



JOE MAISER 505512 VOLVO PENTA 3950001331 - PORT IPS

Sample No: VPA048801

Oil Type: VOLVO PENTA GL-5 SAE 75W90

SAMPLE INFORM	ATION				
	ATIUN				
Sample Number		VPA048801	VPA048668	VPA031659	VPA023826
Sample Date		14 Dec 2023	03 Mar 2023	22 Jan 2021	27 Sep 2019
Machine Hours		1082	992	797	783
Oil Hours		0	0	0	0
Oil Changed		Changed	Changed	Changed	Changed
Sample Status		SEVERE	NORMAL	NORMAL	NORMAL
OIL CONDITION					
Visc @ 40°C	cSt	112	□104	102	108
CONTAMINATION					
Water	%	1.67	NEG	NEG	□0.131
Silicon	ppm	3	3	2	2
Sodium	ppm	2	0	1	1
Potassium	ppm	■ 4	2	□ 3	- <1
WEAR METALS					
PQ		■ 28	■18	1 7	1 9
Iron	ppm	223	110	■34	1 6
Copper	ppm	14	12	5	3
Lead	ppm	<1	<1	0	0
Tin	ppm	1	0	0	0
Aluminum	ppm	6	4	1	<1
Chromium	ppm	2	- <1	- <1	- <1
Molybdenum	ppm	-<1	- <1	0	0
Nickel	ppm	-<1	- <1	- <1	■ 0
Titanium	ppm	0	0	0	0
Silver	ppm	0	0	0	0
Manganese	ppm	4	3	- <1	- <1
Vanadium	ppm	0	0	0	0
ADDITIDDA					
Calcium	ppm	■ 25	■ 8	5	3
Magnesium	ppm	■ 7	6	1	0
Zinc	ppm	78	1 1	6	2
Phosphorus	ppm	1404	1 323	■1489	1 304
Barium	ppm	■0	2	<u> </u>	0
Boron	ppm	167	<u>295</u>	□ 298	278
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Diagnosis

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a high concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

Depot:VP297371Unique No:10793370Signed:Jonathan HesterReport Date:20 Dec 2023

OIL ANALYSIS REPORT



