



CUMMINS 46801750 - PORT DIESEL ENGINE

Sample No: VPA045576

Oil Type: SHELL ROTELLA T 15W40

SAMPLE INFORMAT	TION			
Sample Number		VPA045576	 	
Sample Date		23 Jan 2024	 	
Machine Hours		0	 	
Oil Hours		0	 	
Oil Changed		Not Changd	 	
_		NORMAL		
Sample Status		NORWAL	 	
OIL CONDITION				
Visc @ 100°C	cSt	14.8	 	
Base Number (BN)	mg KOH/g	6.4	 	
Oxidation (PA)	%	80	 	
CONTAMINATION				
Water	%	NEG	 	
Soot %	%	NEG ■1	 	
Nitration (PA)	%	82	 	
Sulfation (PA)	%	66	 	
Glycol	%	NEG	 	
•				
Fuel Silicon	%	<1.0	 	
	ppm	6	 	
Sodium	ppm	4	 	
Potassium	ppm	8	 	
WEAR METALS				
Iron	ppm	45	 	
Copper	ppm	133	 	
Lead	ppm	■<1	 	
Tin	ppm	■<1	 	
Aluminum	ppm	2	 	
Chromium	ppm	1	 	
Molybdenum	ppm	■23	 	
Nickel	ppm	2	 	
Titanium	ppm	■0	 	
Silver	ppm	- <1	 	
Manganese	ppm	1	 	
Vanadium	ppm	0	 	
ADDITIVES				
Calcium	ppm	2197	 	
Magnesium	ppm	89	 	
Zinc	ppm	1228	 	
Phosphorus	ррт	970	 	
Barium		0	 	
	ppm	78	 	
Boron	ppm	II 10		

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Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Depot:VP154879Unique No:10849223Signed:Don BaldridgeReport Date:30 Jan 2024

OIL ANALYSIS REPORT



