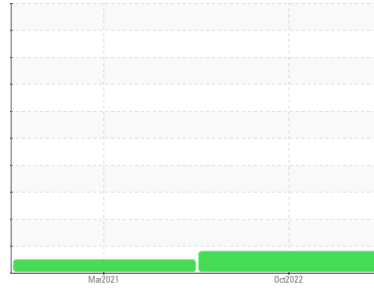




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

[93769]

Machine Id

PRESS 3 BEFORE FILTER

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX AW 68 (--- GAL)

## DIAGNOSIS

### Recommendation

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

Oil Cleanliness are abnormally high. Particles >4µm are abnormally high.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0616921	WC0495636	---
Sample Date	Client Info		06 Oct 2022	08 Mar 2021	---
Machine Age	hrs	Client Info	0	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		Filtered	N/A	---
Sample Status			ABNORMAL	NORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<1	0	---
Chromium	ppm	ASTM D5185(m)	>20	0	0	---
Nickel	ppm	ASTM D5185(m)	>20	0	0	---
Titanium	ppm	ASTM D5185(m)		0	0	---
Silver	ppm	ASTM D5185(m)		<1	<1	---
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	---
Lead	ppm	ASTM D5185(m)	>20	<1	0	---
Copper	ppm	ASTM D5185(m)	>20	6	<1	---
Tin	ppm	ASTM D5185(m)	>20	<1	<1	---
Antimony	ppm	ASTM D5185(m)		0	0	---
Vanadium	ppm	ASTM D5185(m)		0	0	---
Beryllium	ppm	ASTM D5185(m)		0	0	---
Cadmium	ppm	ASTM D5185(m)		0	0	---

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	0	<1	---
Barium	ppm	ASTM D5185(m)	0	0	0	---
Molybdenum	ppm	ASTM D5185(m)	0	0	0	---
Manganese	ppm	ASTM D5185(m)	0	0	0	---
Magnesium	ppm	ASTM D5185(m)	0	0	<1	---
Calcium	ppm	ASTM D5185(m)	50	51	50	---
Phosphorus	ppm	ASTM D5185(m)	330	349	302	---
Zinc	ppm	ASTM D5185(m)	430	401	422	---
Sulfur	ppm	ASTM D5185(m)	760	731	716	---
Lithium	ppm	ASTM D5185(m)		<1	<1	---

## CONTAMINANTS

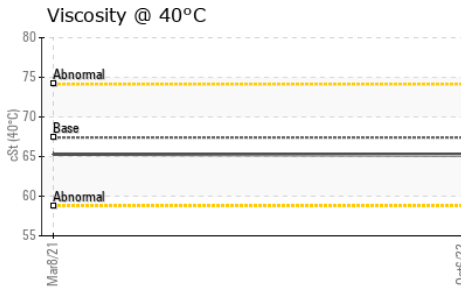
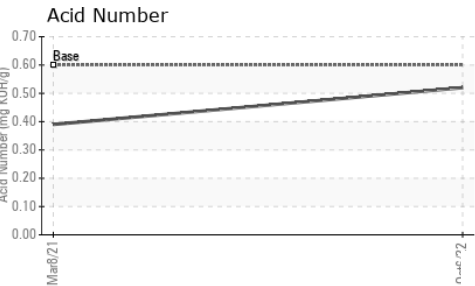
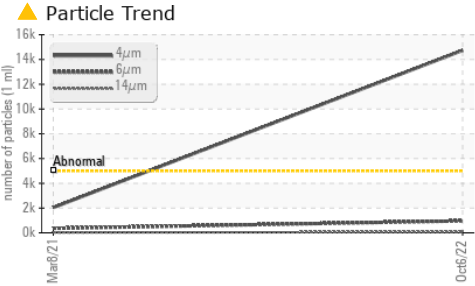
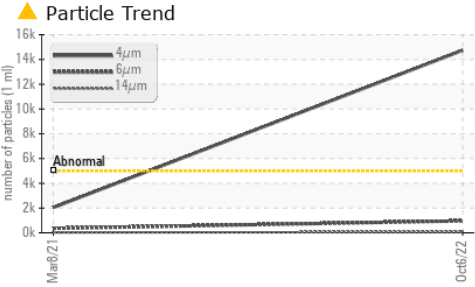
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	1	1	---
Sodium	ppm	ASTM D5185(m)		0	<1	---
Potassium	ppm	ASTM D5185(m)	>20	0	<1	---

