



# CONSTRUCTION EQUIPMENT

716561 DETROIT IRON SENNEBOGEN 825 3520 - DIESEL ENGINE



**Sample No:** VCP452658  
**Oil Type:** VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3  
**Job No:** 716561 DETROIT IRON



## SAMPLE INFORMATION

Sample Number	<b>VCP452658</b>	VCP452299	---	---
Sample Date	<b>06 Jun 2024</b>	04 Jan 2024	---	---
Machine Hours	<b>2211</b>	1915	---	---
Oil Hours	<b>500</b>	500	---	---
Oil Changed	<b>Changed</b>	Changed	---	---
Sample Status	<b>NORMAL</b>	ATTENTION	---	---

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## OIL CONDITION

Visc @ 100°C	cSt	<span style="color: green;">■</span> <b>12.8</b>	<span style="color: orange;">●</span> 11.22	---	---
Base Number (BN)	mg KOH/g	<span style="color: green;">■</span> <b>7.8</b>	<span style="color: green;">■</span> 5.5	---	---
Oxidation (PA)	%	<b>70</b>	87	---	---

## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## CONTAMINATION

Water	%	<b>NEG</b>	NEG	---	---
Soot %	%	<span style="color: green;">■</span> <b>0.2</b>	<span style="color: green;">■</span> 0.3	---	---
Nitration (PA)	%	<b>76</b>	90	---	---
Sulfation (PA)	%	<b>56</b>	65	---	---
Glycol	%	<b>NEG</b>	NEG	---	---
Fuel	%	<b>&lt;1.0</b>	<span style="color: green;">■</span> 1.3	---	---
Silicon	ppm	<span style="color: green;">■</span> <b>3</b>	<span style="color: green;">■</span> 6	---	---
Sodium	ppm	<span style="color: green;">■</span> <b>1</b>	<span style="color: green;">■</span> 3	---	---
Potassium	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> 2	---	---

## WEAR METALS

Iron	ppm	<span style="color: green;">■</span> <b>15</b>	<span style="color: green;">■</span> 35	---	---
Copper	ppm	<span style="color: green;">■</span> <b>1</b>	<span style="color: green;">■</span> 13	---	---
Lead	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> 0	---	---
Tin	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> <1	---	---
Aluminum	ppm	<span style="color: green;">■</span> <b>&lt;1</b>	<span style="color: green;">■</span> 2	---	---
Chromium	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> <1	---	---
Molybdenum	ppm	<span style="color: green;">■</span> <b>59</b>	<span style="color: green;">■</span> 45	---	---
Nickel	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> 0	---	---
Titanium	ppm	<b>0</b>	<1	---	---
Silver	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> 0	---	---
Manganese	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> 1	---	---
Vanadium	ppm	<b>0</b>	<1	---	---

## ADDITIVES

Calcium	ppm	<span style="color: green;">■</span> <b>1276</b>	<span style="color: green;">■</span> 1429	---	---
Magnesium	ppm	<span style="color: green;">■</span> <b>836</b>	<span style="color: green;">■</span> 764	---	---
Zinc	ppm	<span style="color: green;">■</span> <b>1208</b>	<span style="color: green;">■</span> 1259	---	---
Phosphorus	ppm	<span style="color: green;">■</span> <b>993</b>	<span style="color: green;">■</span> 971	---	---
Barium	ppm	<span style="color: green;">■</span> <b>0</b>	<span style="color: green;">■</span> 0	---	---
Boron	ppm	<span style="color: green;">■</span> <b>5</b>	<span style="color: green;">■</span> 23	---	---

**Depot:** VOLVO2990  
**Unique No:** 11087221  
**Signed:** Wes Davis  
**Report Date:** 21 Jun 2024

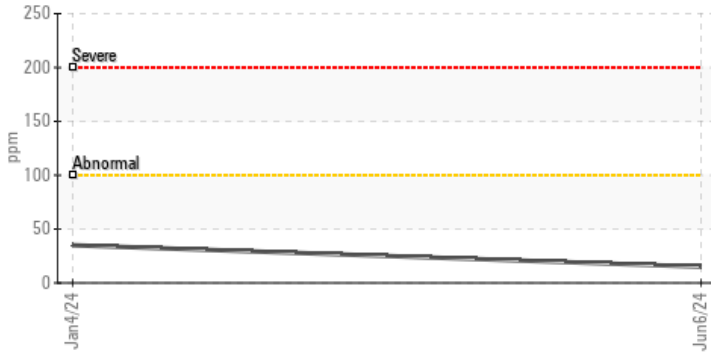


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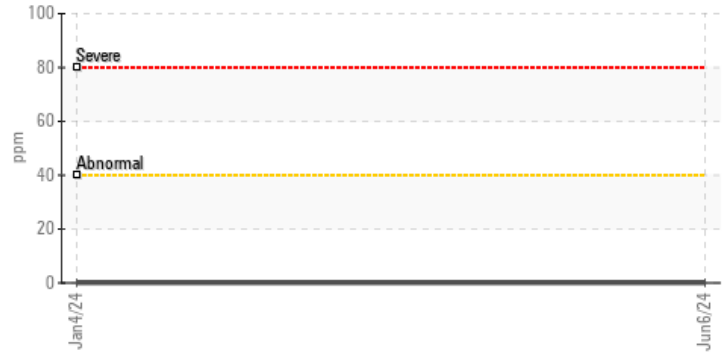


