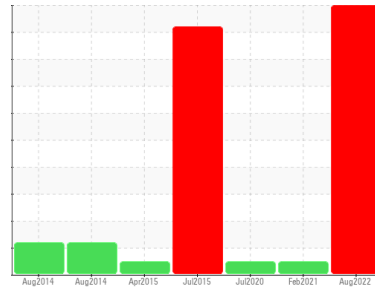




PROBLEM SUMMARY

Sample Rating Trend



WEAR

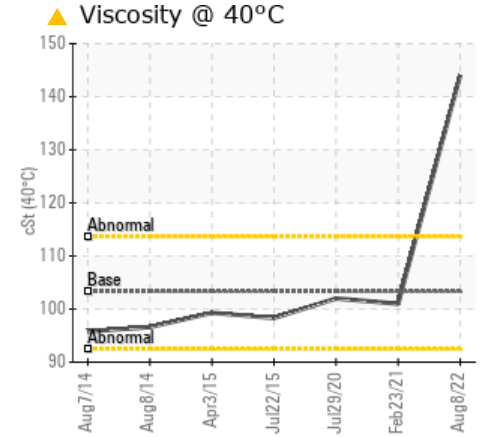
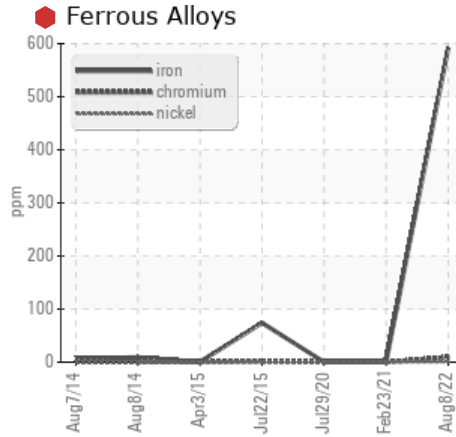
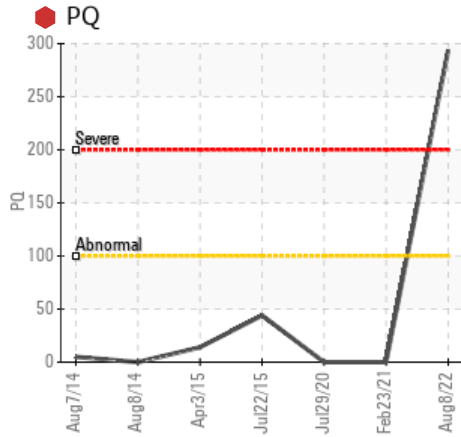


Machine Id ANDRITZ SAPH UNIT #2 DOWNSTREAM BEARING

Component
Bearing

Fluid
ESSO NUTO H ISO 100 (21 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM	Value	SEVERE	NORMAL	NORMAL
PQ	ASTM D8184*		294	0	0
Iron	ppm ASTM D5185(m)	>20	592	<1	<1
Lithium	ppm ASTM D5185(m)		86	<1	<1
Visc @ 40°C	cSt ASTM D7279(m)	103.3	144	101	102

Customer Id: PET412PET
Sample No.: WC0632233
Lab Number: 02509803
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
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Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.

HISTORICAL DIAGNOSIS

23 Feb 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



29 Jul 2020 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



22 Jul 2015 Diag: Kevin Marson

WEAR



We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. Iron ppm levels are severe. A sharp increase in the iron level is noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a moderate concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

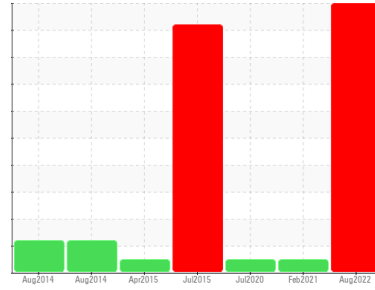
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id ANDRITZ SAPH UNIT #2 DOWNSTREAM BEARING

Component
Bearing
Fluid
ESSO NUTO H ISO 100 (21 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Iron ppm levels are severe. PQ levels are severe. Bearing wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

Contamination

Lithium (Li) level severe at 86ppm., indicates possible grease contamination. The water content is negligible.

