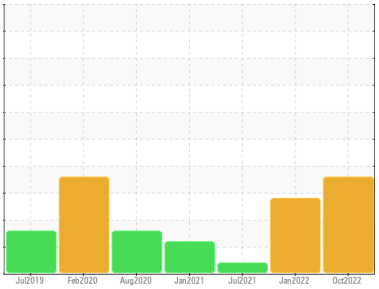
PROBLEM SUMMARY

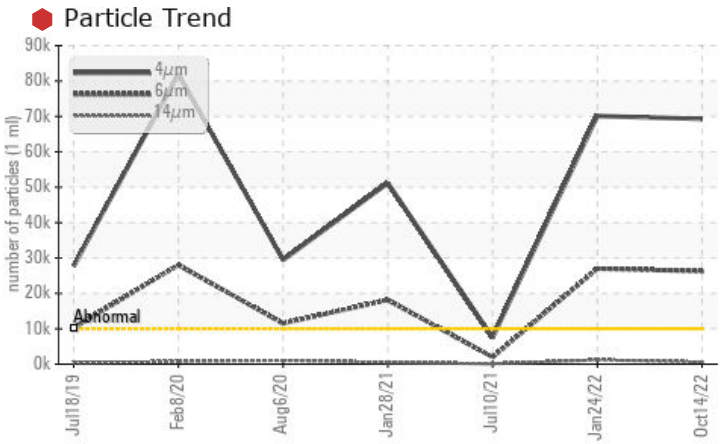
Sample Rating Trend



ISO

Machine Id
#1 NH3 Compressor
Component
Screw Compressor
Fluid
NOCO NOCOCHILL OIL ISO 68 (700 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	ABNORMAL
Particles >4µm		ASTM D7647	>10000	▲ **69272**	▲ 70123	7525
Particles >6µm		ASTM D7647	>2500	⬢ **26245**	⬢ 26981	2007
Particles >14µm		ASTM D7647	>320	▲ **576**	▲ 1185	91
Oil Cleanliness		ISO 4406 (c)	>20/18/15	⬢ **23/22/16**	⬢ 23/22/17	20/18/14

Customer Id: MOLETO
Sample No.: PP
Lab Number: 02518366
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

24 Jan 2022 Diag: Wes Davis

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. Particles >6µm are severely high. Particles >14µm are abnormally high. Particles >4µm are abnormally high. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Jul 2021 Diag: Kevin Marson

VISCOSITY

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

28 Jan 2021 Diag: Wes Davis

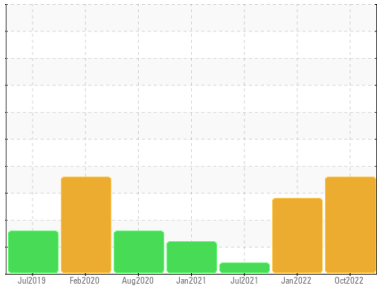
ISO

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
#1 NH3 Compressor
Component
Screw Compressor
Fluid
NOCO NOCOCHILL OIL ISO 68 (700 LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are abnormally high. Particles >14µm are notably high. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PP**	PP	PP
Sample Date		Client Info		**14 Oct 2022**	24 Jan 2022	10 Jul 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>60	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>4	**0**	0	0
Nickel	ppm	ASTM D5185(m)		**<1**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	<1	0
Aluminum	ppm	ASTM D5185(m)	>5	**0**	0	0
Lead	ppm	ASTM D5185(m)	>10	**0**	0	0
Copper	ppm	ASTM D5185(m)	>30	**0**	<1	<1
Tin	ppm	ASTM D5185(m)	>15	**0**	<1	<1
Antimony	ppm	ASTM D5185(m)		**<1**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

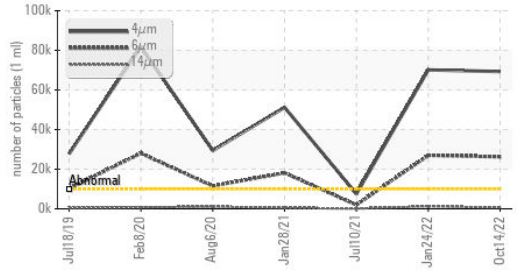
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	<1	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**0**	0	0
Calcium	ppm	ASTM D5185(m)		**2**	<1	2
Phosphorus	ppm	ASTM D5185(m)		**0**	0	0
Zinc	ppm	ASTM D5185(m)		**<1**	<1	<1
Sulfur	ppm	ASTM D5185(m)		**22**	96	173
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**<1**	2	3
Sodium	ppm	ASTM D5185(m)		**0**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Water	%	ASTM D6304*	>0.1	**0.001**	0.002	0.001
ppm Water	ppm	ASTM D6304*	>1000	**3.6**	17.2	0.2

