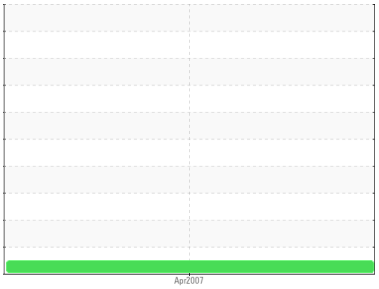
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
OVERHEAD CONVEYOR CHAIN #2 DRIVE
Component
Gearbox
Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.

Wear
All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

Contaminants
There is no indication of any contamination in the component.

Oil Condition
The condition of oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC590931**	---	---
Sample Date		Client Info		**22 Apr 2007**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**NORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		**78**	---	---
Chromium	ppm	ASTM D5185(m)		**1**	---	---
Nickel	ppm	ASTM D5185(m)		**0**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**0**	---	---
Aluminum	ppm	ASTM D5185(m)		**<1**	---	---
Lead	ppm	ASTM D5185(m)		**0**	---	---
Copper	ppm	ASTM D5185(m)		**<1**	---	---
Tin	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	---	---
Barium	ppm	ASTM D5185(m)		**11**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**<1**	---	---
Magnesium	ppm	ASTM D5185(m)		**<1**	---	---
Calcium	ppm	ASTM D5185(m)		**48**	---	---
Phosphorus	ppm	ASTM D5185(m)		**296**	---	---
Zinc	ppm	ASTM D5185(m)		**10**	---	---
Sulfur	ppm	ASTM D5185(m)		**10106**	---	---

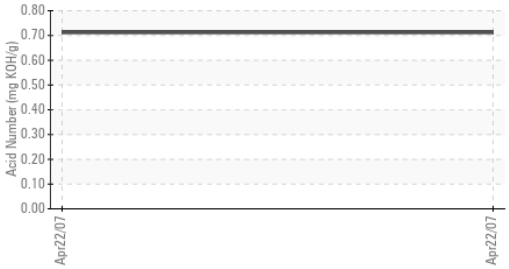
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		**13**	---	---
Sodium	ppm	ASTM D5185(m)		**<1**	---	---
Potassium	ppm	ASTM D5185(m)		**0**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.712**	---	---

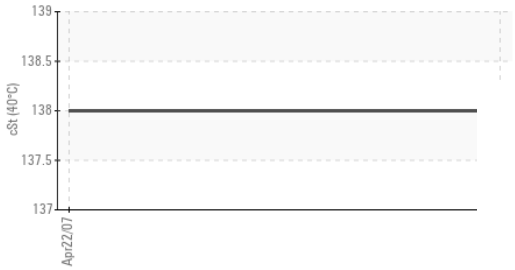
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**VLITE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*		**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

OIL ANALYSIS REPORT

Acid Number



Viscosity @ 40°C

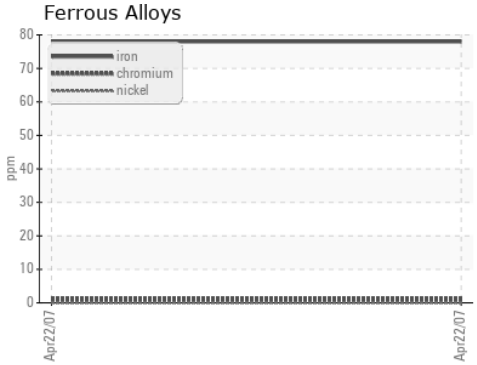


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		**138**	---	---

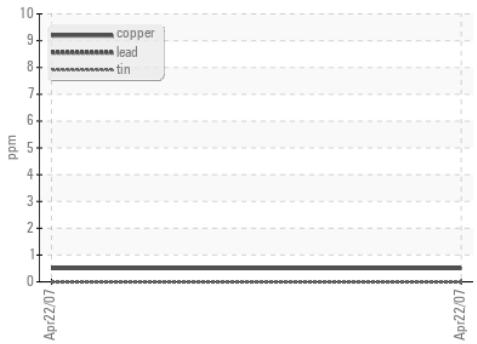
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			*no image*	*no image*	*no image*
Bottom			*no image*	*no image*	*no image*

