



## SAMO SAMO VOLVO PENTA 20132090776 - LEFT OUTER DIESEL ENGINE

Sample No: VPA021120

Oil Type: VOLVO VDS-4.5 Premium Motor Oil 15W40

| SAMPLE INFORMAT  | TION     |               |              |      |
|------------------|----------|---------------|--------------|------|
| Sample Number    |          | VPA021120     | VPA046337    | <br> |
| Sample Date      |          | 02 Nov 2023   | 05 Apr 2023  | <br> |
| Machine Hours    |          | 303           | 202          | <br> |
| Oil Hours        |          | 50            | 202          | <br> |
| Oil Changed      |          | Changed       | Not Changd   | <br> |
| Sample Status    |          | NORMAL        | MARGINAL     | <br> |
| OIL CONDITION    |          |               |              |      |
| Visc @ 100°C     | cSt      | <b>13.3</b>   | □13.4        | <br> |
| Base Number (BN) | mg KOH/g | 9.7           | 7.7          | <br> |
| Oxidation (PA)   | %        | 52            | 37           | <br> |
|                  | 7.0      | <u> </u>      |              |      |
| CONTAMINATION    |          |               |              |      |
| Soot %           | %        | <b>0.2</b>    | <b>0.3</b>   | <br> |
| Nitration (PA)   | %        | 42            | 49           | <br> |
| Sulfation (PA)   | %        | 49            | 43           | <br> |
| Glycol           | %        | NEG           | NEG          | <br> |
| Fuel             | %        | <1.0          | < 1.0        | <br> |
| Silicon          | ppm      | <b>12</b>     | <u>^</u> 29  | <br> |
| Sodium           | ppm      | <b>1</b>      | < 1          | <br> |
| Potassium        | ppm      | <b>10</b>     | <b>1</b> 6   | <br> |
| WEAR METALS      |          |               |              |      |
| Iron             | ppm      | <b>□</b> 7    | <b>m</b> 25  | <br> |
| Copper           | ppm      | <u>5</u>      | <b>2</b> 6   | <br> |
| Lead             | ppm      | ■0            | <1           | <br> |
| Tin              | ppm      | O             | 2            | <br> |
| Aluminum         | ppm      | <b>■</b> 5    | ■8           | <br> |
| Chromium         | ppm      | <b>■&lt;1</b> | <b>0</b>     | <br> |
| Molybdenum       | ppm      | <b>52</b>     | 15           | <br> |
| Nickel           | ppm      | ■0            | <b>0</b>     | <br> |
| Titanium         | ppm      | <b>□</b> 0    | <b>0</b>     | <br> |
| Silver           | ppm      | <b>0</b>      | 0            | <br> |
| Manganese        | ppm      | ■0            | ■3           | <br> |
| Vanadium         | ppm      | 0             | 0            | <br> |
| ADDITIDES        |          |               |              |      |
| Calcium          | ppm      | <b>1002</b>   | <b>1218</b>  | <br> |
| Magnesium        | ppm      | ■931          | <b>9</b> 14  | <br> |
| Zinc             | ppm      | <b>1220</b>   | <b>1319</b>  | <br> |
| Phosphorus       | ppm      | <b>1032</b>   | <b>1</b> 054 | <br> |
| Barium           | ppm      | <b>■</b> 5    | □0           | <br> |
| Boron            | ppm      | ■0            | 8            | <br> |
|                  |          |               |              |      |

## Marine International Diesels Inc. 3600 HACIENDA BLVD UNIT G

DAVIE, FL US 33314 Contact: ASHANTI BURKE aburke@midiflorida.com T: (954)761-1086 F: (954)761-1186

## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

 Depot:
 VP694356

 Unique No:
 10729263

 Signed:
 Sean Felton

 Report Date:
 09 Nov 2023

## **OIL ANALYSIS REPORT**



