

OIL ANALYSIS REPORT



KEITH WILLIAMS GB6018 PANDA 2000751 - CENTER GENSET

Sample No: VPA258818
Oil Type: SHELL 15W40

SAMPLE INFORMATION

Sample Number	VPA258818	VPA049514	---	---
Sample Date	03 May 2024	14 Dec 2023	---	---
Machine Hours	609	493	---	---
Oil Hours	100	100	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	NORMAL	NORMAL	---	---

GRAND BANKS
 450 SW SALEM RD
 STUART, FL
 US 34994
 Contact: ROBERT ANTONA
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OIL CONDITION

Visc @ 100°C	cSt	13.2	13.5	---	---
Base Number (BN)	mg KOH/g	9.0	7.5	---	---
Oxidation (PA)	%	66	69	---	---

CONTAMINATION

Water	%	NEG	NEG	---	---
Soot %	%	0.1	0.2	---	---
Nitration (PA)	%	57	58	---	---
Sulfation (PA)	%	55	56	---	---
Glycol	%	NEG	NEG	---	---
Fuel	%	<1.0	<1.0	---	---
Silicon	ppm	6	7	---	---
Sodium	ppm	0	<1	---	---
Potassium	ppm	4	6	---	---

Diagnosis

No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

WEAR METALS

Iron	ppm	5	6	---	---
Copper	ppm	6	0	---	---
Lead	ppm	<1	0	---	---
Tin	ppm	<1	<1	---	---
Aluminum	ppm	2	2	---	---
Chromium	ppm	<1	0	---	---
Molybdenum	ppm	43	0	---	---
Nickel	ppm	0	0	---	---
Titanium	ppm	<1	0	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	<1	0	---	---
Vanadium	ppm	<1	0	---	---

ADDITIVES

Calcium	ppm	1692	2247	---	---
Magnesium	ppm	431	16	---	---
Zinc	ppm	1204	1231	---	---
Phosphorus	ppm	1103	1014	---	---
Barium	ppm	2	0	---	---
Boron	ppm	75	169	---	---

Depot: VP531377
Unique No: 11022899
Signed: Sean Felton
Report Date: 14 May 2024

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**VOLVO
PENTA**

GRAPHS

