

CONSTRUCTION EQUIPMENT
716821 MOSAIC VOLVO EC480EL 315147 - RIGHT SWING DRIVE

Sample No: VCP447399

Oil Type: VOLVO PREMIUM GEAR OIL 85W-140 GL-5

Job No: 716821 MOSAIC

SAMPLE IN	FORMATION				
Sample Number		VCP447399	VCP452122	VCP416197	
Sample Date		24 May 2024	13 Jan 2024	21 Aug 2023	
Machine Hours		2182	1647	812	
Oil Hours		1000	800	812	
Oil Changed		Changed	Changed	Changed	
Sample Status		NORMAL	NORMAL	NORMAL	
OIL CONDIT	TION				
Visc @ 40°C	cSt	■232	□241	□154	
CONTAMINATION					

CONTAMINATION						
Water	%	NEG	NEG	NEG		
Silicon	ppm	■29	1 5	■34		
Sodium	ppm	2	0	< 1		
Potassium	ppm	■<1	1	□0		

WEAR I	METALS				
Iron	ppm	160	114	■158	
Copper	ppm	16	1 1	□13	
Lead	ppm	0	□0	□0	
Tin	ppm	■ 0	0	<1	
Aluminum	ppm	2	2	4	
Chromium	ppm	2	1	2	
Molybdenum	ppm	■<1	1	□0	
Nickel	ppm	■ 0	0	□0	
Titanium	ppm	<1	<1	0	
Silver	ppm	0	0	0	
Manganese	ppm	3	1	■3	
Vanadium	ppm	<1	0	0	

ADDITIVES					
Calcium	ppm	■371	■339	6	
Magnesium	ppm	6	7	□0	
Zinc	ppm	148	■155	■8	
Phosphorus	ppm	■839	■842	■317	
Barium	ppm	□ <1	1 1	0	
Boron	ppm	101	■102	■0	



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Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: VOLVO0093 **Unique No:** 11087968 Signed: Wes Davis Report Date: 20 Jun 2024



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