



JIM SCOTT R812622M ROGER VOLVO PENTA 3950001852 - PORT IPS

Sample No: VPA044335

Oil Type: VOLVO API GL-5 SAE 75W90

SAMPLE INFORM	ATION			
Sample Number		VPA044335	VPA033192	
Sample Date		29 Aug 2023	10 Jun 2021	
Machine Hours		2550	1946	
Oil Hours		0	0	
Oil Changed		N/A	N/A	
Sample Status		SEVERE	SEVERE	
OIL CONDITION				
Visc @ 40°C	cSt	104	□111	
CONTAMINATION				
Water	%	1.17	△ 0.457	
Silicon	ppm	5	17	
Sodium	ppm	109	4 2	
Potassium	ppm	■8	2	
WEAR METALS				
PQ		■ 25	1 41	
Iron	ppm	<u> </u>	2983	
Copper	ppm	18	△ 30	
Lead	ppm	<1	1	
Tin	ppm	1	<1	
Aluminum	ppm	<u> </u>	1 8	
Chromium	ppm	2	△ 15	
Molybdenum	ppm	■ 1	4	
Nickel	ppm	4	1 9	
Titanium	ppm	<1	0	
Silver	ppm	0	0	
Manganese	ppm	■ 7	1 9	
Vanadium	ppm	<1	<1	
ADDITIVES				
Calcium	ppm	19	□ 16	
Magnesium	ppm	25	□10	
Zinc	ppm	199	□46	
Phosphorus	ppm	1377	1128	
Barium	ppm	□ 0	□0	
Boron	ppm	■338	262	

Power Products Systems LLC

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Diagnosis

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a high concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

Depot:VP153549Unique No:10631595Signed:Don BaldridgeReport Date:06 Sep 2023

OIL ANALYSIS REPORT