Fluid Condition

Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0632233	WC0488617	WC0488624
Sample Date	Client Info		08 Aug 2022	23 Feb 2021	29 Jul 2020
Machine Age	hrs	Client Info	61945	51155	47189
Oil Age	hrs	Client Info	10790	0	47189
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			SEVERE	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		294	0	0
Iron	ppm	ASTM D5185(m) >20	592	<1	<1
Chromium	ppm	ASTM D5185(m) >20	10	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	<1	0	0
Silver	ppm	ASTM D5185(m)	0	<1	0
Aluminum	ppm	ASTM D5185(m) >20	<1	<1	0
Lead	ppm	ASTM D5185(m) >20	2	<1	0
Copper	ppm	ASTM D5185(m) >20	7	2	2
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	<1	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

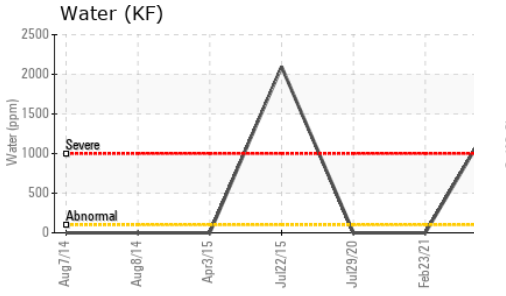
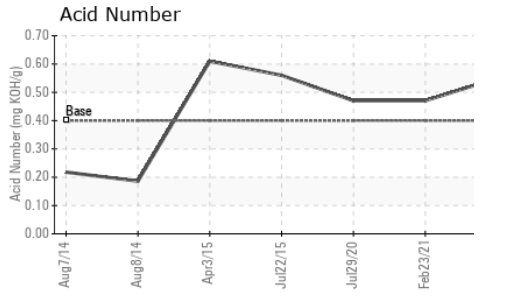
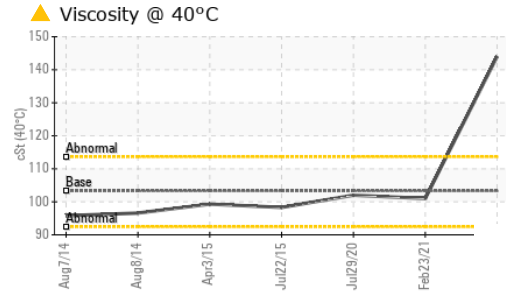
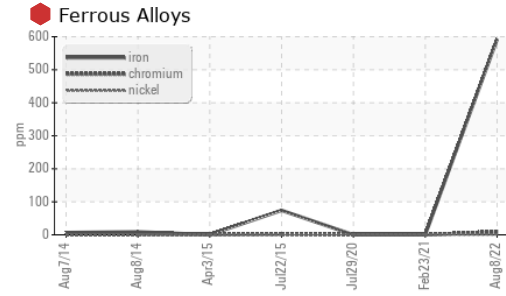
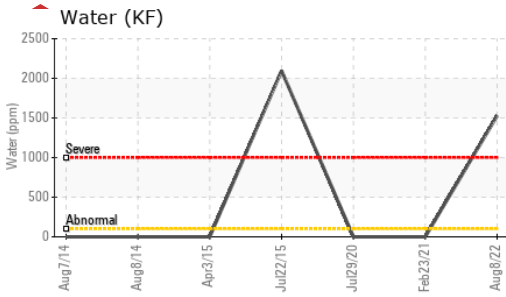
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	<1	0	0
Manganese	ppm	ASTM D5185(m)	3	0	0
Magnesium	ppm	ASTM D5185(m)	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	42	50	47
Phosphorus	ppm	ASTM D5185(m)	390	346	361
Zinc	ppm	ASTM D5185(m)	403	420	396
Sulfur	ppm	ASTM D5185(m)	6538	7317	7086
Lithium	ppm	ASTM D5185(m)	86	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	3	2	<1
Sodium	ppm	ASTM D5185(m)	1	0	<1
Potassium	ppm	ASTM D5185(m) >20	2	0	3
Water	%	ASTM D6304* >2	0.152	---	---
ppm Water	ppm	ASTM D6304*	1527.5	---	---

