

# **PROBLEM SUMMARY**

Sample Rating Trend

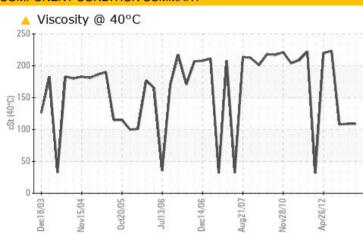
VISCOSITY

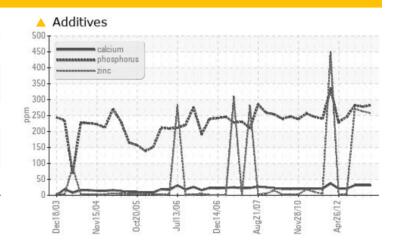
# Industrial Mechanical/Hoists 17-SKHST9-LUBE

Component **Bearing Lube** 

ESSO SPARTAN EP 220 (200 LTR)

## **COMPONENT CONDITION SUMMARY**





## RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as ESSO SPARTAN EP 220, however, a fluid match indicates that this fluid is ISO 100 ISO AW Hydraulic Oil (Hi-Visc). Please confirm the oil type and grade on your next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL		
Zinc	ppm	ASTM D5185(m)	<u> </u>	<u>^</u> 263	<u>▲</u> 271		
Sulfur	ppm	ASTM D5185(m)	<b>△</b> 5633	<b>▲</b> 5296	<u></u> 5401		
Visc @ 40°C	cSt	ASTM D7279(m)	<b>△</b> 109	A 109	<b>△</b> 108		

Customer Id: INCCRE Sample No.: WC0246612 Lab Number: 01829664 Test Package: IND 2



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To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641

Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

#### **RECOMMENDED ACTIONS**

Action	Status	Date	Done By	Description
Alert			?	The fluid was specified as ESSO SPARTAN EP 220, however, a fluid match indicates that this fluid is ISO 100 AW Hydraulic Oil (Hi-Visc). Please confirm the oil type and grade on your next sample.
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.

## HISTORICAL DIAGNOSIS

#### 28 Mar 2013 Diag: Bill Quesnel

#### VISCOSITY



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 100 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The TAN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### 03 Jan 2013 Diag: Bill Quesnel

#### VISCOSITY



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 100 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The TAN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### 19 Jul 2012 Diag: Bill Quesnel

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The TAN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

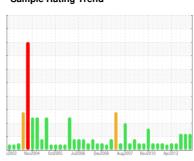
SIC DEDODT Sample Rating Trend

Industrial Mechanical/Hoists
Machine Id
17-SKHST9-LUBE

Component

**Bearing Lube** 

**ESSO SPARTAN EP 220 (200 LTR)** 





## DIAGNOSIS

#### Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as ESSO SPARTAN EP 220, however, a fluid match indicates that this fluid is ISO 100 ISO AW Hydraulic Oil (Hi-Visc). Please confirm the oil type and grade on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

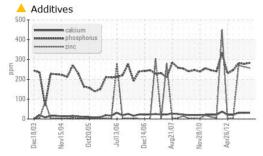
## Fluid Condition

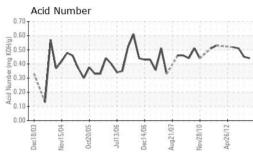
Viscosity of sample indicates oil is within ISO 100 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The TAN level is acceptable for this fluid. The condition of the oil is suitable for further service.