GRAPHS

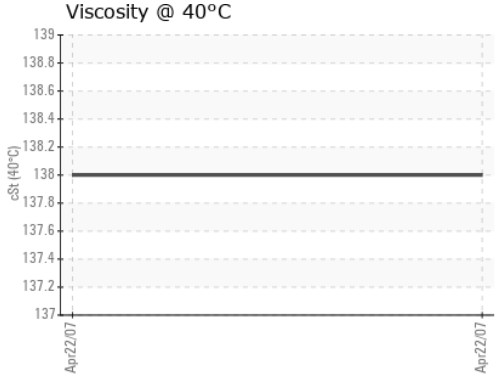
Ferrous Alloys



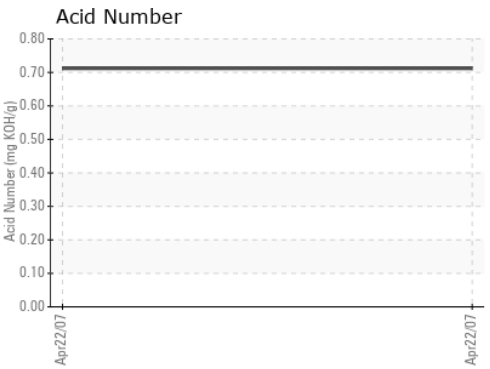
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC590931 **Received** : 05 Jun 2007
Lab Number : 01387548 **Diagnosed** : 07 Jun 2007
Unique Number : 2462005 **Diagnostician** :
Test Package : IND 3 (Additional Tests: TAN Man)

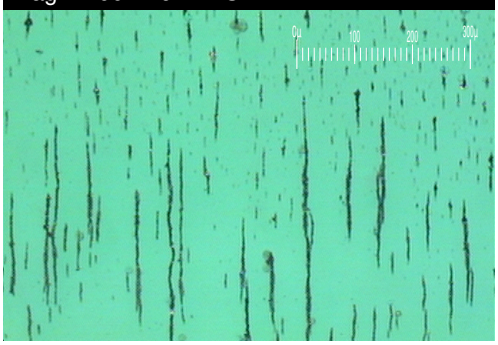
To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

TOYOTA MOTOR MANUFACT.
1055 FOUNTAIN STREET N.
CAMBRIDGE, ON
CA N3H 5K2
Contact: mike clappison
mike.clappison@toyota.com
T: (519)212-5023
F: (519)653-9638

FERROGRAPHY REPORT

Machine Id
OVERHEAD CONVEYOR CHAIN #2 DRIVE
Component
Gearbox
Fluid
{not provided} (--- GAL)

Magn: 100x Illum: BC

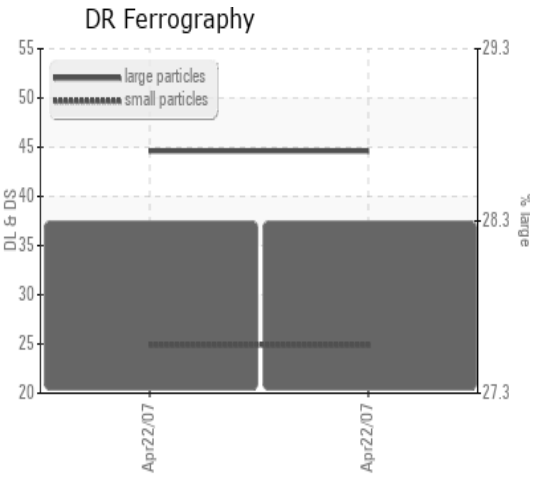


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**44.6**	---	---
Small Particles		DR-Ferr*		**24.9**	---	---
Total Particles		DR-Ferr*		**69.5**	---	---
Large Particles Percentage	%	DR-Ferr*		**28.3**	---	---
Severity Index		DR-Ferr*		**879**	---	---

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		**2**		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*				
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		**2**		
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**2**		
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*				

WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



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