FLUID DEGRADATION

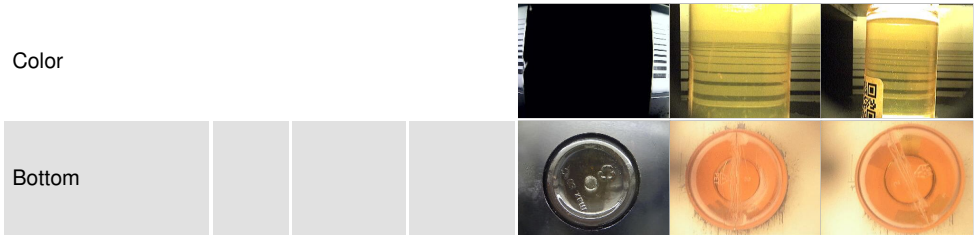
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* .40	0.55	0.47	0.47



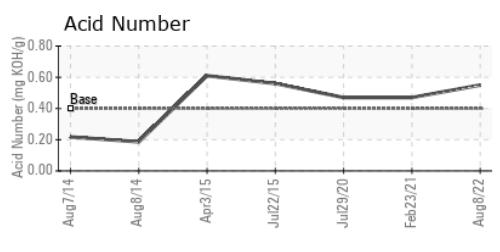
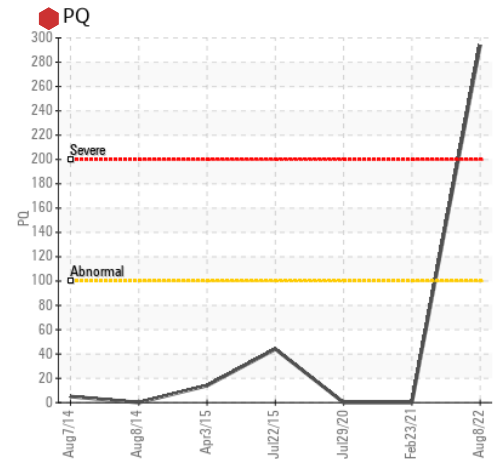
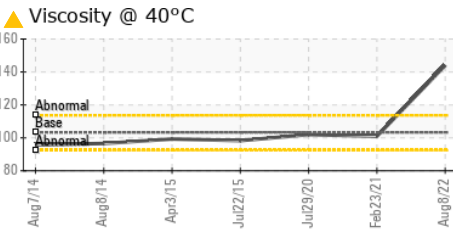
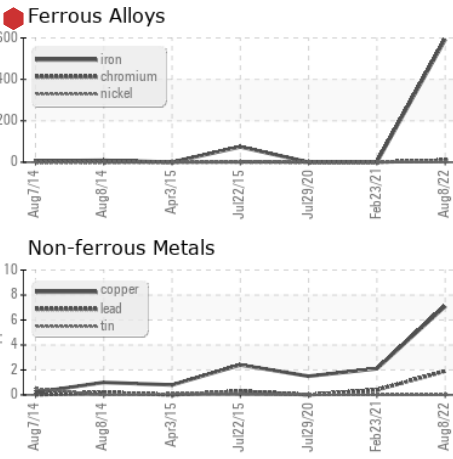
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	.5%	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	103.3	144	101

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0632233
Lab Number : 02509803
Unique Number : 5450773
Test Package : IND 2 (Additional Tests: KF, TAN Man)

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 F: (705)748-3138

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.