

#### RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL			
Particles >4µm	ASTM D7647	>10000	<u> </u>	<b>2</b> 7434	<b>18514</b>			
Particles >6µm	ASTM D7647	>2500	<b>A</b> 3302	<b>A</b> 3282	601			
Oil Cleanliness	ISO 4406 (c)	>20/18/14	<u> </u>	<u> </u>	<b>2</b> 1/16/10			

Customer Id: ONTKEE Sample No.: WC0560609 Lab Number: 02423524 Test Package: IND 2



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*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u> ISO

RECOMMENDED A	CTIONS			
Action	Status	Date	Done By	Description
Change Filter	MISSED	Jul 13 2022	?	We recommend you service the filters on this component.
Resample	MISSED	Jul 13 2022	?	We recommend an early resample to monitor this condition.
Information Required	MISSED	Jul 13 2022	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### HISTORICAL DIAGNOSIS



# 28 May 2020 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Component wear rates appear to be normal (unconfirmed). Particles  $>4\mu$ m are abnormally high. Particles  $>6\mu$ m are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

#### 25 Mar 2019 Diag: Kevin Marson



Check seals and/or filters for points of contaminant entry. Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid.

#### 17 Jul 2018 Diag: Bill Quesnel



We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Wear particle analysis indicates that the ferrous corrosive particles are abnormal. Separability (Emulsion) % is abnormally high. Separability (Water) % is abnormally low. Particles >4µm are abnormally high. Particles >6µm are notably high. MPC Varnish Potential contamination levels are marginally high. MPC (Membrane Patch Calorimetery) test indicates a light concentration of varnish present. Water Separability results (ASTM D1401) are poor and indicate that the oil will form emulsions with water. The water content is negligible. Foaming Tendency (ASTM D892) results are abnormal indicating a tendency for oil foaming. The Air Release Value (ASTM D3427) indicates that the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





# **OIL ANALYSIS REPORT**

#### Area CARIBOU FALLS GS Machine Id FP4G1 Component

## Turbine Bearing Fluid ESSO TERESSO ISO 46 (--- GAL)

### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

# Wear

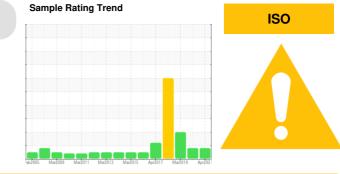
All component wear rates are normal.

### Contamination

Particles  $>4\mu m$  are abnormally high. Particles  $>6\mu m$  are notably high.

