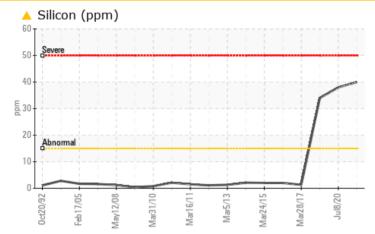


## **PROBLEM SUMMARY**

### Area WHITEDOG FALLS GS Machine Id FP3G3 Component

Turbine Bearing Fluid ESSO TERESSO ISO 46 (--- GAL)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

# PROBLEMATIC TEST RESULTS Sample Status ABNORMAL SEVERE

Sample Status				ABNORMAL	SEVERE	SEVERE
Silicon	ppm	ASTM D5185(m)	>15	<u> </u>	<mark>▲</mark> 38	<b>A</b> 34

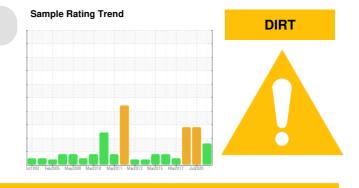
Customer Id: ONTKEE Sample No.: WC0686306 Lab Number: 02499217 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Resample	MISSED	May 24 2023	?	We recommend an early resample to monitor this condition.			
Information Required	MISSED	May 24 2023	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers	MISSED	May 24 2023	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Seals	MISSED	May 24 2023	?	Check seals and/or filters for points of contaminant entry.			

### HISTORICAL DIAGNOSIS

### 08 Jul 2020 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Component wear rates appear to be normal (unconfirmed). Particles >4 $\mu$ m are severely high. Silicon ppm levels are abnormally high. Particles >6 $\mu$ m are abnormally high. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



### 25 Mar 2019 Diag: Kevin Marson

DIRT

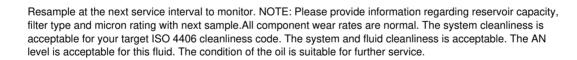
DIRT

Check seals and/or filters for points of contaminant entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >4µm are severely high. Silicon ppm levels are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid.



### 28 Mar 2017 Diag: Wes Davis









### **OIL ANALYSIS REPORT**

### Sample Rating Trend

### Area WHITEDOG FALLS GS Machine Id FP3G3 Component

Turbine Bearing Fluid ESSO TERESSO ISO 46 (--- GAL)

### DIAGNOSIS

### A Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

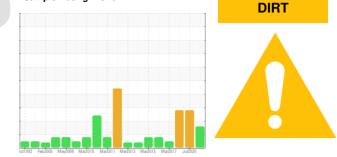
All component wear rates are normal.

#### Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

### Fluid Condition

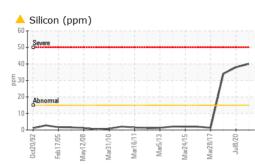
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

