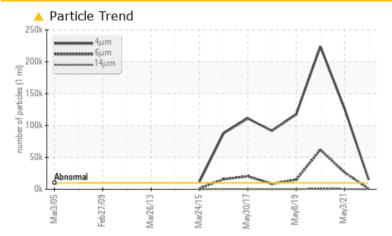
PROBLEM SUMMARY

Area EAR FALLS GS Machine Id FP1G2

EA

Component Thrust Bearing Fluid ESSO TERESSO ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC T	EST RESULTS				
Sample Status			ATTENTION	SEVERE	SEVERE
Particles >4µm	ASTM D7647	>10000	<u> </u>	126200	223945
Oil Cleanliness	ISO 4406 (c)	>20/18/14	A 21/17/10	• 24/22/16	• 25/23/17
PrtFilter					- 7

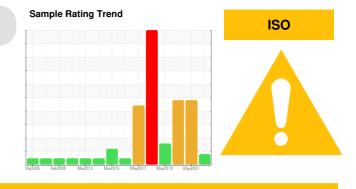
Customer Id: ONTKEE Sample No.: WC0686264 Lab Number: 02499222 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED AC	COMMENDED ACTIONS							
Action	Status	Date	Done By	Description				
Change Filter			?	We recommend you service the filters on this component.				
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.				

HISTORICAL DIAGNOSIS



03 May 2021 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Light concentration of visible metal present. Bearing wear is indicated. Particles >6µm are severely high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. The AN level is acceptable for this fluid.



view report

07 Jul 2020 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.An increase in the iron level is noted. Light concentration of visible metal present. Bearing wear is indicated. Particles >6µm are severely high. Particles >4µm are severely high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



08 May 2019 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >4µm are severely high. Particles >6µm are abnormally high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 May 20 Check sea





OIL ANALYSIS REPORT

Area EAR FALLS GS Machine Id FP1G2

Component Thrust Bearing Fluid ESSO TERESSO ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

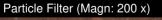
All component wear rates are normal.

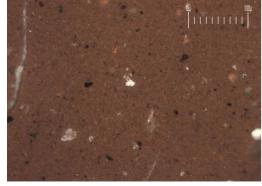
Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

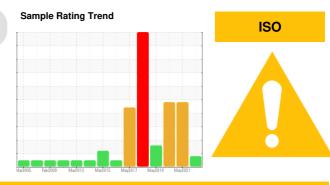
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





