

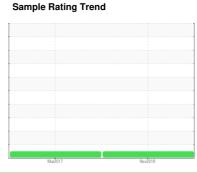
OIL ANALYSIS REPORT

OIL ANAL 1919 HEFORT

Plate Mill/166 Hot Mill Machine Id AGC HYD (PLS109) (S/N 1000001454)

Hydraulic System

AW HYDRAULIC OIL ISO 32 (--- GAL)





DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		wc	WC0282408	
Sample Date		Client Info		19 Nov 2018	23 Mar 2017	
Machine Age	mths	Client Info		0	0	
Oil Age	mths	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	<1	
Chromium	ppm	ASTM D5185(m)	>20	0	0	
Nickel	ppm	ASTM D5185(m)	>20	0	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>20	0	0	
Lead	ppm	ASTM D5185(m)	>20	0	<1	
Copper	ppm	ASTM D5185(m)	>20	<1	2	
Tin	ppm	ASTM D5185(m)	>20	0	0	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base	current 0	history1	history2
	ppm		5		•	,
Boron		ASTM D5185(m)	5	0	<1	
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	5 5	0 0	<1 <1	
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5	0 0 0	<1 <1 0	
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5	0 0 0 <1	<1 <1 0 0	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 25	0 0 0 <1 1	<1 <1 0 0 15	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200	0 0 0 <1 1 34	<1 <1 0 0 15 38	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300	0 0 0 <1 1 34 277	<1 <1 0 0 15 38 279	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370	0 0 0 <1 1 34 277 338	<1 <1 0 0 15 38 279 269	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370	0 0 0 <1 1 34 277 338 720	<1 <1 0 0 15 38 279 269 2692	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370 2500	0 0 0 <1 1 34 277 338 720	<1 <1 0 0 15 38 279 269 2692 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370 2500	0 0 0 <1 1 34 277 338 720 0	<1 <1 0 0 15 38 279 269 2692 <1 history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370 2500	0 0 0 <1 1 34 277 338 720 0 current	<1 <1 0 0 15 38 279 269 2692 <1 history1 <1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370 2500 limit/base >15	0 0 0 <1 1 34 277 338 720 0 current <1	<1 <1 0 0 0 15 38 279 269 2692 <1 history1 <1 <1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370 2500 limit/base >15 >20	0 0 0 <1 1 34 277 338 720 0 current <1 0	<1 <1 0 0 15 38 279 269 2692 <1 history1 <1 <1 <1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370 2500 limit/base >15 >20	0 0 0 <1 1 1 34 277 338 720 0 current <1 0	<1 <1 0 0 15 38 279 269 2692 <1 history1 <1 <1 <1 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	5 5 5 25 200 300 370 2500 limit/base >15 >20 limit/base >5000	0 0 0 -<1 1 34 277 338 720 0 current <1 0 0	<1 <1 0 0 15 38 279 269 2692 <1 history1 <1 <1 4167	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) MASTM D5185(m) ASTM D5185(m)	5 5 5 25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300 >160	0 0 0 -<1 1 34 277 338 720 0 current <1 0 0	<1 <1 0 0 15 38 279 269 2692 <1 history1 <1 <1 <1 742	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) MASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300 >160	0 0 0 0 0 1 1 34 277 338 720 0 current 0 current 301 121 27 10	<1 <1 0 0 15 38 279 269 2692 <1 history1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40	0 0 0 0 <1 1 1 34 277 338 720 0 current <1 0 current 301 121 27	<1	history2 history2

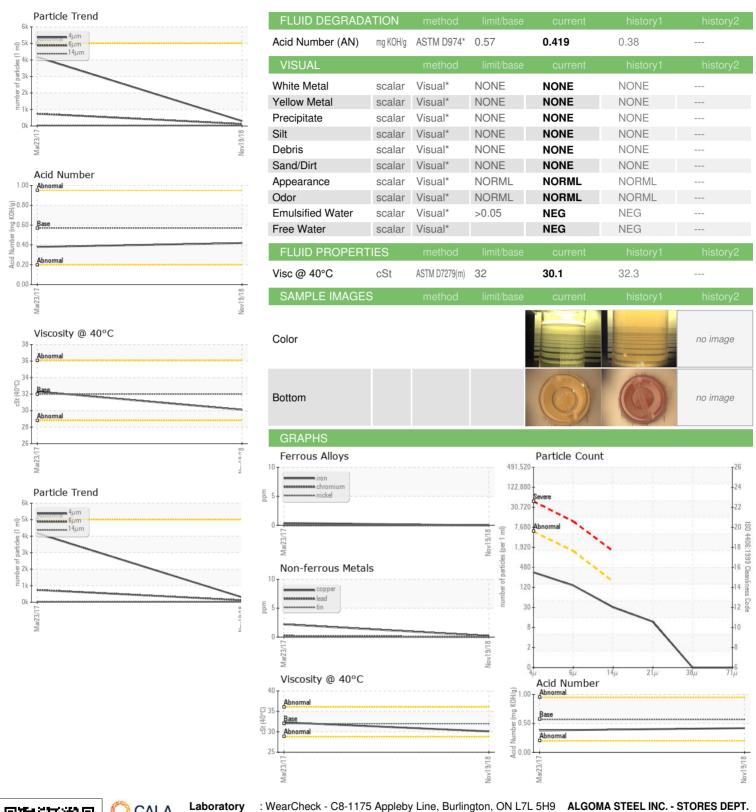
Oil Cleanliness

15/14/12

ISO 4406 (c) >19/17/14



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number

: WC

: 02253058 Unique Number : 4784234

Received **Tested** Test Package : IND 2 (Additional Tests: TAN Man)

: 22 Nov 2018 Diagnosed

: 23 Nov 2018 : 23 Nov 2018 - Wes Davis 301 WALLACE TERRACE SAULT STE MARIE, ON CA P6C 1K8

Contact: Algoma Reliability algomareliability@algoma.com T: (705)206-1059

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

F: (705)945-3585