



## VOLVO PENTA 2204404067 - DIESEL ENGINE

Sample No: VPA021966

Oil Type: DIESEL ENGINE OIL SAE 15W40

SAMPLE INFORMAT	<b>FION</b>			
Sample Number		VPA021966	 	
Sample Date		19 Nov 2023	 	
Machine Hours		0	 	
Oil Hours		0	 	
Oil Changed		Not Changd	 	
Sample Status		SEVERE	 	
		0212.12	 	
OIL CONDITION				
Visc @ 100°C	cSt	<b>13.8</b>	 	
Base Number (BN)	mg KOH/g	<b>10.5</b>	 	
Oxidation (PA)	%	85	 	
CONTAMINATION				
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Water	%	NEG	 	
Soot %	%	<b>1</b>	 	
Nitration (PA)	%	95	 	
Sulfation (PA)	%	61	 	
Glycol	%	NEG	 	
Fuel	%	<1.0	 	
Silicon	ppm	90	 	
Sodium	ppm	<u> </u>	 	
Potassium	ppm	<u> </u>	 	
WEAR METALS				
Iron	ppm	<b>1</b> 743	 	
Copper	ppm	▲ 106	 	
Lead	ppm	■22	 	
Tin	ppm	7	 	
Aluminum	ppm	<b>2511</b>	 	
Chromium	ppm	<b>47</b>	 	
Molybdenum	ppm	<b>214</b>	 	
Nickel	ppm	<b>6</b> 1	 	
Titanium	ppm	<b>1</b>	 	
Silver	ppm	■0	 	
Manganese	ppm	<b>7</b>	 	
Vanadium	ppm	<1	 	
ADDITIVES				
Calcium	ppm	<b>1244</b>	 	
Magnesium	ppm	<b>853</b>	 	
Zinc	ppm	<b>1297</b>	 	
Phosphorus	ppm	962	 	
Barium	ppm	■0	 	
Boron	ppm	<b>23</b>	 	
501011	77111			

## **OCEANIC YACHT SALES**

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## Diagnosis

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We advise that you check for the source of the coolant leak. Check for low coolant level. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition. The copper level is abnormal. Piston, ring and cylinder wear is indicated. Valve wear is indicated. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). Sodium and/or potassium levels are high. Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:VPOCESAUUnique No:10762477Signed:Jonathan HesterReport Date:29 Nov 2023

Contact/Location: SKIP - VPOCESAU





