

OIL ANALYSIS REPORT



KEANE H15461 CUMMINS 74213213 - PORT DIESEL ENGINE

Sample No: VPA052271
Oil Type: SHELL ROTELLA T 15W40

SAMPLE INFORMATION

Sample Number	VPA052271	VPA022003	---	---
Sample Date	02 Apr 2024	16 Nov 2018	---	---
Machine Hours	356	78	---	---
Oil Hours	356	78	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	NORMAL	NORMAL	---	---

Walstrom Marine - 767948

501 Bay Street
HARBOR SPRINGS, MI
US 49740
Contact: MARK LEWIS
mlewis@walstrom.com

T:
F:

OIL CONDITION

Visc @ 100°C	cSt	█ 14.3	█ 14.37	---	---
Base Number (BN)	mg KOH/g	█ 8.4	---	---	---
Oxidation (PA)	%	66	69	---	---

CONTAMINATION

Water	%	NEG	NEG	---	---
Soot %	%	█ 0.3	█ 0.6	---	---
Nitration (PA)	%	59	70	---	---
Sulfation (PA)	%	58	58	---	---
Glycol	%	NEG	NEG	---	---
Fuel	%	<1.0	<1.0	---	---
Silicon	ppm	█ 5	█ 25	---	---
Sodium	ppm	█ 4	█ 4	---	---
Potassium	ppm	█ 8	█ 4	---	---

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

WEAR METALS

Iron	ppm	█ 11	█ 29	---	---
Copper	ppm	█ 35	█ 55	---	---
Lead	ppm	█ 1	█ 2	---	---
Tin	ppm	█ 1	█ 0	---	---
Aluminum	ppm	█ 2	█ 9	---	---
Chromium	ppm	█ 1	█ 1	---	---
Molybdenum	ppm	█ 6	█ 54	---	---
Nickel	ppm	█ 2	█ 2	---	---
Titanium	ppm	█ <1	█ <1	---	---
Silver	ppm	█ <1	█ 1	---	---
Manganese	ppm	█ <1	█ 2	---	---
Vanadium	ppm	<1	0	---	---

ADDITIVES

Calcium	ppm	█ 2153	█ 1616	---	---
Magnesium	ppm	█ 20	█ 615	---	---
Zinc	ppm	█ 1162	█ 1201	---	---
Phosphorus	ppm	█ 996	█ 1019	---	---
Barium	ppm	█ <1	█ 7	---	---
Boron	ppm	█ 169	█ 62	---	---

Depot: VP154879
Unique No: 10967640
Signed: Don Baldrige
Report Date: 11 Apr 2024

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GRAPHS

