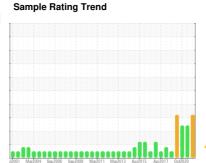


PROBLEM SUMMARY

Area [192037] **ROP G1 LGBR**

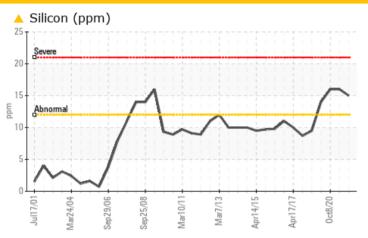
Component Bearing

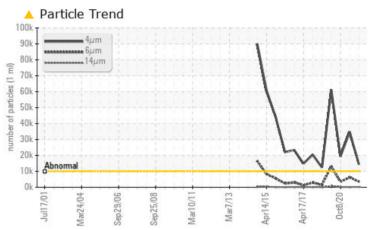
ESSO TERESSO ISO 68 (91 LTR)





COMPONENT CONDITION SUMMARY





RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL		
Silicon	ppm	ASTM D5185(m)	>12	<u> 15</u>	<u></u> 16	<u></u> 16		
Particles >4µm		ASTM D7647	>10000	14387	▲ 34719	1 9370		
Particles >6µm		ASTM D7647	>2500	△ 3499	<u>▲</u> 6158	▲ 3446		
Particles >14µm		ASTM D7647	>160	190	124	124		
Oil Cleanliness		ISO 4406 (c)	>20/18/14	<u>^</u> 21/19/15	<u>22/20/14</u>	<u>^</u> 21/19/14		

Customer Id: NEWSTJ **Sample No.:** WC0445357 Lab Number: 02517609 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Action **Status** Date Done By Description We advise that you perform a filter service, and use off-line filtration to Change Filter MISSED Dec 20 2022 ? improve the cleanliness of the system fluid. Resample MISSED Dec 20 2022 ? We recommend an early resample to monitor this condition. The air breather requires service. If unrated, we recommend that you replace with a MISSED ? **Check Breathers** Dec 20 2022 suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather Check Seals MISSED ? Check seals and/or filters for points of contaminant entry. Dec 20 2022 We advise that you perform a filter service, and use off-line filtration to

improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

20 Oct 2021 Diag: Kevin Marson

MISSED

Dec 20 2022

DIRT

Filter Fluid

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.All component wear rates are normal. Silicon ppm levels are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



08 Oct 2020 Diag: Kevin Marson



Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



10 Apr 2019 Diag: Kevin Marson



Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. All component wear rates are normal. Silicon ppm levels are abnormally high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. Particles >6µm are abnormally high. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





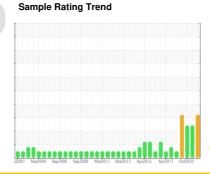
OIL ANALYSIS REPORT

Area [192037] **ROP G1 LGBR**

Component

Bearing

ESSO TERESSO ISO 68 (91 LTR)





DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

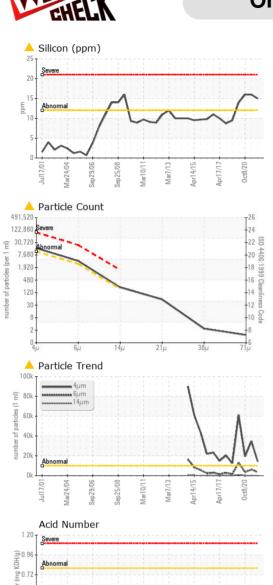
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

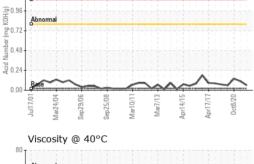
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0445357	WC0445197	WC0327963
Sample Date		Client Info		02 Jun 2022	20 Oct 2021	08 Oct 2020
Machine Age	hrs	Client Info		22	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>63	1	1	1
Chromium	ppm	ASTM D5185(m)		0	0	0
Nickel	ppm	ASTM D5185(m)		0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>2	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>161	8	11	7
Copper	ppm	ASTM D5185(m)	>13	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>27	0	0	0
Antimony	ppm	ASTM D5185(m)		<1	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.5	0	<1	<1
Barium	ppm	ASTM D5185(m)	0.4	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	<1
Calcium	ppm	ASTM D5185(m)	0	<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)	0.7	<1	1	2
Zinc	ppm	ASTM D5185(m)	0	4	4	4
Sulfur	ppm	ASTM D5185(m)	1315	2059	2005	2063
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>12	1 5	▲ 16	△ 16
Sodium	ppm	ASTM D5185(m)		1	1	1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0

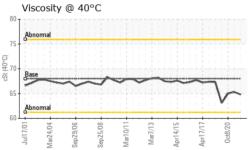


OIL ANALYSIS REPORT



FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	14387	△ 34719	△ 19370
Particles >6µm		ASTM D7647	>2500	4 3499	<u>▲</u> 6158	△ 3446
Particles >14µm		ASTM D7647	>160	190	124	124
Particles >21µm		ASTM D7647	>40	50	14	22
Particles >38µm		ASTM D7647	>10	2	0	0
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	<u>21/19/15</u>	<u>22/20/14</u>	<u>△</u> 21/19/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.06	0.11	0.14
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	64.8	65.3	65.0
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						300-13-01 ang acus 3851-9-48 8600
Bottom						







Laboratory

Sample No. Lab Number Unique Number : 5474589

: WC0445357 : 02517609

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 20 Oct 2022 Diagnosed : 25 Oct 2022

Diagnostician : Kevin Marson Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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