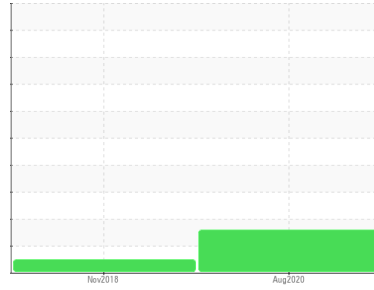




PROBLEM SUMMARY

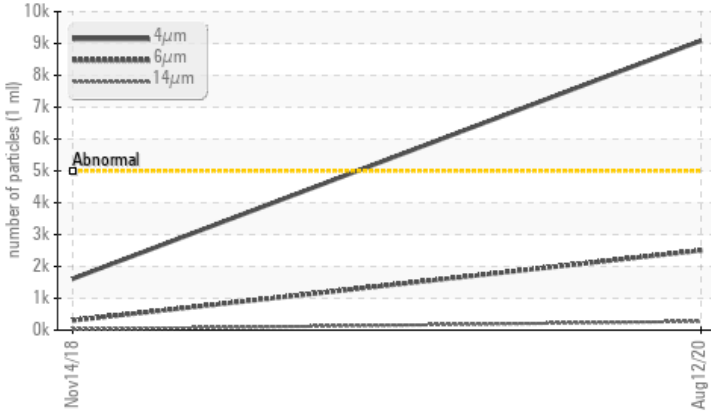
Area
LSGS PLANT 2
 Machine Id
G4
 Component
Pump Hydraulic System
 Fluid
PETRO CANADA ENDURATEX EP 68 (200 LTR)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

| Sample Status | | | ABNORMAL | NORMAL | --- |
|-----------------|--------------|-----------|------------|----------|-----|
| Particles >4µm | ASTM D7647 | >5000 | ▲ 9089 | 1613 | --- |
| Particles >6µm | ASTM D7647 | >1300 | ▲ 2501 | 303 | --- |
| Particles >14µm | ASTM D7647 | >160 | ▲ 276 | 24 | --- |
| Particles >21µm | ASTM D7647 | >40 | ▲ 92 | 7 | --- |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | ▲ 20/19/15 | 18/15/12 | --- |

Customer Id: PET412PET
 Sample No.: WC0373466
 Lab Number: 02373506
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------|--------|-------------|---------|--|
| Change Filter | MISSED | May 30 2023 | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |
| Resample | MISSED | May 30 2023 | ? | We recommend an early resample to monitor this condition. |
| Filter Fluid | MISSED | May 30 2023 | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |

HISTORICAL DIAGNOSIS

14 Nov 2018 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

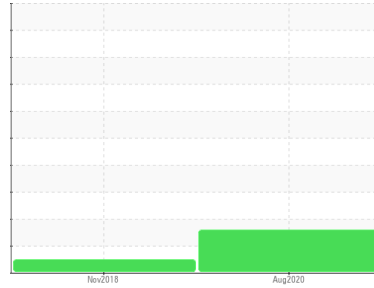
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
LSGS PLANT 2

Machine Id
G4

Component
Pump Hydraulic System

Fluid
PETRO CANADA ENDURATEX EP 68 (200 LTR)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Particles >21µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. Particles >4µm are notably high.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history 1 | history 2 |
|---------------|-------------|-------------|--------------------|-------------|-----------|
| Sample Number | Client Info | | WC0373466 | WC985020 | --- |
| Sample Date | Client Info | | 12 Aug 2020 | 14 Nov 2018 | --- |
| Machine Age | yrs | Client Info | 18761 | 7660 | --- |
| Oil Age | yrs | Client Info | 18761 | 7660 | --- |
| Oil Changed | Client Info | | Not Changed | Not Changed | --- |
| Sample Status | | | ABNORMAL | NORMAL | --- |

WEAR METALS

| | method | limit/base | current | history 1 | history 2 | |
|-----------|--------|---------------|---------|--------------|-----------|-----|
| Iron | ppm | ASTM D5185(m) | >20 | 0 | 0 | --- |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | 0 | --- |
| Nickel | ppm | ASTM D5185(m) | >20 | 0 | 0 | --- |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | --- |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | --- |
| Aluminum | ppm | ASTM D5185(m) | >20 | 0 | 0 | --- |
| Lead | ppm | ASTM D5185(m) | >20 | <1 | <1 | --- |
| Copper | ppm | ASTM D5185(m) | >20 | <1 | <1 | --- |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | 0 | --- |
| Antimony | ppm | ASTM D5185(m) | | <1 | 0 | --- |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | --- |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | --- |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | --- |