Report Id: ONTKEE [WCAMIS] 02499222 (Generated: 11/27/2023 11:44:03) Rev: 1

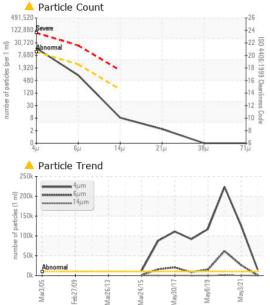


SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0686264	WC0560614	WC0481696
Sample Date		Client Info		11 Jul 2022	03 May 2021	07 Jul 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	SEVERE	SEVERE
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>85	5	19	21
Chromium	ppm	ASTM D5185(m)		0	0	0
Nickel	ppm	ASTM D5185(m)		<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>40	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>60	<1	0	<1
Copper	ppm	ASTM D5185(m)	>7	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>40	<1	1	1
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES						
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	method ASTM D5185(m)	limit/base	current 0	history1 <1	history2 <1
	ppm ppm					
Boron		ASTM D5185(m)	0	0	<1	<1
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	0	0 0	<1 0	<1 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0	0 0 0	<1 0 0	<1 0 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	0 0 0	<1 0 0 <1	<1 0 0 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	0 0 0 0 0	<1 0 0 <1 0	<1 0 0 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	0 0 0 0 0	<1 0 0 <1 0 <1	<1 0 0 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	0 0 0 0 0 0 1	<1 0 0 <1 0 <1 1	<1 0 0 <1 <1 <1 <1 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	0 0 0 0 0 1 1	<1 0 <1 0 <1 1 1	<1 0 0 <1 <1 <1 2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4	0 0 0 0 0 1 1 1 1827	<1 0 0 <1 0 <1 1 1 1 1868	<1 0 0 <1 <1 <1 2 2 2 1869
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0	0 0 0 0 0 1 1 1827 <1	<1 0 0 <1 0 <1 1 1 1868 <1	<1 0 0 <1 <1 <1 2 2 1869 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4 0 !	0 0 0 0 0 1 1 1827 <1 2 0 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	<1 0 0 <1 0 <1 1 1 1868 <1 history1	<1 0 0 <1 <1 <1 2 2 1869 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Chosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 2.4 0 	0 0 0 0 0 1 1 1827 <1 2 1 2 1 2 1 2 1	<1 0 0 <1 0 <1 1 1 1868 <1 history1 <1	<1 0 0 <1 <1 <1 2 2 2 1869 <1 history2 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 limit/base >20	0 0 0 0 0 1 1 1827 <1 2 1 2 2 1 2 2 1 0	<1 0 0 <1 0 <1 1 1 1868 <1 history1 <1 <1	<1 0 0 <1 <1 <1 2 2 2 1869 <1 history2 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 limit/base >20	0 0 0 0 0 1 1 1827 <1 <1 current <1 0 0 0	<1 0 0 <1 0 <1 1 1 1 868 <1 history1 <1 <1 <1 <1	<1 0 0 <1 <1 2 2 1869 <1 history2 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 1 1 1 1827 <1 current <1 0 0 0 0	<1 0 0 <1 0 <1 1 1 1868 <1 history1 <1 <1 <1 <1 <1 <1 <1 history1	<1 0 0 <1 <1 <1 2 2 1869 <1 history2 <1 <1 <1 <1 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 1 1 1 1827 <1 0 current <1 0 0 0 0 0 current	<1 0 0 <1 0 <1 1 1 1 868 <1	<1 0 0 <1 <1 2 2 1869 <1 history2 <1 <1 <1 <1 <1 <1 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 2.4 0 2.4 0 2.4 0 2.4 0 2.4 0 2 2 0 2 2 0 2 20 2 2	0 0 0 0 0 1 1 1 1827 <1 <1 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 0 0 <1 0 <1 1 1 1 868 <1 history1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	<1 0 0 <1 <1 2 2 1869 <1 history2 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D76477 ASTM D7647	0 0 0 2.4 0 2.4 0 2.4 0 2.4 0 2.4 0 2 2 0 2 2 0 2 20 2 2	0 0 0 0 0 1 1 1 1827 <1 <1 <1 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 0 0 <1 0 <1 1 1 1868 <1 history1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	<1 0 0 <1 <1 2 2 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 1869 <1 18
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium PtUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 2.4 0 2.4 0 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	0 0 0 0 0 1 1 1827 <1 1827 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 0 0 <1 0 <1 1 1 1868 <1 history1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	<1 0 0 (1) (1) (1) 2 2 2 1869 (1) (1) (1) (1) (1) (2) (2) (2) (2) (2) (2) (2) (2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 2.4 0 2.4 0 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	0 0 0 0 0 1 1 1 1827 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 0 0 <1 0 <1 1 1 1868 <1 history1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <	<1 0 0 (1 (1 2 2 2 1869 (1 1869 (1 1869 (1 1869 (1 1869 (1 1869 (1) (1) (1) (1) (1) (1) (1) (1)

Submitted By: ?



OIL ANALYSIS REPORT



0					*****	
Abnor	nal					
Base						
Mar3/05	Feb27/09	Mar26/13	Mar24/15	May30/17	May8/19	May3/21
	١Ľ.	N	N	M	2	

41 ()-0+0 ()-0+0 ()-0+0 ŝ 42 Abr 40

Mar3/05

-eb27/09

Mar26/13

Mar24/15

/lav30/17

ber					Color
					Bottom
Mar26/13	Mar24/15	May30/17	May8/19	May3/21	PrtFilter
⊉ 40°C					

May8/19 -

May3/21.

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.13	0.07	0.13
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	🔺 LIGHT	🔺 LIGHT
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	46.0	46.0	46.0
SAMPLE IMAGES		method	limit/base	current	history1	history2

