

OIL ANALYSIS REPORT

Sample Rating Trend

FUEL

Machine Id 091784

Component Diesel Engine Fluid DOOSAN 15W40 (--- GAL)

DIAGNOSIS

A Recommendation

Resample at the next service interval to monitor. **Wear**

Metal levels are typical for a components first oil change.

Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Light fuel dilution occurring.

Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The condition of the oil is acceptable for the time in service.

0	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0667018		
Sample Date		Client Info		07 Feb 2022		
Machine Age	hrs	Client Info		472		
Oil Age	hrs	Client Info		472		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATION	J	method	limit/base	current	historv1	historv2
Wator		WC Mothod	>0.2	NEC		
Glycol		WC Method	>0.2	NEG		
Giycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	57		
Chromium	ppm	ASTM D5185(m)	>20	2		
Nickel	ppm	ASTM D5185(m)	>4	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	>3	0		
Aluminum	ppm	ASTM D5185(m)	>20	5		
Lead	ppm	ASTM D5185(m)	>40	20		
Copper	ppm	ASTM D5185(m)	>330	552		
Tin	ppm	ASTM D5185(m)	>15	<1		
Antimony	ppm	ASTM D5185(m)		<1		
Vanadium	ppm	ASTM D5185(m)		<1		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		56		
Boron Barium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		56 1		
Boron Barium Molybdenum	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15		
Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15 3	 	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15 3 90		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15 3 90 1976	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15 3 90 1976 987	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15 3 90 1976 987 1116	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15 3 90 1976 987 1116 2920		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm // pp	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		56 1 15 3 90 1976 987 1116 2920 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium Chosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	56 1 15 3 90 1976 987 1116 2920 <1 current	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >25	56 1 15 3 90 1976 987 1116 2920 <1 current 13	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >25	56 1 15 3 90 1976 987 1116 2920 <1 current 13 4	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm 1 ppm 2 ppm 2 ppm 2 ppm 2 ppm 2 ppm 3 ppm 4 ppm 4 ppm 4 ppm 4	ASTM D5185(m) ASTM D5185(m)	limit/base >25 >20	56 1 15 3 90 1976 987 1116 2920 <1 2920 <1 13 4 13 4	 history1 	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel	ppm () ppm () % ()	ASTM D5185(m) ASTM D5185(m)	limit/base >25 >20 >5	56 1 15 3 90 1976 987 1116 2920 <1 current 13 4 17 ▲ 2.1	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED	ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >25 >20 >5	56 1 15 3 90 1976 987 1116 2920 <1 current 13 4 17 ▲ 2.1 current		 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm 1 ppm 2 ppm 2 ppm 2 ppm 2 ppm 2 ppm 3 ppm 4 ppm 4	ASTM D5185(m) ASTM D7593*	limit/base >25 >20 >5 limit/base	56 1 15 3 90 1976 987 1116 2920 <1 current 13 4 17 ▲ 2.1 current 0.1		history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm	ASTM D5185(m) ASTM D7593*	limit/base >25 >20 >5 limit/base >3 >20	56 1 15 3 90 1976 987 1116 2920 <1 current 13 4 17 ▲ 2.1 current 0.1 10.0		 history2 history2



6. 6 fuel

4.0

2.0

0.0

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Contact: CG Equipment CG Guelph cory@cgequipment.com T: (519)826-0550 F: (519)837-2055

CALA

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Laboratory

Sample No.