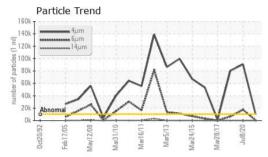


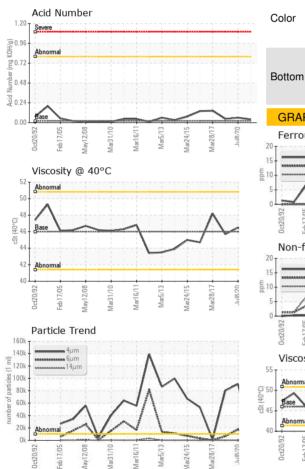
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0686306	WC0475109	WC0335091
Sample Date		Client Info		11 Jul 2022	08 Jul 2020	25 Mar 2019
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	SEVERE	SEVERE
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	0
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)		0	<1	0
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm		limit/base	current 0	history1 0	history2 <1
	ppm ppm					
Boron Barium	ppm	ASTM D5185(m)	0	0	0	<1
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0	0 0	0	<1 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0	0 0 0	0 0 0	<1 0 0 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	0 0 0	0 0 0 0 0	<1 0 0 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	0 0 0 0	0 0 0 0 0 0	<1 0 0 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	0 0 0 0 0 <1	0 0 0 0 0	<1 0 0 <1 <1 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	0 0 0 0 0 <1 <1	0 0 0 0 0 0 0 1	<1 0 0 <1 <1 <1 <1 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	0 0 0 0 0 <1 <1 <1 731	0 0 0 0 0 0 0 0 1 743	<1 0 0 <1 <1 <1 <1 <1 <1 <1 686
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4 0	0 0 0 0 0 <1 <1 731 <1	0 0 0 0 0 0 0 1 743 <1	<1 0 0 <1 <1 <1 <1 <1 <1 686 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 limit/base	0 0 0 0 0 <1 <1 731 <1 731 <1	0 0 0 0 0 0 0 1 743 <1 history1	<1 0 0 <1 <1 <1 <1 <1 686 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	0 0 0 0 2.4 0	0 0 0 0 0 <1 <1 <1 731 <1 731 <1 2 40	0 0 0 0 0 0 0 1 743 <1 ×1 history1 ▲ 38	<1 0 0 <1 <1 <1 <1 <1 <1 <1 686 0 0 <i>history2</i> ▲ 34
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 limit/base >15	0 0 0 0 0 <1 <1 <1 731 <1 731 <1 2 40 0	0 0 0 0 0 0 0 0 1 743 <1 743 <1 <i>history1</i> 38 0	<1 0 0 <1 <1 <1 <1 <1 <1 686 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 <u>limit/base</u> >15 >20	0 0 0 0 0 <1 <1 <1 731 <1 731 <1 0 urrent 40 0 <1	0 0 0 0 0 0 0 0 1 743 <1 × 1 history1 × 38 0 0 0	<1 0 0 <1 <1 <1 <1 <1 686 0 • • • • • • • • • • • • • • • • • •
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 imit/base >15 >20 limit/base	0 0 0 0 0 <1 <1 <1 731 <1 731 <1 2 0 current 0 <1 0 0 <1 0 0 0 <1	0 0 0 0 0 0 0 0 1 743 <1 × 1 history1 ▲ 38 0 0 0 0 history1	<1 0 0 <1 <1 <1 <1 <1 <1 686 0 • history2 0 0 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 limit/base >15 >20 limit/base >10000	0 0 0 0 0 <1 <1 <1 731 <1 0 vurrent 40 0 <1 vurrent 9738	0 0 0 0 0 0 0 1 743 <1 × 1 × 38 0 0 0 × history1 ↓ 90738	<1 0 0 <1 <1 <1 <1 <1 686 0 0 history2 34 0 0 0 history2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 2.4 0 1 1 1 15 >15 >20 1 1 1 1 1 1 2 2 0 1 1 1 1 2 2 0 1 1 1 1	0 0 0 0 0 0 <1 <1 <1 731 <1 <1 <i>current</i> 40 0 <1 <i>current</i> 9738 405	0 0 0 0 0 0 0 1 743 <1 743 <1 8 38 0 0 0 0 8 8 8 0 0 0 0 8 8 8 9 0 738 8 9 0738 8 17540	<1 0 0 4 1 4 1 4 1 4 686 0 0 <b>history2</b> 3 4 0 0 0 <b>history2</b> 80194 ▲ 6524
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	0 0 0 2.4 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 <1 <1 <1 731 <1 * current 40 0 <1 0 <1 9738 405 9	0 0 0 0 0 0 0 1 743 <1 * * 38 0 0 0 0 * * * 38 0 0 0 * * * * * * * * * * * * * * * *	<1 0 0 4 1 4 1 4 1 4 1 686 0 0 686 0 0 686 0 0 0 0 0 0 0 0 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 0 2.4 0 1 1 1 1 5 2 1 1 5 2 0 1 1 1 1 2 0 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 3 4 1 3 1 3 1 3 4 0 4 0 3 3 3	0 0 0 0 0 0 0 1 743 <1 743 <1 8 38 0 0 0 8 8 0 0 0 8 8 90738 4 17540 57 9 9	<1 0 0 4 1 4 1 4 1 4 686 0 686 0 <b>history2</b> 3 4 0 0 0 <b>history2</b> 8 0 0 <b>history2</b> 3 4 0 0 0 8 0 1 2 1 4 1 4 5 2 4 1 1 4 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 2.4 0 1 1 1 1 5 2 1 5 2 1 1 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 3 3 4 1 3 1 3 1 3 1 3 1 3 1 3 3 3 0 3 3 0	0 0 0 0 0 0 0 1 743 <1 * 38 0 0 0 * 38 0 0 0 * * 38 0 0 0 * * * * * * * * * * * * * * * *	<1 0 0 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 (
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >4µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 2.4 0 1 1 1 1 5 2 1 5 2 1 1 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 3 3 4 0 3 3 0 0 3 0 0 1 0 0 1 0 0 0 0 0 0 0 0	0 0 0 0 0 0 1 743 <1 * 38 0 0 0 * * * * * * * * * * * * * * * *	<1 0 0 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 (
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 2.4 0 1 1 1 1 5 2 1 5 2 1 1 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 3 3 4 1 3 1 3 1 3 1 3 1 3 1 3 3 3 0 3 3 0	0 0 0 0 0 0 0 1 743 <1 * 38 0 0 0 * 38 0 0 0 * * 38 0 0 0 * * * * * * * * * * * * * * * *	<1 0 0 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 ( 1 (



# **OIL ANALYSIS REPORT**

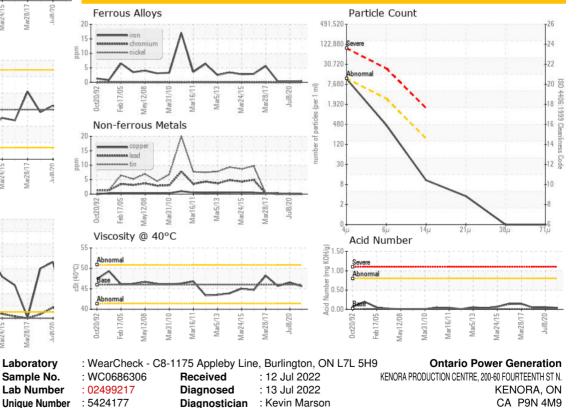






FLUID DEGRADATION		method	limit/base	current	biotonut	history?
FLOID DEGRADATION		method	IIIIII/Dase	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.04	0.06	0.045
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.6	46.5	45.7
SAMPLE IMAGES		method	limit/base	current	history1	history2

no image no image



Test Package : IND 2 (Additional Tests: PrtCount, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

GRAPHS

Report Id: ONTKEE [WCAMIS] 02499217 (Generated: 11/27/2023 16:24:33) Rev: 1

CALA

ISO 17025:2017

Accredited

Laboratory

Laboratory

Т:

F:

Contact: Josh Robinson

josh.robinson@opg.com