

PROBLEM SUMMARY

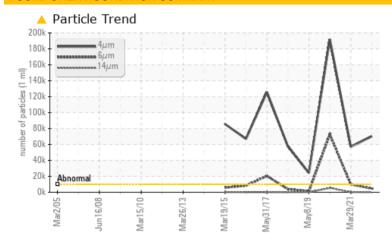
MANITOU FALLS GS Machine Id FP2G2

Component **Turbine Bearing**

ESSO TERESSO ISO 46 (--- GAL)

Sample Rating Trend ISO | Margon | Ma

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ABNORMAL	SEVERE		
Particles >4µm	ASTM D7647	>10000	A 70270	<u></u> 57082	• 192131		
Particles >6µm	ASTM D7647	>2500	4704	<u></u> 9968	72713		
Oil Cleanliness	ISO 4406 (c)	>20/18/14	23/19/10	23/20/14	25/23/20		

Customer Id: ONTKEE Sample No.: WC0686279 Lab Number: 02499213 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	May 24 2023	?	We recommend you service the filters on this component.
Resample	MISSED	May 24 2023	?	We recommend an early resample to monitor this condition.
Information Required	MISSED	May 24 2023	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Other Action (see Note)	SKIPPED	Mar 01 2023	?	No recommended actions

HISTORICAL DIAGNOSIS

ISO



29 Mar 2021 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



WATER



08 Jul 2020 Diag: Bill Quesnel

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you change the oil. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Water contamination levels are severely high. Particles >14 µm are severely high. Particles >21 µm are severely high. Particles >4µm are severely high. Particles >4µm are severely high. Particles >38 µm are abnormally high. There is a high concentration of water present in the oil. Free water present. The white residue present in the sample is oil additive precipitate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



08 May 2019 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles $>4\mu m$ are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





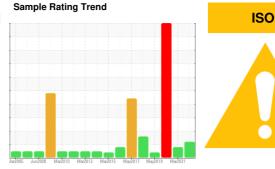
OIL ANALYSIS REPORT

MANITOU FALLS GS FP2G2

Component

Turbine Bearing

ESSO TERESSO ISO 46 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

All component wear rates are normal.

Contamination

Particles >4µm and oil cleanliness are abnormally high. Particles >6µm are notably high.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		Aar2005 Juni	2008 Mar2010 Mar2013	Mar2015 May2017 May2019	Mar2021	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0686279	WC0560631	WC0481710
Sample Date		Client Info		11 Jul 2022	29 Mar 2021	08 Jul 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	SEVERE
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	6	5	6
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	0
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	0	<1	<1
Tin	ppm	ASTM D5185(m)	>20	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	<1	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	<1
Calcium	ppm	ASTM D5185(m)	0	<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)	2.4	1	1	1
Zinc	ppm	ASTM D5185(m)	0	<1	<1	2
Sulfur	ppm	ASTM D5185(m)		1857	1865	1935
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID CLEANLI	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	^ 70270	▲ 57082	192131
Particles >6µm		ASTM D7647	>2500	4704	△ 9968	72713
Particles >14µm		ASTM D7647	>160	9	152	5444
Particles >21µm		ASTM D7647	>40	1	26	1683
Particles >38µm		ASTM D7647	>10	0	1	△ 56
Particles >71µm		ASTM D7647	>3	0	0	<u>^</u> 6

ISO 4406 (c) >20/18/14 **23/19/10**

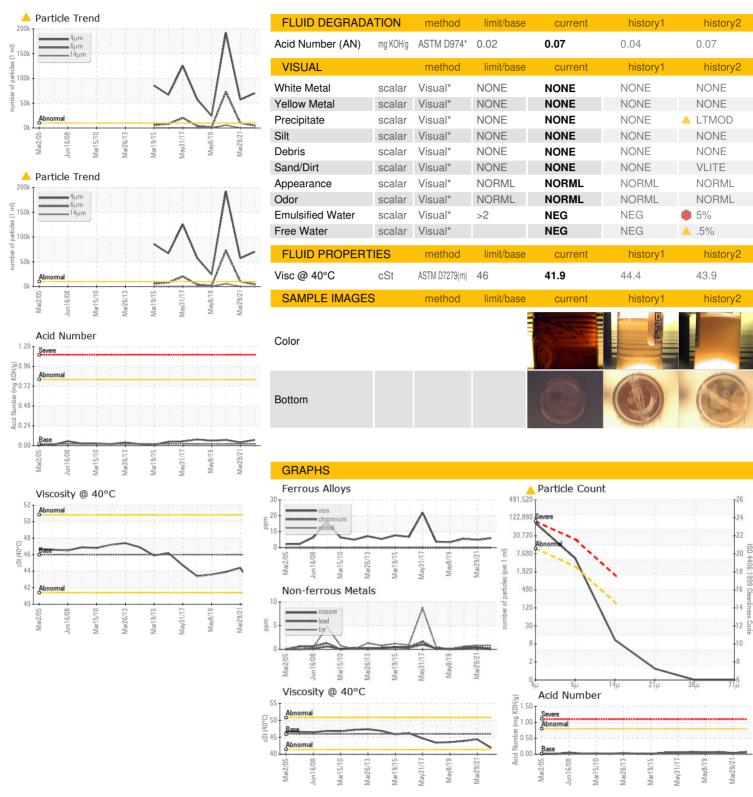
Oil Cleanliness

25/23/20

23/20/14



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0686279

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received

: 02499213 : 5424173

: 12 Jul 2022 Diagnosed : 13 Jul 2022

Diagnostician : Kevin Marson

Test Package : IND 2 (Additional Tests: PrtCount, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Ontario Power Generation KENORA PRODUCTION CENTRE, 200-60 FOURTEENTH ST N.

KENORA, ON **CA P9N 4M9**

Contact: Josh Robinson josh.robinson@opg.com

T: F:

Submitted By: ?