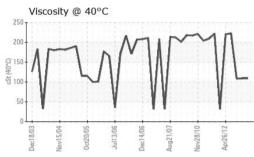
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0246612	WC0241744	WC0241734
Sample Date		Client Info		07 Apr 2013	28 Mar 2013	03 Jan 2013
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Not Changd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		<1	<1	<1
Chromium	ppm	ASTM D5185(m)		0	0	0
Nickel	ppm	ASTM D5185(m)		0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	<1
Aluminum	ppm	ASTM D5185(m)		<1	<1	0
Lead	ppm	ASTM D5185(m)		2	1	<1
Copper	ppm	ASTM D5185(m)		1	1	<1
Tin	ppm	ASTM D5185(m)		17	17	14
Antimony	ppm	ASTM D5185(m)		<1	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVE O			11 1.0			
ADDITIVES		method	limit/base	current	history1	history2
Boron	mag		limit/base		history1 4	history2 4
	ppm	ASTM D5185(m)	limit/base	current 4 <1	4	
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	4		4
Boron	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	4 <1	4 <1	4 <1
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	4 <1 0	4 <1 0	4 <1 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	4 <1 0	4 <1 0	4 <1 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	4 <1 0 0 0 0	4 <1 0 0	4 <1 0 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185(m)	limit/base	4 <1 0 0 0 0	4 <1 0 0 0 0 31	4 <1 0 0 <1 31
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	limit/base	4 <1 0 0 0 0 31 283	4 <1 0 0 0 0 31 278	4 <1 0 0 <1 31 282
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	limit/base	4 <1 0 0 0 0 31 283	4 <1 0 0 0 0 31 278	4 <1 0 0 0 <1 31 282
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	limit/base	4 <1 0 0 0 0 31 283 257 5633	4 <1 0 0 0 0 31 278 ▲ 263 ▲ 5296	4 <1 0 0 <1 31 282 271 5401
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)		4 <1 0 0 0 31 283 257 5633 <1	4 <1 0 0 0 31 278 ▲ 263 ▲ 5296 <1	4 <1 0 0 <1 31 282  271 5401 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)		4 <1 0 0 0 31 283 257 5633 <1 current	4 <1 0 0 0 0 31 278 ▲ 263 ▲ 5296 <1 history1	4 <1 0 0 <1 31 282 ▲ 271 ▲ 5401 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)  method ASTM D5185(m)		4 <1 0 0 0 31 283 257 5633 <1 current	4	4 <1 0 0 <1 31 282 ▲ 271 ▲ 5401 <1 history2 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)		4 <1 0 0 0 31 283 257 5633 <1 current <1 <1	4	4 <1 0 0 <1 31 282 ▲ 271 ▲ 5401 <1 history2 <1 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	limit/base	4 <1 0 0 0 0 31 283 257 5633 <1 current <1 0 current	4 <1 0 0 0 31 278 ▲ 263 ▲ 5296 <1 history1 <1 <1 0	4 <1 0 0 0 <1 31 282 ▲ 271 ▲ 5401 <1 history2 <1 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)  method ASTM D5185(m)	limit/base	4	4	4 <1 0 0 0 <1 31 282 △271 △5401 <1 history2 <1 0 <1 history2 12426
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)  method ASTM D5185(m)	limit/base	4	4 <1 0 0 0 31 278  ▲ 263 ▲ 5296 <1  history1 <1 0 history1	4 <1 0 0 0 <1 31 282 △271 △5401 <1 history2 <1 0 <1 history2 12426 710
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)  method ASTM D5185(m) ASTM D5185(m)  ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	limit/base	4 <1 0 0 0 0 31 283 257 5633 <1 current <1 17312 1522 88	4	4 <1 0 0 0 <1 31 282 ▲ 271 ▲ 5401 <1 history2 <1 0 <1 history2 12426 710 63
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)  method ASTM D5185(m)	limit/base	4	4	4 <1 0 0 0 <1 31 282 △271 △5401 <1 history2 <1 0 <1 history2 12426 710
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)  MASTM D5185(m)  MASTM D5185(m)  MASTM D5185(m)  MASTM D5185(m)  MASTM D5185(m)  ASTM D7647  ASTM D7647  ASTM D7647  ASTM D7647	limit/base	4 <1 0 0 0 31 283 257 5633 <1 current <1 0 current 17312 1522 88 25	4	4 <1 0 0 0 <1 31 282 ▲ 271 ▲ 5401 <1 history2 <1 0 <1 history2 12426 710 63 20
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)  MASTM D5185(m)  MASTM D5185(m)  MASTM D5185(m)  METHOD  ASTM D5185(m)  ASTM D7647  ASTM D7647  ASTM D7647	limit/base	4 <1 0 0 0 31 283 257 5633 <1 current <1 0 current 17312 1522 88 25 1	4	4 <1 0 0 0 <1 31 282 △271 △5401 <1 history2 <1 0 <1 history2 12426 710 63 20 1



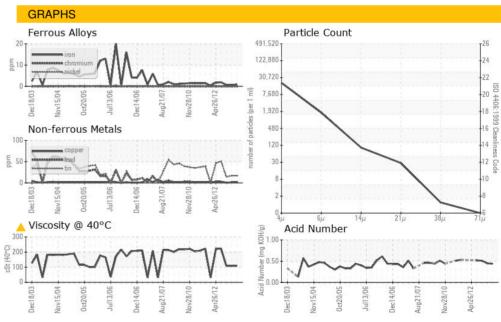
# **OIL ANALYSIS REPORT**







FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.44	0.45	0.51
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
<b>Emulsified Water</b>	scalar	Visual*		NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		<u> </u>	<u> </u>	<u> </u>
Fluid Type		In-house*		*ISO_HYD_AW_HI	UNKNOWN	UNKNOWN
SAMPLE IMAGES		method	limit/base	current	history1	history2
						The state of the s





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number

: WC0246612 : 01829664 : 3690449

Color

**Bottom** 

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received

: 10 Apr 2013 Diagnosed Diagnostician : Bill Quesnel Test Package : IND 2 (Additional Tests: FluidDetermination, PrtCount)

: 11 Apr 2013

Vale - Creighton Mine CREIGHTON MINE MNTCE. (PLANT 17) COPPER CLIFF, ON

CA P0M 1N0 Contact: Igor Bozhyk igor.bozhyk@vale.com T: (705)682-7009

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: x: