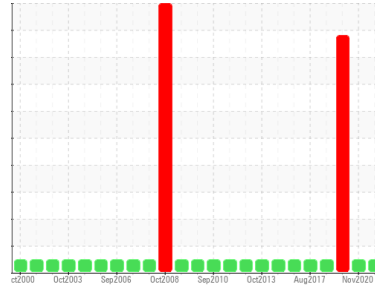




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**WQR**  
 Machine Id  
**CATHGEAR1 (S/N 350-13-5518-8853-445)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 626 (100 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

### Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Oil Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0547996</b>	WC0429510	WC943560
Sample Date	Client Info		<b>02 Nov 2021</b>	09 Nov 2020	20 Nov 2019
Machine Age	yrs	Client Info	<b>32</b>	31	30
Oil Age	yrs	Client Info	<b>1</b>	3	2
Oil Changed	Client Info		<b>Not Chngd</b>	N/A	Not Chngd
Sample Status			<b>NORMAL</b>	NORMAL	SEVERE

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m) >200	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185(m) >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >15	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m) >25	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m) >100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185(m) >200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m) >25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

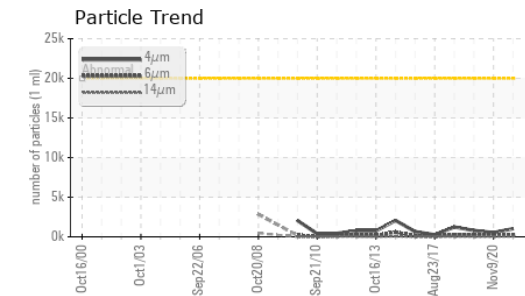
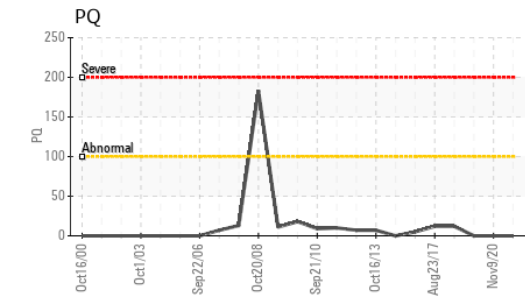
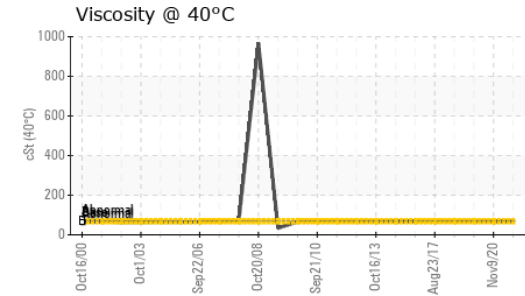
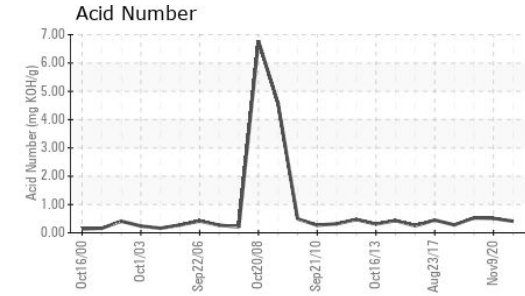
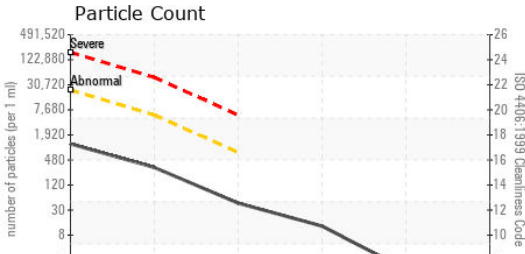
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Phosphorus	ppm	ASTM D5185(m)	<b>481</b>	547	582
Zinc	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Sulfur	ppm	ASTM D5185(m)	<b>182</b>	320	110
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	<b>2</b>	5	5
Sodium	ppm	ASTM D5185(m)	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	<1



# OIL ANALYSIS REPORT



**Laboratory Sample No.** : WC0547996  
**Lab Number** : 02456857  
**Unique Number** : 5316418  
**Test Package** : IND 3 ( Additional Tests: PrtCount )

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGONQUIN POWER SYSTEMS INC.**  
**Received** : 16 Nov 2021  
**Diagnosed** : 17 Nov 2021  
**Diagnostician** : Kevin Marson  
 354 DAVIS ROAD  
 OAKVILLE, ON  
 CA L6J 2X1

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

Contact: Antonino Champ Fernando  
 antoninoChamp.fernando@algonquinpower.com  
 T: (905)465-7065  
 F: x:

