

### **OIL ANALYSIS REPORT**

# MANITOU FALLS GS FP2G2

Component **Governor System** R&O OIL ISO 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm.

NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. NORMAL

Sample Rating Trend



		Mar2005	Mar2007 Mar2013	Mar2016 May2019 Jul2020	Mar2021	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0560638	WC0481711	WC0335064
Sample Date		Client Info		29 Mar 2021	08 Jul 2020	09 May 2019
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>50	2	2	2
Chromium	ppm	ASTM D5185(m)		<1	0	0
Nickel	ppm	ASTM D5185(m)		<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>3	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>75	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>15	<1	0	0
Tin	ppm	ASTM D5185(m)	>55	<1	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base 5	current <1	history1 <1	history2 0
	ppm ppm		5			
Boron		ASTM D5185(m)	5	<1	<1	0
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	5 5	<1 <1	<1 0	0 0 0 <1
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5	<1 <1 0	<1 0 0	0 0 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5	<1 <1 0 0	<1 0 0 0 <1 <1	0 0 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5	<1 <1 0 0 <1	<1 0 0 <1 <1 2	0 0 <1 <1 <1 <1 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 5 100 25	<1 <1 0 0 <1 <1 4 1	<1 0 0 <1 <1 2 1	0 0 <1 <1 <1 <1 2 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 5 5 100	<1 <1 0 <1 <1 <1 4 1 1909	<1 0 0 <1 <1 2	0 0 <1 <1 <1 <1 2 1 1 1923
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 5 100 25	<1 <1 0 0 <1 <1 4 1	<1 0 0 <1 <1 2 1	0 0 <1 <1 <1 <1 2 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 5 100 25	<1 <1 0 <1 <1 <1 4 1 1909	<1 0 0 <1 <1 2 1 1936	0 0 <1 <1 <1 <1 2 1 1 1923
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25 1500	<1 <1 0 <1 <1 4 1 1909 <1 <b>current</b> 1	<1 0 0 <1 <1 2 1 1936 <1 history1 <1	0 0 0 <1 <1 <1 2 1 1 923 0 history2 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 imit/base >8	<1 <1 0 <1 <1 4 1 1909 <1 current	<1 0 0 <1 <1 2 1 1936 <1 history1	0 0 2 3 3 4 3 4 3 4 3 4 3 4 3 4 5 4 5 4 5 5 5 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 imit/base >8	<1 <1 0 <1 <1 4 1 1909 <1 <b>current</b> 1	<1 0 0 <1 <1 2 1 1936 <1 history1 <1	0 0 0 <1 <1 <1 2 1 1 923 0 history2 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 imit/base >8	<1 <1 0 <1 <1 4 1 1909 <1	<1 0 0 <1 <1 2 1 1936 <1 history1 <1 <1	0 0 0 <1 <1 <1 2 1 1923 0 <b>history2</b> <1 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 <b>imit/base</b> >8	<1 <1 0 (0) <1 <1 4 1 1909 <1 (urrent) 1 <1 <1 <1 <1 <1 <1 <1 <1 3404	<1 0 0 <1 <1 2 1 1936 <1 <b>history1</b> <1 <1 <1 1	0 0 0 <1 <1 <1 2 1 1 923 0 <b>history2</b> <1 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 25 1500 <b>Imit/base</b> >8 >20 <b>Imit/base</b> >2000	<1 <1 0 0 <1 <1 4 1 1909 <1 current 1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	<1 0 0 <1 <1 2 1 1936 <1 <b>history1</b> <1 <1 1 1 <b>history1</b>	0 0 0 <1 <1 2 1 1923 0 history2 <1 0 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 25 1500 <b>Imit/base</b> >8 >20 <b>Imit/base</b> >2000	<1 <1 0 (0) <1 <1 4 1 1909 <1 (urrent) 1 <1 <1 <1 <1 <1 <1 <1 <1 3404	<1 0 0 ( 1 ( 1 2 1 1 936 ( 1 1 936 ( 1 1 ( 1 1 1 1 1 1 2 1 1 1 1 1 2 1 1 1 1	0 0 0 <1 <1 2 1 1 1923 0 history2 <1 0 <1 0 <1 0 <1 history2 8948 406 10
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 25 1500 <b>imit/base</b> >8 20 <b>imit/base</b> >20000 >5000 >5000	<1 <1 0 0 <1 <1 4 1 1909 <1 <i>current</i> 1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <2 8	<1 0 0 0 <1 <1 2 1 1936 <1 history1 <1 <1 <1 <1 1 history1 12139 1174	0 0 0 <1 <1 2 1 1 1923 0 history2 <1 0 <1 0 <1 0 <1 history2 8948 406
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	5 5 5 5 100 25 1500 25 1500 <b>imit/base</b> >8 20 <b>imit/base</b> >20000 >5000 >5000	<1 <1 0 0 <1 <1 4 1 1 909 <1 1 1909 <1 1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	<1 0 0 ( 1 ( 1 2 1 1 936 ( 1 1 936 ( 1 1 936 ( 1 1 936 ( 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 0 <1 <1 2 1 1 1923 0 history2 <1 0 <1 0 <1 0 <1 history2 8948 406 10
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 5 100 25 1500 25 1500 <b>imit/base</b> >8 20 <b>imit/base</b> >20000 >5000 >5000 >640 >160 >40	<1 <1 0 0 <1 <1 4 1 1909 <1	<1 0 0 0 <1 <1 2 1 1936 <1 history1 <1 <1 <1 1 history1 12139 1174 18 4	0 0 0 <1 <1 2 1 1923 0 history2 <1 0 <1 0 <1 0 <1 8948 406 10 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 5 100 25 1500 25 1500 <b>imit/base</b> >8 20 <b>imit/base</b> >20000 >5000 >5000 >640 >160 >40	<1    <1   0   0   <1   4   1   1909   <1   current   1   <1   <1   228   5   0   0   0   19/15/10	<1 0 0 1 -1 2 1 1936 -1 <b>history1</b> -1 -1 1 <b>history1</b> 12139 1174 18 4 0 0 21/17/11	0 0 0 <1 <1 2 1 1923 0 history2 <1 0 <1 * history2 8948 406 10 3 0

