

OIL ANALYSIS REPORT

**VOLVO
PENTA**

CRAIG BYAR MATTHEW DOW MERCURY OM963940 - PORT IPS

Sample No: VPA060593

Oil Type: MERCURY MARINE SAE 90 HIGH PRO

SAMPLE INFORMATION

Sample Number	VPA060593	VPA042485	VPA035290	VPA027855
Sample Date	08 Nov 2023	25 Jan 2023	22 Mar 2022	12 Nov 2019
Machine Hours	815	775	28	574
Oil Hours	40	62	28	132
Oil Changed	Changed	Changed	Changed	Changed
Sample Status	NORMAL	SEVERE	SEVERE	SEVERE

Mobile Marine Services Inc
01032 Advance Rd South
EAST JORDAN, MI
US 49727
Contact: Duane Kujat
mobilemarine@twin-valley.net
T: Phone
F:

OIL CONDITION

Visc @ 40°C	cSt	161	110	113	106
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CONTAMINATION

Water	%	NEG	2.02	3.07	3.06
Silicon	ppm	1	4	4	<1
Sodium	ppm	0	0	0	<1
Potassium	ppm	3	<1	<1	1

Diagnosis

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

WEAR METALS

PQ		21	22	35	54
Iron	ppm	119	192	242	328
Copper	ppm	6	4	6	10
Lead	ppm	1	<1	<1	<1
Tin	ppm	0	4	2	<1
Aluminum	ppm	<1	3	4	3
Chromium	ppm	<1	2	2	3
Molybdenum	ppm	45	<1	2	6
Nickel	ppm	3	2	3	3
Titanium	ppm	0	<1	3	0
Silver	ppm	0	0	<1	<1
Manganese	ppm	1	2	3	4
Vanadium	ppm	0	0	0	0

ADDITIVES

Calcium	ppm	9	25	24	12
Magnesium	ppm	2	2	2	<1
Zinc	ppm	2	35	23	15
Phosphorus	ppm	230	1317	1352	1200
Barium	ppm	7	0	0	<1
Boron	ppm	0	193	184	194

Depot: VP443016
Unique No: 10742957
Signed: Angela Borella
Report Date: 17 Nov 2023

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GRAPHS