ADDITIVES

| | method | limit/base | current | history 1 | history 2 | |
|------------|--------|---------------|---------|--------------|-----------|-----|
| Boron | ppm | ASTM D5185(m) | 69 | 45 | 47 | --- |
| Barium | ppm | ASTM D5185(m) | 1 | <1 | 0 | --- |
| Molybdenum | ppm | ASTM D5185(m) | 1 | 0 | 0 | --- |
| Manganese | ppm | ASTM D5185(m) | 1 | 0 | <1 | --- |
| Magnesium | ppm | ASTM D5185(m) | 1 | <1 | <1 | --- |
| Calcium | ppm | ASTM D5185(m) | 1 | 3 | 3 | --- |
| Phosphorus | ppm | ASTM D5185(m) | 246 | 265 | 253 | --- |
| Zinc | ppm | ASTM D5185(m) | 1 | 19 | 18 | --- |
| Sulfur | ppm | ASTM D5185(m) | 3670 | 3249 | 3480 | --- |
| Lithium | ppm | ASTM D5185(m) | | <1 | 0 | --- |

CONTAMINANTS

| | method | limit/base | current | history 1 | history 2 | |
|-----------|--------|---------------|---------|--------------|-----------|-----|
| Silicon | ppm | ASTM D5185(m) | >15 | 2 | 2 | --- |
| Sodium | ppm | ASTM D5185(m) | | 0 | <1 | --- |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | 0 | --- |

FLUID CLEANLINESS

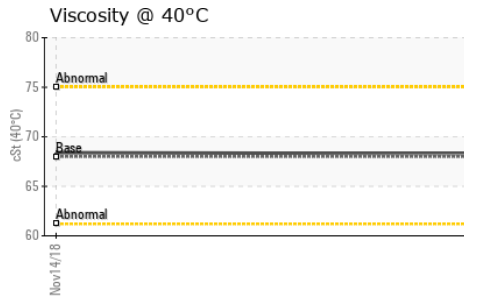
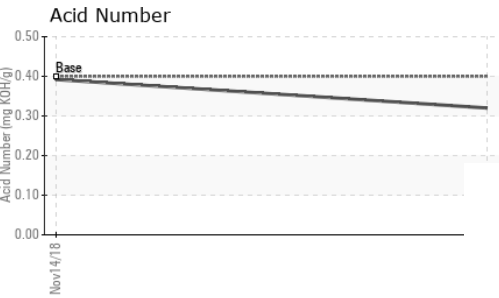
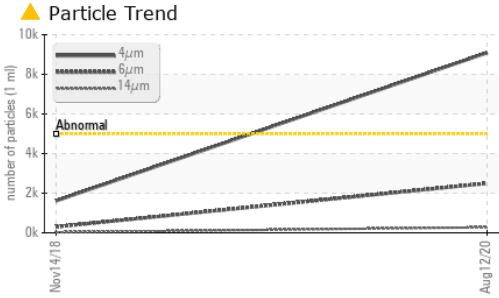
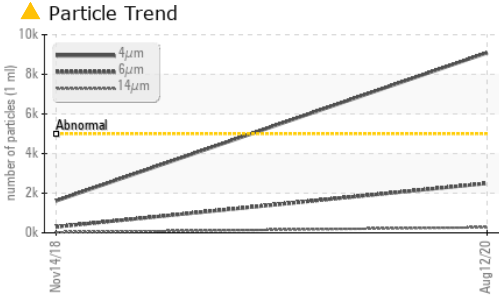
| | method | limit/base | current | history 1 | history 2 |
|-----------------|--------------|------------|-------------------|-----------|-----------|
| Particles >4µm | ASTM D7647 | >5000 | ▲ 9089 | 1613 | --- |
| Particles >6µm | ASTM D7647 | >1300 | ▲ 2501 | 303 | --- |
| Particles >14µm | ASTM D7647 | >160 | ▲ 276 | 24 | --- |
| Particles >21µm | ASTM D7647 | >40 | ▲ 92 | 7 | --- |
| Particles >38µm | ASTM D7647 | >10 | 2 | 0 | --- |
| Particles >71µm | ASTM D7647 | >3 | 0 | 0 | --- |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | ▲ 20/19/15 | 18/15/12 | --- |

FLUID DEGRADATION

| | method | limit/base | current | history 1 | history 2 | |
|------------------|----------|------------|---------|-------------|-----------|-----|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.4 | 0.32 | 0.392 | --- |