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 14741	2041	---
Particles >6µm	ASTM D7647	>1300	962	359	---
Particles >14µm	ASTM D7647	>160	63	23	---
Particles >21µm	ASTM D7647	>40	19	6	---
Particles >38µm	ASTM D7647	>10	1	0	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/17/13	18/16/12	---



# OIL ANALYSIS REPORT

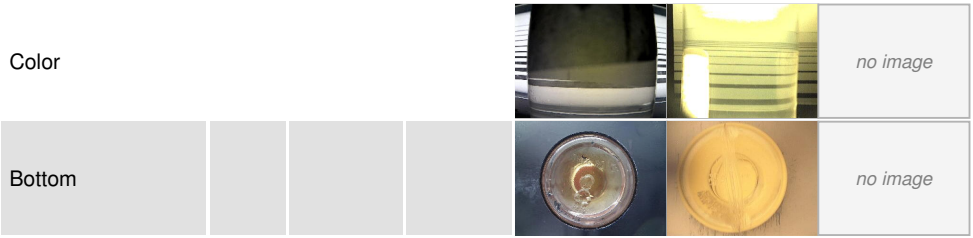


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	<b>0.52</b>	0.39	---

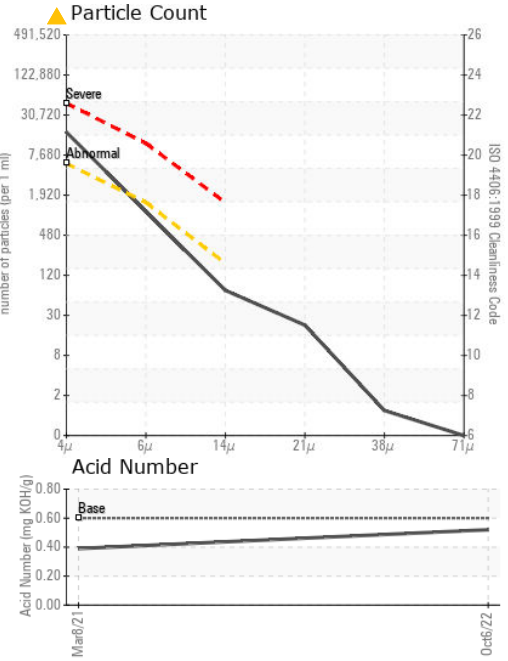
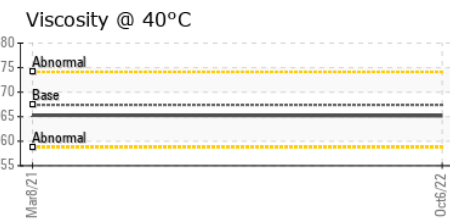
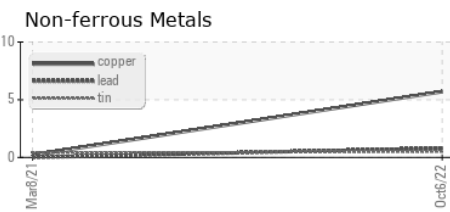
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Debris	scalar	Visual*	NONE	<b>VLITE</b>	NONE	---
Sand/Dirt	scalar	Visual*	NONE	<b>VLITE</b>	NONE	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	Visual*		<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	<b>65.2</b>	65.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0616921      **Received** : 13 Oct 2022  
**Lab Number** : **02515914**      **Tested** : 14 Oct 2022  
**Unique Number** : 5472894      **Diagnosed** : 14 Oct 2022 - Wes Davis  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**SPECTRA ALUMINUM PRODUCTS INC.**  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.