAPHS

