

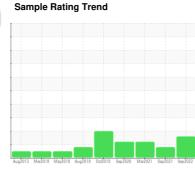
OIL ANALYSIS REPORT

3000 Series Navistar 3251

Component

Diesel Engine

PETRO CANADA DURON SHP 10W30 (26 LTR)





DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Copper ppm levels are abnormal. A sharp increase in the copper level is noted. Bearing wear is indicated.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

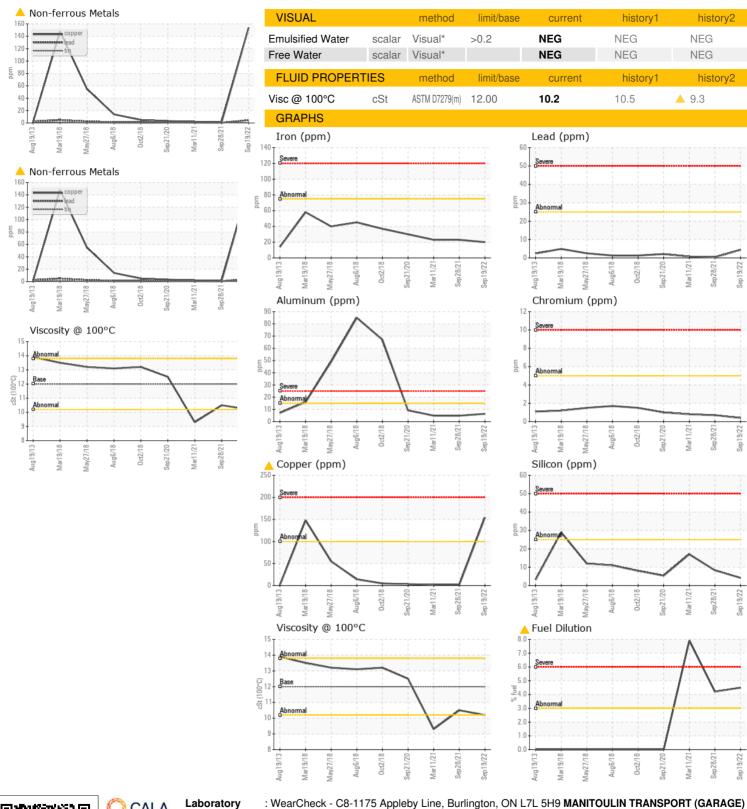
Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

LIK)		Aug2013 Ma	r2018 May2018 Aug2018	Oct2018 Sep2020 Mar2021 Sep20	021 Sep2022	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0738214	WC0608137	WC0557769
Sample Date		Client Info		19 Sep 2022	28 Sep 2021	11 Mar 2021
Machine Age	mls	Client Info		175427	161096	154013
Oil Age	mls	Client Info		6663	7013	7145
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>75	20	23	23
Chromium	ppm	ASTM D5185(m)	>5	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>4	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		<1	0	0
Silver	ppm	ASTM D5185(m)		<1	<1	<1
Aluminum	ppm	ASTM D5185(m)	>15	6	5	5
Lead	ppm	ASTM D5185(m)	>25	4	<1	<1
Copper	ppm	ASTM D5185(m)	>100	<u> </u>	2	2
Tin	ppm	ASTM D5185(m)	>4	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		<1	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
		()		•		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	. ,	limit/base		history1	history2
	ppm ppm	method		current		
Boron		method ASTM D5185(m)	2	current 9	2	6
Boron Barium	ppm	method ASTM D5185(m) ASTM D5185(m)	2	current 9 0	2	6
Boron Barium Molybdenum	ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	2 0 50	current 9 0 54	2 0 55	6 0 45
Boron Barium Molybdenum Manganese	ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	2 0 50 0	9 0 54 <1	2 0 55 <1	6 0 45 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	2 0 50 0 950	current 9 0 54 <1 825	2 0 55 <1 912 991 939	6 0 45 <1 733
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	2 0 50 0 950 1050	current 9 0 54 <1 825 1021	2 0 55 <1 912 991	6 0 45 <1 733 1008
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995	current 9 0 54 <1 825 1021 921	2 0 55 <1 912 991 939	6 0 45 <1 733 1008 774
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180	current 9 0 54 <1 825 1021 921 1045	2 0 55 <1 912 991 939 1126	6 0 45 <1 733 1008 774 1034
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180	current 9 0 54 <1 825 1021 921 1045 2217 <1	2 0 55 <1 912 991 939 1126 2410	6 0 45 <1 733 1008 774 1034 2341
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	current 9 0 54 <1 825 1021 921 1045 2217 <1	2 0 55 <1 912 991 939 1126 2410	6 0 45 <1 733 1008 774 1034 2341 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	current 9 0 54 <1 825 1021 921 1045 2217 <1 current	2 0 55 <1 912 991 939 1126 2410 <1	6 0 45 <1 733 1008 774 1034 2341 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	current 9 0 54 <1 825 1021 921 1045 2217 <1 current 4 5 7	2 0 55 <1 912 991 939 1126 2410 <1 history1 8 2	6 0 45 <1 733 1008 774 1034 2341 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600	current 9 0 54 <1 825 1021 921 1045 2217 <1 current 4 5	2 0 55 <1 912 991 939 1126 2410 <1 history1 8	6 0 45 <1 733 1008 774 1034 2341 <1 history2 17 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600 limit/base >25	current 9 0 54 <1 825 1021 921 1045 2217 <1 current 4 5 7	2 0 55 <1 912 991 939 1126 2410 <1 history1 8 2	6 0 45 <1 733 1008 774 1034 2341 <1 history2 17 2 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >3.0	current 9 0 54 <1 825 1021 921 1045 2217 <1 current 4 5 7 ▲ 4.5	2 0 55 <1 912 991 939 1126 2410 <1 history1 8 2 5 4.2	6 0 45 <1 733 1008 774 1034 2341 <1 history2 17 2 3 ▲ 7.9
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >3.0	current 9 0 54 <1 825 1021 921 1045 2217 <1 current 4 5 7 ▲ 4.5 current	2 0 55 <1 912 991 939 1126 2410 <1 history1 8 2 5 4.2 history1	6 0 45 <1 733 1008 774 1034 2341 <1 history2 17 2 3 ▲ 7.9 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D7593* method ASTM D7593*	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >3.0 limit/base >6	current 9 0 54 <1 825 1021 921 1045 2217 <1 current 4 5 7 ▲ 4.5 current 0.2	2 0 55 <1 912 991 939 1126 2410 <1 history1 8 2 5 4.2 history1 0.3	6 0 45 <1 733 1008 774 1034 2341 <1 history2 17 2 3 ▲ 7.9 history2 0.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D7844* ASTM D7624*	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 >3.0 limit/base >6 >20	current 9 0 54 <1 825 1021 921 1045 2217 <1 current 4 5 7 ▲ 4.5 current 0.2 10.9	2 0 55 <1 912 991 939 1126 2410 <1 history1 8 2 5 4.2 history1 0.3 11.3	6 0 45 <1 733 1008 774 1034 2341 <1 history2 17 2 3 ▲ 7.9 history2 0.4 12.4



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number Unique Number

: 02513414

: WC0738214

Received : 5462389

: 28 Sep 2022 Diagnosed : 29 Sep 2022

Diagnostician : Kevin Marson Test Package : MOB 1 (Additional Tests: PercentFuel)

CA L4W 1C4 Contact: Travis Spence tspence@manitoulintransport.com T:

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)564-6361

1335 SHAWSON DRIVE

MISSISSAUGA, ON