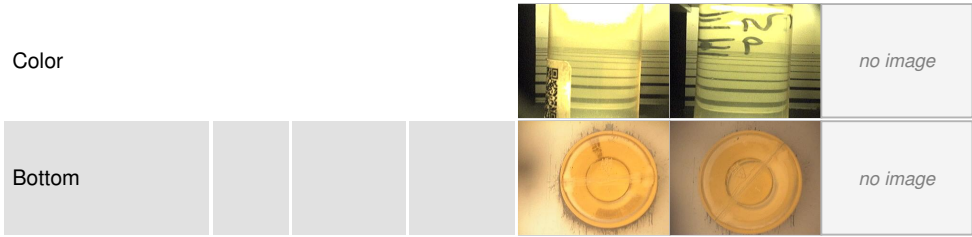
OIL ANALYSIS REPORT



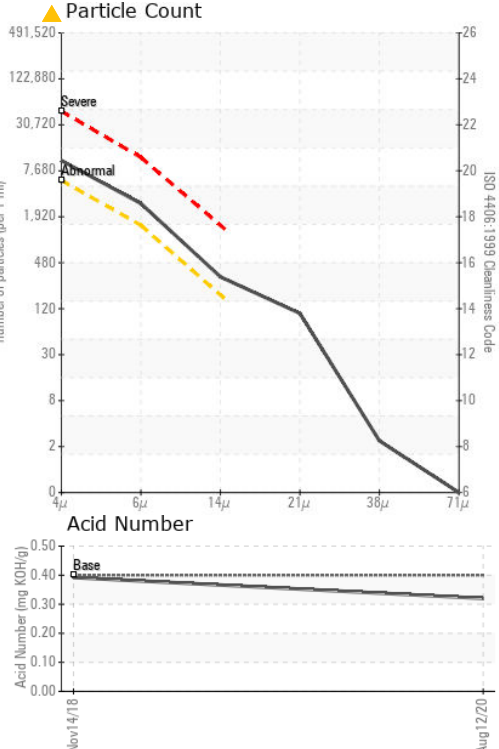
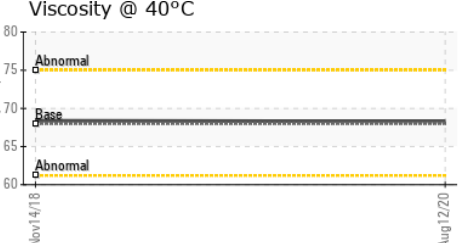
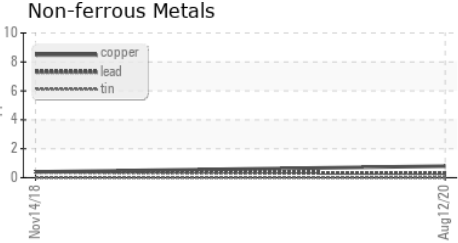
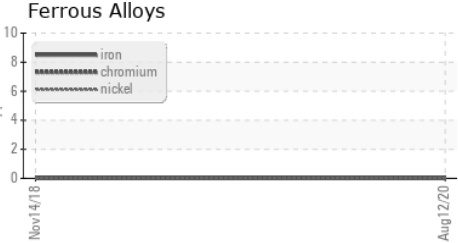
| VISUAL | method | limit/base | current | history 1 | history 2 | |
|------------------|--------|------------|---------|--------------|-----------|-----|
| White Metal | scalar | Visual* | NONE | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | VLITE | --- |
| Sand/Dirt | scalar | Visual* | NONE | VLITE | NONE | --- |
| Appearance | scalar | Visual* | NORML | NORML | NORML | --- |
| Odor | scalar | Visual* | NORML | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG | --- |
| Free Water | scalar | Visual* | | NEG | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history 1 | history 2 | |
|------------------|--------|---------------|---------|-------------|-----------|-----|
| Visc @ 40°C | cSt | ASTM D7279(m) | 68.0 | 68.3 | 68.4 | --- |

| SAMPLE IMAGES | method | limit/base | current | history 1 | history 2 |
|---------------|--------|------------|---------|-----------|-----------|
|---------------|--------|------------|---------|-----------|-----------|



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0373466
Lab Number : **02373506**
Unique Number : 5096954
Test Package : IND 2

PETERBOROUGH UTILITIES INC
 1867 ASHBURNHAM DRIVE
 PETERBOROUGH, ON
 CA K9L 1P8
 Contact: Nelson Ross
 nross@pui.ca
 T: (705)760-6119
 F: (705)748-3138

Received : 01 Sep 2020
 Diagnosed : 02 Sep 2020
 Diagnostician : Wes Davis
 To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.