



NADINE URCIUOLI MONTERY BAY BOATWORK VOLVO PENTA A393502 - INBOARD - STARBOARD GEARBOX

Sample No: VPA055567
Oil Type: VOLVO

SAMPLE INFORM	ATION			
Sample Number		VPA055567	 	
Sample Date		01 Aug 2023	 	
Machine Hours		427	 	
Oil Hours		427	 	
Oil Changed		Not Changd		
Sample Status		SEVERE	 	
Sample Status		JEVERE	 	
OIL CONDITION				
Visc @ 40°C	cSt	106.7	 	
CONTAMINATION				
Silicon	ppm	<u></u> 30	 	
Sodium	ppm	■27	 	
Potassium	ppm	■3	 	
WEAR METALS				
PQ		□ 22	 	
Iron	ppm	341	 	
Copper	ppm	26	 	
Lead	ppm	■<1	 	
Tin	ppm	■ <1	 	
Aluminum	ppm	<u> </u>	 	
Chromium	ppm	■ 2	 	
Molybdenum	ppm	<1	 	
Nickel	ppm	5	 	
Titanium	ppm	0	 	
Silver	ppm	<1	 	
Manganese	ppm	6	 	
Vanadium	ppm	0	 	
ADDITIVES				
Calcium	D.D.C.	0	 	
	ppm	8		
Magnesium	ppm	88	 	
Zinc	ppm			
Phosphorus	ppm	1919	 	
Barium	ppm	0	 	
Boron	ppm	433	 	

Helmuts Marine Service

619 Canal Street SAN RAFAEL, CA US 94901-3545 Contact: NADINE URCIUOLI SERVICE@HELMUTSMARINE.COM

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Diagnosis

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:VP152741Unique No:10589075Signed:Jonathan HesterReport Date:10 Aug 2023