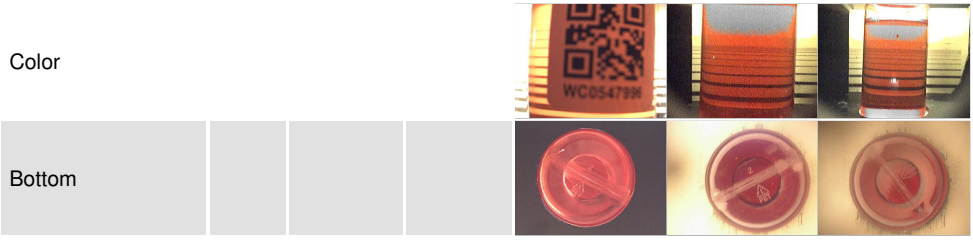
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>1027</b>	527	799
Particles >6µm	ASTM D7647	>5000	<b>279</b>	157	195
Particles >14µm	ASTM D7647	>640	<b>39</b>	25	15
Particles >21µm	ASTM D7647	>160	<b>11</b>	9	6
Particles >38µm	ASTM D7647	>40	<b>1</b>	0	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>17/15/12</b>	16/14/12	17/15/11

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*		<b>0.41</b>	0.51	0.527

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar Visual*	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar Visual*		<b>NEG</b>	NEG	NEG

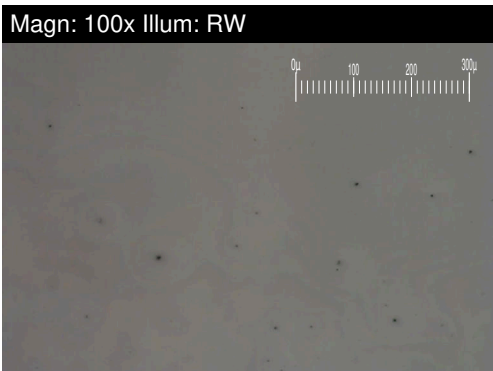
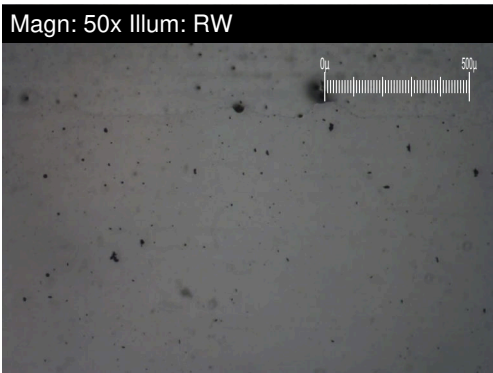
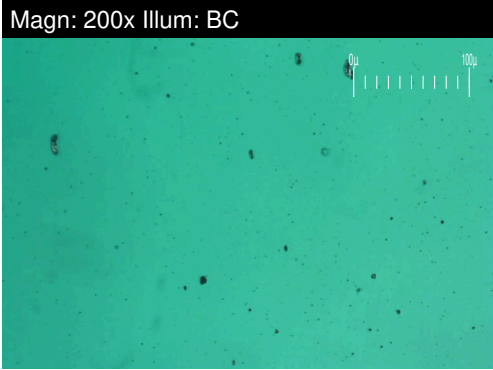
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	69.9	<b>66.5</b>	64.9	66.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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# FERROGRAPHY REPORT

Area  
**WQR**  
 Machine Id  
**CATHGEAR1 (S/N 350-13-5518-8853-445)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 626 (100 LTR)**

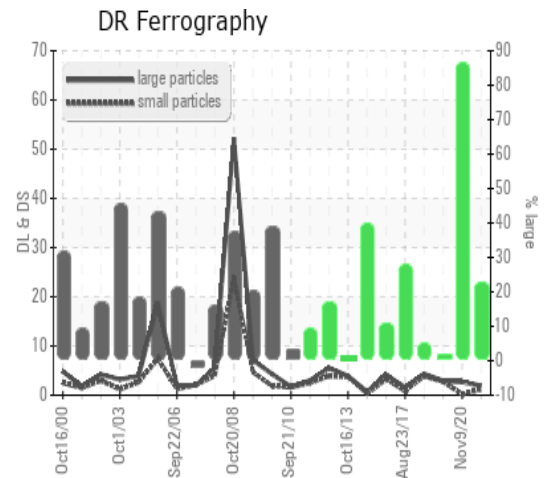


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		<b>1.9</b>	2.7	2.9
Small Particles		DR-Ferr*		<b>1.2</b>	0.2	2.8
Total Particles		DR-Ferr*	>---	<b>3.1</b>	2.9	5.7
Large Particles Percentage	%	DR-Ferr*		<b>22.6</b>	86.2	1.8
Severity Index		DR-Ferr*		<b>1.3</b>	6.8	0.3

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		<b>1</b>	1	<span style="color: orange;">▲</span> 8
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		<b>1</b>	1	<span style="color: red;">◆</span> 4
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				<span style="color: green;">■</span> 2
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		<b>1</b>	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		<b>1</b>	1	2

### WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



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