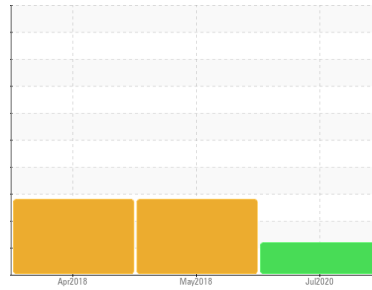




# OIL ANALYSIS REPORT

Sample Rating Trend



## ADDITIVES



Area  
**BETON PROVINCIAL [02362245]**  
 Machine Id  
**2018 VAN AALST BULKHANDLING 1614-51**  
 Component  
**Hydraulic System**  
 Fluid  
**PANOLIN HLP SYNTH 32 (1000 LTR)**

### DIAGNOSIS

#### Recommendation

Nous recommandons le remplacement des filtres de ce composant. Confirm the source of the lubricant being utilized for top-up/fill. Nous vous recommandons d'échantillonner de nouveau dès que possible afin de contrôler la situation.

#### Wear

Les taux d'usure de tous les composants sont normaux.

#### Contamination

Il y a une quantité modérée de particules (de 4 à 14 microns) dans l'huile. Il n'y a pas d'huile minérale présente dans le fluide. La propreté du système est supérieure à la limite acceptable pour votre objectif de propreté ISO 4406.

#### Fluid Condition

Les niveaux d'additifs indiquent l'ajout d'une autre marque ou d'un autre type d'huile. Le AN est acceptable pour ce fluide. L'état de l'huile permet d'en prolonger l'utilisation.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC</b>	WC	WC
Sample Date	Client Info	<b>16 Jul 2020</b>	15 May 2018	11 Apr 2018
Machine Age	hrs	<b>2000</b>	50	10
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

### WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	<b>4</b>	<1	<1
Chromium	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185(m)	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185(m) >75	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	2	2
Antimony	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	<b>4</b>	9	8
Barium	ppm	ASTM D5185(m)	<b>0</b>	<1	<1
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	1
Calcium	ppm	ASTM D5185(m)	<b>6</b>	13	15
Phosphorus	ppm	ASTM D5185(m)	<b>▲ 846</b>	▲ 854	▲ 886
Zinc	ppm	ASTM D5185(m)	<b>▲ 33</b>	▲ 25	▲ 27
Sulfur	ppm	ASTM D5185(m)	<b>1167</b>	▲ 994	▲ 972
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

### CONTAMINANTS

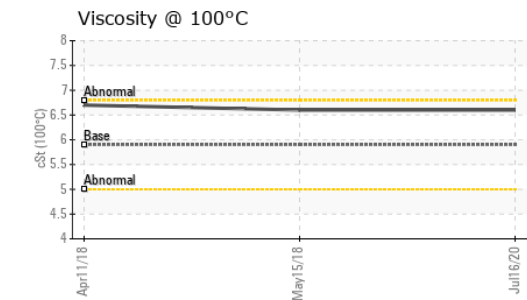
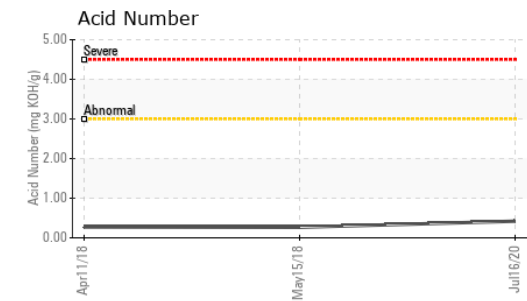
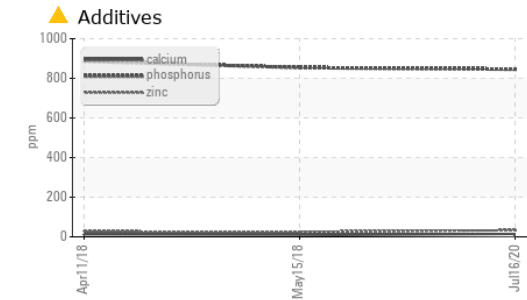
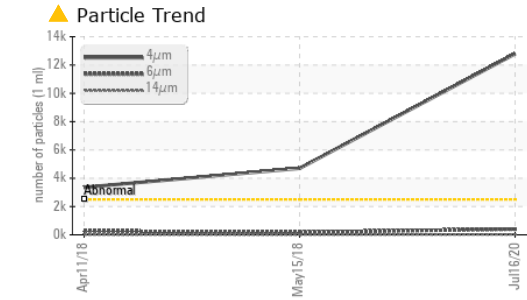
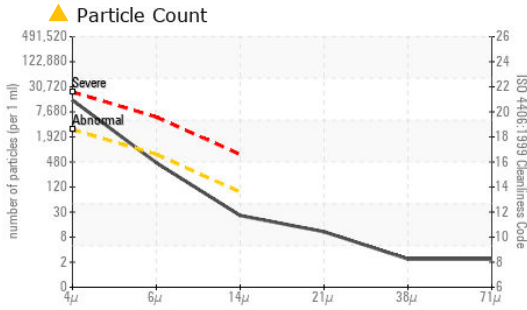
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >20	<b>4</b>	5	5
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	1

