

# OIL ANALYSIS REPORT

**VOLVO  
PENTA**

**CHRIS HUGHES GREG E VOLVO PENTA 3940021132 - STARBOARD IPS**

**Sample No:** VPA036784

**Oil Type:** GEAR OIL SAE 75W90

## SAMPLE INFORMATION

Sample Number	VPA036784	---	---	---
Sample Date	25 Jul 2023	---	---	---
Machine Hours	423	---	---	---
Oil Hours	0	---	---	---
Oil Changed	Changed	---	---	---
Sample Status	ABNORMAL	---	---	---

## OIL CONDITION

Visc @ 40°C	cSt	■ 108	---	---	---
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## CONTAMINATION

Silicon	ppm	■ 23	---	---	---
Sodium	ppm	■ 90	---	---	---
Potassium	ppm	■ 4	---	---	---

## WEAR METALS

PQ		■ 12	---	---	---
Iron	ppm	▲ 236	---	---	---
Copper	ppm	■ 26	---	---	---
Lead	ppm	<1	---	---	---
Tin	ppm	0	---	---	---
Aluminum	ppm	5	---	---	---
Chromium	ppm	■ 2	---	---	---
Molybdenum	ppm	■ <1	---	---	---
Nickel	ppm	■ 3	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	■ 5	---	---	---
Vanadium	ppm	0	---	---	---

## ADDITIVES

Calcium	ppm	■ 11	---	---	---
Magnesium	ppm	■ 18	---	---	---
Zinc	ppm	■ 47	---	---	---
Phosphorus	ppm	■ 1319	---	---	---
Barium	ppm	■ 0	---	---	---
Boron	ppm	■ 351	---	---	---

### Galati Yacht Sales LLC

900 S. BAY BLVD., PO Box 862  
ANNA MARIA, FL  
US 34216  
Contact: SEAN CARDOW  
SCARDOW@GALATIYACHTS.COM  
T:  
F:

### Diagnosis

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. Gear wear is indicated. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

**Depot:** VP648685  
**Unique No:** 10620282  
**Signed:** Jonathan Hester  
**Report Date:** 29 Aug 2023

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## GRAPHS