## GRAPHS

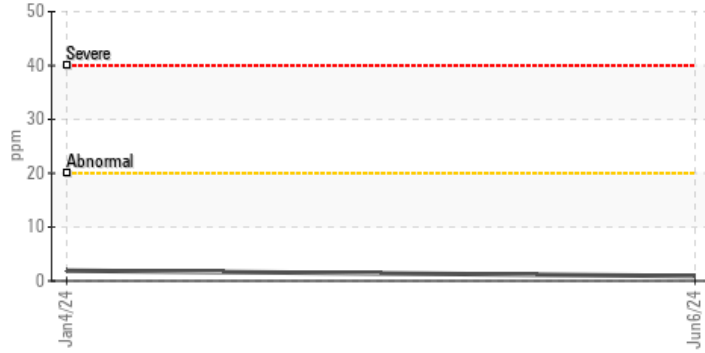
### Iron (ppm)



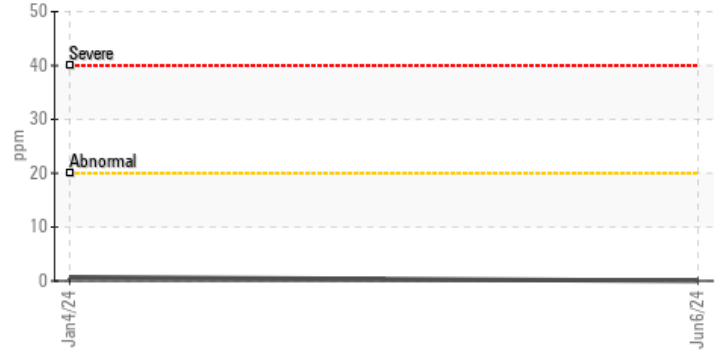
### Lead (ppm)



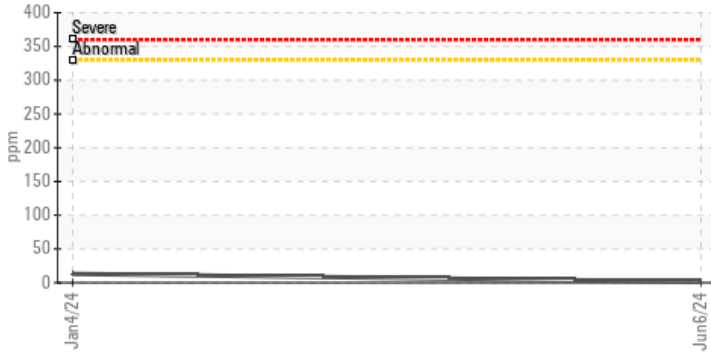
### Aluminum (ppm)



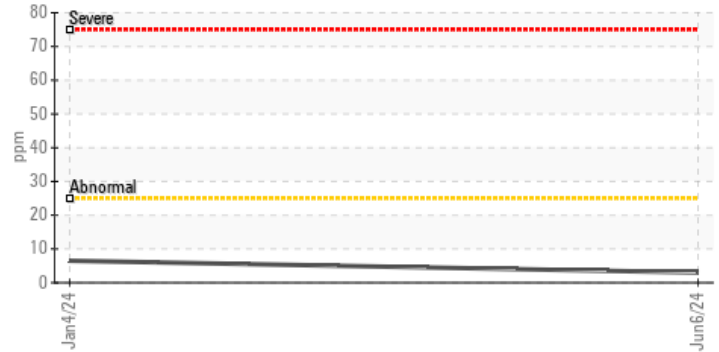
### Chromium (ppm)



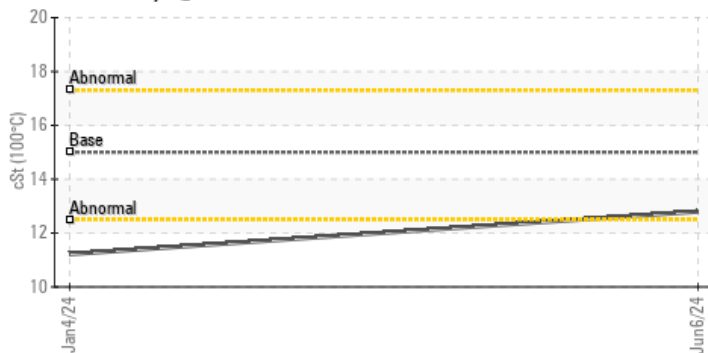
### Copper (ppm)



### Silicon (ppm)



### Viscosity @ 100°C



### Base Number

