

# OIL ANALYSIS REPORT

# VOLVO PENTA

## CUMMINS 45556354 - PORT DIESEL ENGINE

Sample No: VPA054925

Oil Type: SHELL ROTELLA T4 15W40

### SAMPLE INFORMATION

Sample Number	VPA054925	---	---	---
Sample Date	01 Jun 2024	---	---	---
Machine Hours	2000	---	---	---
Oil Hours	20	---	---	---
Oil Changed	N/A	---	---	---
Sample Status	NORMAL	---	---	---

### LONNIE PROWANT

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LANARK, IL

US 61046

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### OIL CONDITION

Visc @ 100°C	cSt	█ 14.2	---	---	---
Base Number (BN)	mg KOH/g	█ 9.7	---	---	---
Oxidation (PA)	%	66	---	---	---

### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

### CONTAMINATION

Water	%	NEG	---	---	---
Soot %	%	█ 0.1	---	---	---
Nitration (PA)	%	56	---	---	---
Sulfation (PA)	%	55	---	---	---
Glycol	%	NEG	---	---	---
Fuel	%	< 1.0	---	---	---
Silicon	ppm	█ 5	---	---	---
Sodium	ppm	█ 4	---	---	---
Potassium	ppm	█ 3	---	---	---

### WEAR METALS

Iron	ppm	█ 7	---	---	---
Copper	ppm	█ 10	---	---	---
Lead	ppm	█ <1	---	---	---
Tin	ppm	█ <1	---	---	---
Aluminum	ppm	█ 2	---	---	---
Chromium	ppm	█ <1	---	---	---
Molybdenum	ppm	█ 46	---	---	---
Nickel	ppm	█ <1	---	---	---
Titanium	ppm	█ <1	---	---	---
Silver	ppm	█ 0	---	---	---
Manganese	ppm	█ <1	---	---	---
Vanadium	ppm	0	---	---	---

### ADDITIVES

Calcium	ppm	█ 1653	---	---	---
Magnesium	ppm	516	---	---	---
Zinc	ppm	█ 1246	---	---	---
Phosphorus	ppm	█ 968	---	---	---
Barium	ppm	█ 0	---	---	---
Boron	ppm	█ 74	---	---	---

Depot: VPLONLAN

Unique No: 11071186

Signed: Sean Felton

Report Date: 12 Jun 2024

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## GRAPHS