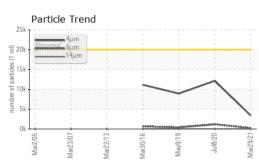
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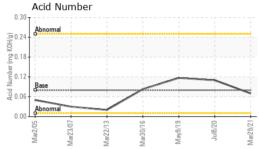


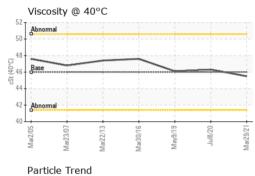
## **OIL ANALYSIS REPORT**

Color

Bottom

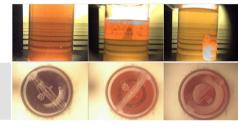


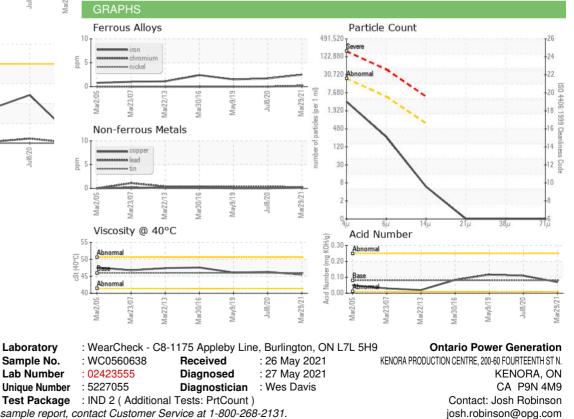




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FLUID DEGRADA	TION	method				history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.08	0.07	0.11	0.117
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.5	46.3	46.1
SAMPLE IMAGES	6	method	limit/base	current	history1	history2





To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CALA

ISO 17025:2017 Accredited Laboratory

T:

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