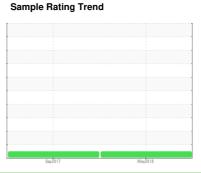


OIL ANALYSIS REPORT

Plate Mill/166 Hot Mill #1 LUBE SYSTEM (PLS005) (S/N 1000001259)

Tank Return Lube System

GEAR OIL ISO 460 (8000 GAL)





DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

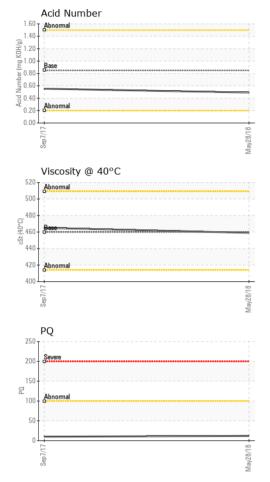
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

CAMPLE INCORA	AATION	and a the seal	Page 21 //2 a a a a		la facilità de consider	la la la ma O
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0293607	WC0286430	
Sample Date		Client Info		28 May 2018	07 Sep 2017	
Machine Age		Client Info		0	0	
Oil Age		Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	V	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		12	10	
Iron	ppm	ASTM D5185(m)	>20	26	39	
Chromium	ppm	ASTM D5185(m)	>20	0	0	
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>20	2	3	
Lead	ppm	ASTM D5185(m)	>20	<1	<1	
Copper	ppm	ASTM D5185(m)	>20	2	3	
Tin	ppm	ASTM D5185(m)	>20	0	0	
Antimony	ppm	ASTM D5185(m)		<1	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	50	2	<1	
Barium	ppm	ASTM D5185(m)	15	0	0	
Molybdenum	ppm	ASTM D5185(m)	15	0	<1	
Manganese	ppm	ASTM D5185(m)		<1	<1	
Magnesium	ppm	ASTM D5185(m)	50	<1	0	
Calcium	ppm	ASTM D5185(m)	50	2	0	
Phosphorus	ppm	ASTM D5185(m)	350	264	239	
Zinc	ppm	ASTM D5185(m)	100	2	2	
Sulfur	ppm	ASTM D5185(m)	12500	8963	8734	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	3	2	
Sodium	ppm	ASTM D5185(m)		<1	<1	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	



OIL ANALYSIS REPORT



FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	138123	175420	
Particles >6µm		ASTM D7647	>1300	50611	66666	
Particles >14µm		ASTM D7647	>160	1172	1578	
Particles >21µm		ASTM D7647	>40	181	232	
Particles >38µm		ASTM D7647	>10	3	7	
Particles >71µm		ASTM D7647	>3	1	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	24/23/17	25/23/18	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.85	0.491	0.554	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	VLITE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPER	ΓIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	459	465	
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color						no image
Bottom						no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0293607 Lab Number : 02219533

Unique Number : 4694658 Test Package: IND 2 (Additional Tests: PQ, TAN Man)

Received **Tested** Diagnosed

: 30 May 2018 : 31 May 2018 : 01 Jun 2018 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 ALGOMA STEEL INC. - STORES DEPT. 301 WALLACE TERRACE SAULT STE MARIE, ON

CA P6C 1K8 Contact: Algoma Reliability algomareliability@algoma.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

T: (705)206-1059 F: (705)945-3585