Sample No: VCP454029

Oil Type: VOLVO SUPER HYDRAULIC OIL 46

**Job No:** SW-36877-2 HOJ EXC

SAMPLE IN	FORMATION				
Sample Number		VCP454029			
Sample Date		07 Jul 2024			
Machine Hours		2630			
Oil Hours		2630			
Oil Changed		Changed			
Sample Status		NORMAL			
OIL CONDI	TION				
				<u> </u>	
Visc @ 40°C	cSt	<b>42.5</b>			
Acid Number (AN)	mg KOH/g	■ 0.57			
VOLVO					
CONTAMIN	IATION				
Water	%	NEG			
Particles >4µm		<b>1912</b>			
Particles >6µm		<b>184</b>			
Particles >14µm		<b>10</b>			
ISO 4406:1999 (c)		18/15/10			
Silicon	ppm	<b>■8</b>			
Sodium	ppm	<b>2</b>			
Potassium	ppm	<b></b>			
WEAR ME	ZIAT				
Iron		<b>7</b>			
	ppm	30			
Copper	ppm				
Lead Tin	ppm	<b>□</b> <1 <b>□</b> 0			
Aluminum	ppm	<b>■</b> <1			
Chromium	ppm	■0			
Molybdenum	ppm	■0			
Nickel	ppm	■0			
Titanium	ppm	0			
Silver	ppm	0			
Manganese	ppm	■0			
Vanadium	ppm	0			
ADDITIVES					
_					
Calcium	ppm	<b>■66</b>			
Magnesium	ppm	<b>1</b>			
Zinc	ppm	<b>465</b>			
Phosphorus	ppm	■364			

## ARNOLD MACHINERY COMPANY

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## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

 Depot:
 VOLVO8770

 Unique No:
 11113595

 Signed:
 Wes Davis

 Report Date:
 09 Jul 2024

ppm

ppm

**0** 

**0** 

Barium

Boron



## **CONSTRUCTION EQUIPMENT**





## GRAPHS

