



VOLVO PENTA 3940014846 - PORT IPS

Sample No: VPA045274

Oil Type: GEAR OIL SAE 75W90

SAMPLE INFORM	ATION				
Sample Number		VPA045274	VPA041657	VPA030290	
Sample Date		03 Apr 2023	13 Sep 2022	24 Jan 2020	
Machine Hours		852	823	461	
Oil Hours		0	0	0	
Oil Changed		N/A	N/A	Not Changd	
Sample Status		SEVERE	ABNORMAL	ATTENTION	
OIL CONDITION					
Visc @ 40°C	cSt	102	□103	□102.2	
CONTAMINATION					
Water	%	△ 0.404	△ 0.309		
Silicon	ppm	19	18	32	
Sodium	ppm	■ 56	■29	1 9	
Potassium	ppm	1	■0	□ 0	
WEAR METALS					
PQ		1 9	□ 16	□ 29	
Iron	ppm	• 503	<u>▲</u> 389	<u>▲</u> 338	
Copper	ppm	■37	■33	■39	
Lead	ppm	0	0	1	
Tin	ppm	0	0	0	
Aluminum	ppm	6	5	6	
Chromium	ppm	■ 3	3	2	
Molybdenum	ppm	1	1	■0	
Nickel	ppm	4	■ 3	■3	
Titanium	ppm	0	0	0	
Silver	ppm	0	0	<1	
Manganese	ppm	5	4	6	
Vanadium	ppm	0	0	0	
ADDITIVES					
Calcium	ppm	1 9	1 9	■15	
Magnesium	ppm	28	1 0	<u>9</u>	
Zinc	ppm	■ 38	■19	5 6	
Phosphorus	ppm	1244	1265	1279	
Barium	ppm	■0	<u> </u>	<u> </u>	
Boron	ppm	232	■282	■158	

SUNCOAST DIESEL MARINE

6341 PORTER ROAD, SUITE 6 SARASOTA, FL US 34240 Contact: SERVICE MANAGER info@suncoastdmi.com T: (941)342-0033 F:

Diagnosis

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a moderate concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants and wear.

Depot:VP705283Unique No:10415049Signed:Doug BogartReport Date:10 Apr 2023

OIL ANALYSIS REPORT