### INFRA-RED

method	limit/base	current	history1	history2	
Mineral Oil Content	%	ASTM D7418* <5.0%	<b>0.0</b>	▲ 5.82	▲ 6.34

### FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>2500	<b>▲ 12791</b>	▲ 4698	▲ 3357
Particles >6µm	ASTM D7647	>640	<b>404</b>	182	270
Particles >14µm	ASTM D7647	>80	<b>22</b>	11	8
Particles >21µm	ASTM D7647	>20	<b>9</b>	3	2
Particles >38µm	ASTM D7647	>4	<b>2</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>2</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	<b>▲ 21/16/12</b>	▲ 19/15/11	▲ 19/15/10



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.42</b>	0.266	0.273
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	30.6	<b>34.0</b>	35.2	35.1
Visc @ 100°C	cSt	ASTM D7279(m)	5.9	<b>6.6</b>	6.6	6.7
Viscosity Index (VI)	Scale	ASTM D2270*	140	<b>153</b>	145	150

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC  
**Lab Number** : 02366276  
**Unique Number** : 5081723  
**Test Package** : MOB 2 ( Additional Tests: TAN Man )

**Received** : 22 Jul 2020  
**Diagnosed** : 27 Jul 2020  
**Diagnostician** : Bill Quesnel

**Envirolin Canada**  
 520 rue Adanac  
 Quebec, QC  
 CA G1C 7B7

Contact: Patrick Levesque  
 patrick.levesque@envirolin.com  
 T: (418)623-1216  
 F: (418)660-8889

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.



# MINERAL OIL CONTENT REPORT

PASS

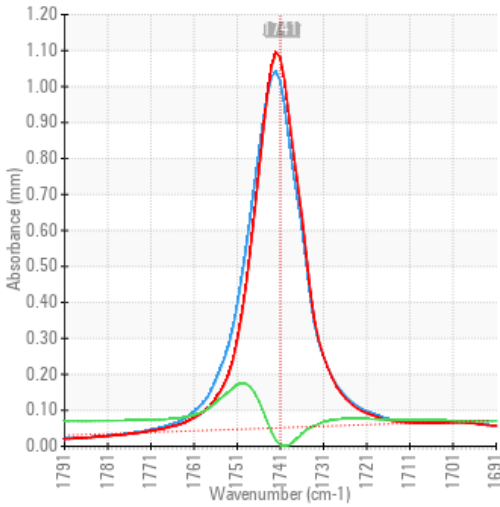


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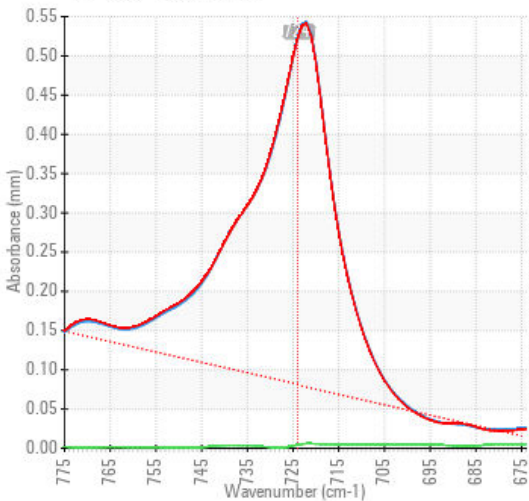
## SPECTRAL ANALYSIS

		method	limit/base	current	history1	history2
Zinc	ppm	ASTM D5185(m)		▲ 33	▲ 25	▲ 27
Mineral Oil Content	%	ASTM D7418*	<5.0%	0.0	▲ 5.82	▲ 6.34

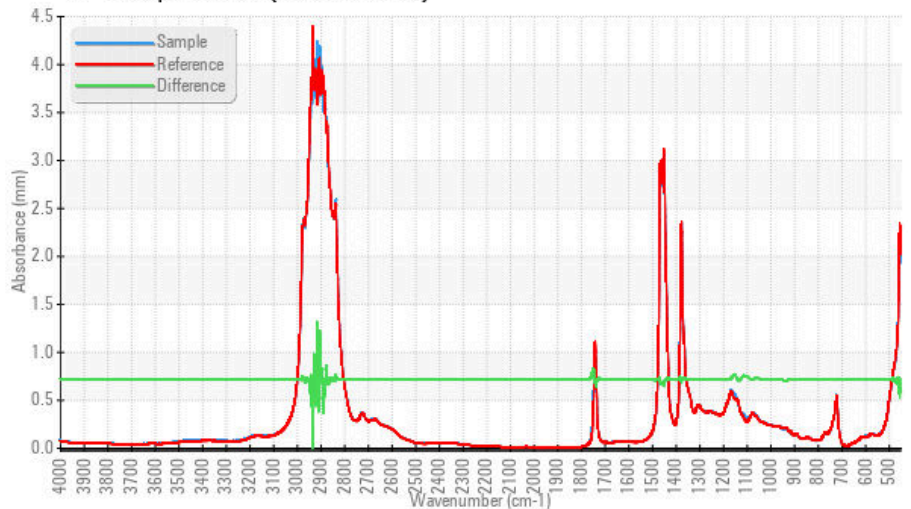
### FT-IR - Esters I



### FT-IR - Esters II



### FT-IR Spectrum (Absorbance)



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