#### **Fluid Condition**

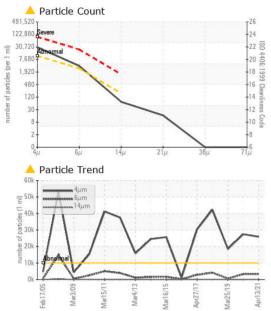
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0560609	WC0475094	WC0335076
Sample Date		Client Info		13 Apr 2021	28 May 2020	25 Mar 2019
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1	1
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>20	<1	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	<1
ADDITIVES		method	line it /le e e e		In the American Market	history2
		methou	limit/base	current	history1	TIStory2
	ppm	ASTM D5185(m)	0	<1	0	0
Boron	ppm ppm					
Boron Barium		ASTM D5185(m)	0	<1	0 0 0	0 0 0
Boron Barium Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m)	0	<1 0	0 0 0 <1	0 0 0 <1
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	<1 0 0 <1 0	0 0 <1 0	0 0 0 <1 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	<1 0 0 <1	0 0 0 <1	0 0 <1 <1 1
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	<1 0 0 <1 0	0 0 0 <1 0 0 0	0 0 <1 <1 1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	<1 0 0 <1 0 <1	0 0 <1 0 0 0 <1	0 0 <1 <1 1 <1 1 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	<1 0 0 <1 0 <1 <1 <1	0 0 0 <1 0 0 0	0 0 <1 <1 1 <1 1 2068
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	<1 0 0 <1 0 <1 <1 <1 <1	0 0 <1 0 0 0 <1	0 0 <1 <1 1 <1 1 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	<1 0 <1 0 <1 <1 <1 <1 <1 2049	0 0 0 <1 0 0 0 0 0 <1 2036	0 0 <1 <1 1 <1 1 2068
Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0	<1 0 0 <1 0 <1 <1 <1 <1 2049 <1	0 0 <1 0 0 0 <1 2036 <1	0 0 2 3 3 4 1 3 4 1 3 4 1 3 2068 0
Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4 0 1 imit/base	<1 0 0 <1 0 <1 <1 <1 2049 <1 2049	0 0 2 3 3 4 0 0 0 0 0 3 3 3 4 1 2036 3 4 1 2036 3 4 1 2036 3 4 1 2036 3 4 1 2036 3 4 1 2036 3 4 1 2036 3 4 2037 3 2037 3 2037 3 2037 3 2037 3 2037 3 2037 3 2037 3 2037 3 2037 3 2037 2037	0 0 2 3 3 4 1 3 4 1 3 2068 0 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 ! ! ! ! ! ! ! ! ! ! ! ! ! !	<1 0 0 <1 0 <1 <1 <1 <1 2049 <1 2049 <1 2049	0 0 0 <1 0 0 0 0 <1 2036 <1 2036 <1 history1 <1	0 0 0 <1 <1 1 1 2068 0 0 history2 ▲ 27
Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 !//base >15	<1 0 0 <1 0 <1 <1 <1 <1 2049 <1 2049 <1 2049 <1 2049 <1 2049 <1 2049 <1 2049 <1 2049 <1 2049 <1 2049 <1 2049 <1 2047 2049 <1 2047 2047 2047 2047 2047 2047 2047 2047	0 0 0 <1 0 0 0 0 <1 2036 <1 2036 <1 history1 <1 0	0 0 0 <1 <1 1 1 2068 0 • history2 27 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 limit/base >15 >20	<1 0 0 <1 0 <1 <1 <1 2049 <1 2049 <1 current <1 <1 <1 <1 <1	0 0 0 <1 0 0 0 0 <1 2036 <1 2036 <1 history1 <1 0 1	0 0 <1 <1 1 <1 1 2068 0 history2 ▲ 27 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 2.4 0 5 15 5 20 Limit/base	<1 0 0 <1 0 <1 <1 <1 2049 <1 2049 <1 current <1 <1 <1 <1 <1 <1 <1 <1	0 0 0 <1 0 0 0 <1 2036 <1 2036 <1 history1 0 1 history1	0 0 0 <1 <1 1 1 2068 0 <b>history2</b> 27 0 <1 <i>history2</i>
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 2.4 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	<1 0 0 <1 0 <1 <1 <1 2049 <1 2049 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <2 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 0 0 <1 0 0 0 <1 2036 <1 2036 <1 <b>history1</b> <1 0 1 1 <b>history1</b>	0 0 0 <1 <1 1 1 2068 0 • history2 ▲ 27 0 <1 • history2 ▲ 18514
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >14µm	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 2.4 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	<1 0 0 <1 0 <1 <1 <1 2049 <1 <i>current</i> <1 <1 <1 <1 <1 <1 <1 <1 <1 <2 <i>current</i> ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1	0 0 0 <1 0 0 0 0 <1 2036 <1 2036 <1 <b>history1</b> <1 0 1 1 0 1 27434 ▲ 27434	0 0 0 <1 <1 1 1 2068 0 • history2 • 27 0 <1 27 0 <1 • history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >14µm Particles >21µm	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D76477 ASTM D7647	0 0 0 2.4 0 2.4 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	<1 0 0 <1 0 <1 <1 <1 2049 <1 current <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <2 9 9 5 905 ▲ 25905 ▲ 3302 63	0 0 0 3 3 1 0 0 0 0 0 3 3 3 3 3 1 0 1 0	0 0 0 4 1 4 1 1 2068 0 2068 0 bistory2 2 2 0 4 27 0 4 27 0 4 18514 601 8
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 2.4 0 2.4 0 3 3 5 15 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	<1 0 0 <1 0 <1 <1 <1 2049 <1 2049 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <2 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 0 0 3 3 1 0 0 0 3 3 3 3 3 6 6	0 0 0 <1 <1 1 <1 1 2068 0 • history2 • 27 0 <1 • 27 0 <1 • 18514 601 8 8 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm   ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 2.4 0 2.4 0 3 3 5 15 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	<1 0 0 <1 0 <1 <1 <1 2049 <1 2049 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 0 0 3 3 1 0 0 0 0 3 3 3 3 3 6 0 0 1 1 0 1 1 0 1 0 1 0 1 0 1 0 1 0 1	0 0 0 3 3 4 1 3 4 1 2068 0 4 207 0 3 5 7 0 3 27 0 3 3 1 8 18514 601 8 8 2 2 0 0 3 1 8 18514 1 8 1 8 1 8 1 8 1 1 1 1 1 1 1 1 1 1 1



# **OIL ANALYSIS REPORT**



	Botto S0/L1/get Viscosity @ 40°C	Botto Botto BUC BUC BUC BUC BUC BUC BUC BUC	Acid N Severe Abnormal	umber						Colo
Base S0/L104 Viscosity @ 40°C	Contraction of the second seco	SUSCOSITY @ 40°C								Botto
		Abnormal	a s a residence of		13				21	MDC
	$\land$		Feb17	Mar3/	Mar4/	Mar16/	Apr27,	Mar25/	Apr13,	MPC
			Viscosi	-		Mar16/	Apr27	- Mar25/	- Apr13	MPC

FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.08	0.10	0.068
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	LIGHT	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	43.7	48.7	44.0
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color					Ro Russ der Grand Rossing Rossing Rossing Scottige Litt	no image

-	
	Dettern
	Bottom

no image no image no image no image

<b>6144367:333.6</b>	CALA	Laboratory	: WearCheck - C8-	1175 Appleby Lin	e, Burlington, ON L7L 5H9	Ontario Power Generation		
	Accreditation No. 1205078	Sample No.	: WC0560609	Received	: 26 May 2021	KENORA PRODUCTION CENTRE, 200-60 FOURTEENTH ST N.		
	ISO 17025:2017	Lab Number	: 02423524	Diagnosed	: 27 May 2021	KENORA, ON		
	Accredited	Unique Number	CA P9N 4M9					
- 24 20 Let	Laboratory	Test Package	Contact: Josh Robinson					
	To discuss this	s sample report, d	contact Customer Se	rvice at 1-800-26	8-2131.	josh.robinson@opg.com		
	Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.							
	Validity of resu	ults and interpreta	tion are based on th	e sample and info	ormation as supplied.	F:		