



## DENNIS MADSEN SAM VOLVO PENTA 3940014131 - PORT IPS

Sample No: VPA060080

**Oil Type:** GEAR OIL SAE 75W90

CAMPLE INFORM	ISTION			
SAMPLE INFORM	ATION			
Sample Number		VPA060080	VPA047470	 
Sample Date		27 Feb 2024	14 Mar 2022	 
Machine Hours		1254	1015	 
Oil Hours		105	0	 
Oil Changed		Changed	Changed	 
Sample Status		NORMAL	ABNORMAL	 
OIL CONDITION				
Visc @ 40°C	cSt	<b>107</b>	■106	 
CONTAMINATION				
Water	%	NEG	<b>△</b> 0.740	 
Silicon	ppm	8	14	 
Sodium	ppm	<b>2</b>	<b>6</b>	 
Potassium	ppm	<b>2</b>	0	 
WEAR METALS				
PQ		<b>■</b> 21	<b>2</b> 3	 
Iron	ppm	■35	■97	 
Copper	ppm	4	4	 
Lead	ppm	0	0	 
Tin	ppm	<1	0	 
Aluminum	ppm	2	2	 
Chromium	ppm	<b>■&lt;1</b>	<b>-</b> <1	 
Molybdenum	ppm	<b>■&lt;1</b>	<b>-</b> <1	 
Nickel	ppm	<b>-&lt;1</b>	<b>0</b>	 
Titanium	ppm	<1	0	 
Silver	ppm	0	0	 
Manganese	ppm	<b>1</b>	<b>1</b>	 
Vanadium	ppm	0	0	 
ADDITIVES				
Calcium	ppm	□0	<b>2</b>	 
Magnesium	ppm	<b>■</b> 9	■8	 
Zinc	ppm	<b>2</b>	<b>7</b>	 
Phosphorus	ppm	<b>1295</b>	<b>1400</b>	 
Barium	ppm	■0	<b>0</b>	 
Boron	ppm	■347	■320	 

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## Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:VP794951Unique No:10911244Signed:Sean FeltonReport Date:06 Mar 2024

## **OIL ANALYSIS REPORT**



