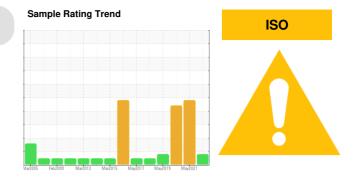


PROBLEM SUMMARY

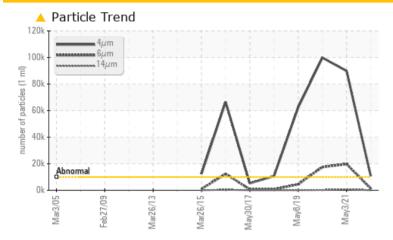
EAR FALLS GS FP1G4

Component **Thrust Bearing**

ESSO TERESSO ISO 46 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			ATTENTION	SEVERE	SEVERE		
Particles >4µm	ASTM D7647	>10000	<u> </u>	89850	99848		
Oil Cleanliness	ISO 4406 (c)	>20/18/14	<u> </u>	2 4/21/17	2 4/21/15		
PrtFilter							

Customer Id: ONTKEE Sample No.: WC0686269 Lab Number: 02499224 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	May 24 2023	?	We recommend you service the filters on this component.
Information Required	MISSED	May 24 2023	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

WATER



03 May 2021 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Light concentration of visible metal present. Particles >4µm are severely high. Particles >14µm are abnormally high. Particles >6µm are abnormally high. Free water present. The AN level is acceptable for this fluid.



X

07 Jul 2020 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Light concentration of visible metal present. Particles >4µm are severely high. Particles >4µm are severely high. Particles >6µm are abnormally high. Particles >14µm are notably high. Light concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



08 May 2019 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles $>4\mu m$ are abnormally high. Particles $>6\mu m$ are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

EAR FALLS GS FP1G4

Component

Thrust Bearing

ESSO TERESSO ISO 46 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Mar2005 Fe	b2009 Mar2013 Mar	2015 May2017 May2019	May2021	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0686269	WC0560613	WC0481701
Sample Date		Client Info		11 Jul 2022	03 May 2021	07 Jul 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	SEVERE	SEVERE
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>85	<1	6	4
Chromium	ppm	ASTM D5185(m)		0	0	0
Niekol	nnm	ACTM DE10E(m)		0	-1	0

Iron	ppm	ASTM D5185(m)	>85	<1	6	4
Chromium	ppm	ASTM D5185(m)		0	0	0
Nickel	ppm	ASTM D5185(m)		0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>40	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>60	0	1	1
Copper	ppm	ASTM D5185(m)	>7	0	<1	0
Tin	ppm	ASTM D5185(m)	>40	0	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2

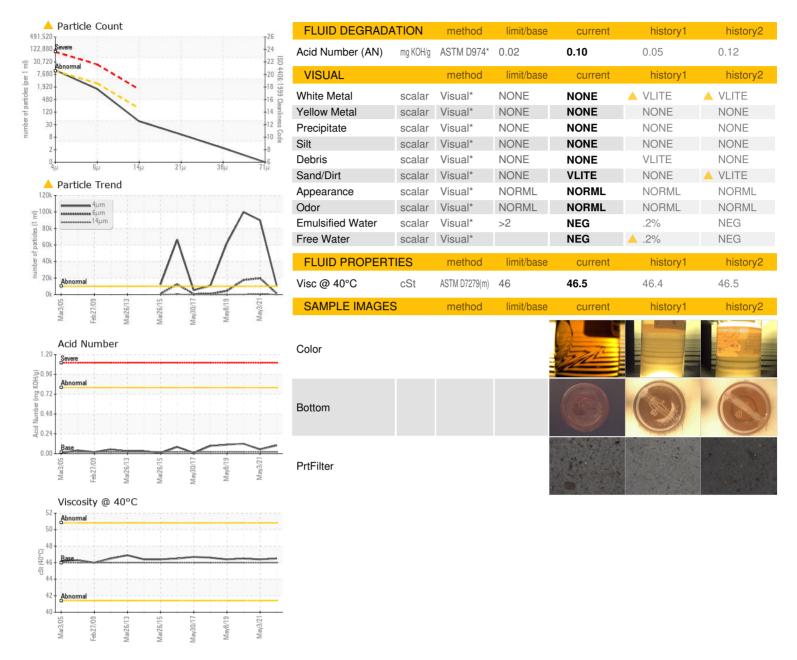
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	<1	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	0	0	<1	<1
Phosphorus	ppm	ASTM D5185(m)	2.4	1	<1	<1
Zinc	ppm	ASTM D5185(m)	0	<1	<1	2
Sulfur	ppm	ASTM D5185(m)		2180	2198	2215
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		0	0	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	10788	89850	99848
Particles >6µm		ASTM D7647	>2500	1352	▲ 19736	<u>▲</u> 17506
Particles >14µm		ASTM D7647	>160	38	A 849	<u> </u>
Particles >21µm		ASTM D7647	>40	9	<u>▲</u> 172	41
Particles >38µm		ASTM D7647	>10	2	9	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	<u> </u>	24/21/17	24/21/15





OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Unique Number

Lab Number

: WC0686269 : 02499224

: 5424184

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 12 Jul 2022 Diagnosed : 14 Jul 2022 Diagnostician : Kevin Marson

Ontario Power Generation KENORA PRODUCTION CENTRE, 200-60 FOURTEENTH ST N.

KENORA, ON **CA P9N 4M9**

Test Package: IND 2 (Additional Tests: BottomAnalysis, FilterPatch, PrtCount, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Contact: Josh Robinson josh.robinson@opg.com T:

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.