## OLL ANALYSSS REPORT

## TERRY JENSEN EVAN/502662 VOLVO PENTA AI 195715-STERNDRIVE-CENTER GEARBOK

Sample No: VPA059641<br>Oil Type: GEAR OIL SAE 75W90

## SAMPLE IV:OOMATION

| Sample Number | VPA059641 | --- | --- | --- |
| :--- | :--- | :--- | :--- | :--- |
| Sample Date | 23 Apr 2024 | --- | -- | --- |
| Machine Hours | $\mathbf{0}$ | --- | --- | --- |
| Oil Hours | $\mathbf{0}$ | --- | --- |  |
| Oil Changed | N/A | --- | --- |  |
| Sample Status | SEVERE | --- | -- | -- |



CONTAMINATION

| Water | $\%$ | $\boldsymbol{\Delta} \mathbf{3 . 1 0}$ |
| :--- | :--- | :--- |
| Silicon | ppm | $\square \mathbf{4}$ |
| Sodium | ppm | $\square \mathbf{2 7 0}$ |
| Potassium | ppm | $\square \mathbf{1 0}$ |


| WEAR METALS |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PQ |  | $\square 29$ | --- | --- | --- |
| Iron | ppm | - 272 | --- | --- | --- |
| Copper | ppm | $\square 0$ | --- | --- | --- |
| Lead | ppm | $\square 0$ | --- | --- | --- |
| Tin | ppm | $\square 2$ | --- | --- | --- |
| Aluminum | ppm | - 9 | --- | --- | --- |
| Chromium | ppm | $\square 6$ | --- | --- | --- |
| Molybdenum | ppm | $\square 4$ | --- | --- | --- |
| Nickel | ppm | $\square 8$ | --- | --- | --- |
| Titanium | ppm | <1 | --- | --- | --- |
| Silver | ppm | 0 | --- | --- | - |
| Manganese | ppm | 34 | --- | --- | --- |
| Vanadium | ppm | 0 | --- | --- | --- |
| adotilies |  |  |  |  |  |
| Calcium | ppm | $\square 105$ | --- | --- | --- |
| Magnesium | ppm | 42 | --- | --- | --- |
| Zinc | ppm | $\square 109$ | --- | --- | --- |
| Phosphorus | ppm | $\square 1453$ | --- | --- | --- |
| Barium | ppm | $\square 3$ | --- | --- | --- |
| Boron | ppm | $\square 157$ | --- | --- | --- |

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## Diagnosis

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.Gear wear is indicated. There is a high concentration of water present in the oil. The oil is no longer serviceable due to the presence of contaminants.

| Depot: | VP794951 |
| :--- | :--- |
| Unique No: | 10996145 |
| Signed: | Don Baldridge |
| Report Date: | 29 Apr 2024 |

## OIL ANAIYSIS REPORT

## 6RAPHS




Aluminum (ppm)


Copper (ppm)


Viscosity @ $40^{\circ} \mathrm{C}$



Silicon (ppm)