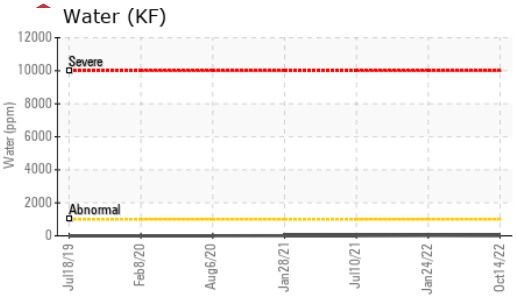
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **69272**	▲ 70123	7525
Particles >6µm		ASTM D7647	>2500	⬢ **26245**	⬢ 26981	2007
Particles >14µm		ASTM D7647	>320	▲ **576**	▲ 1185	91
Particles >21µm		ASTM D7647	>80	**42**	103	15
Particles >38µm		ASTM D7647	>20	**0**	0	0
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	⬢ **23/22/16**	⬢ 23/22/17	20/18/14

OIL ANALYSIS REPORT

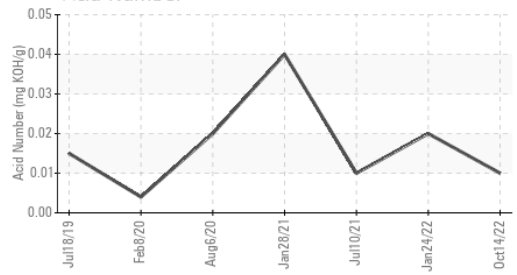
Particle Trend



Water (KF)



Acid Number

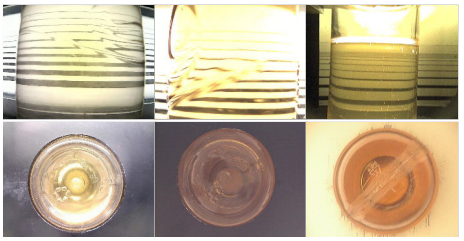


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.01**	0.02	0.01

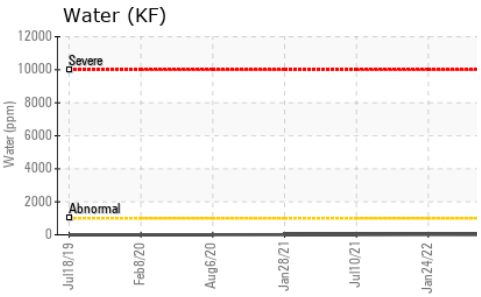
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	AMMON
Emulsified Water	scalar	Visual*	>0.1	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	54.4	**68.4**	74.5	▲ 91.2

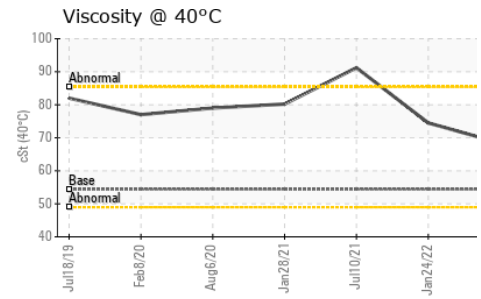
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



Water (KF)

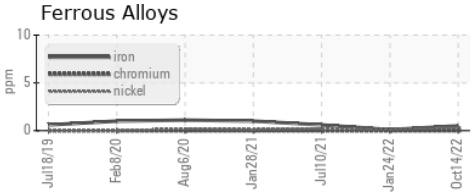


Viscosity @ 40°C

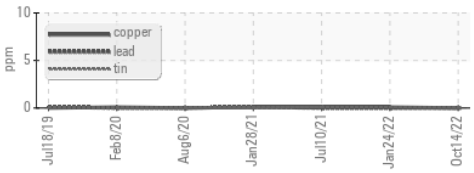


GRAPHS

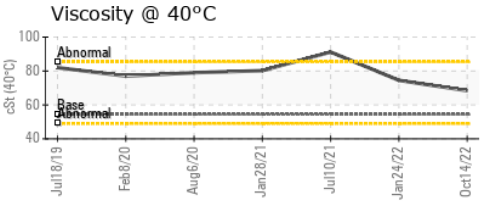
Ferrous Alloys



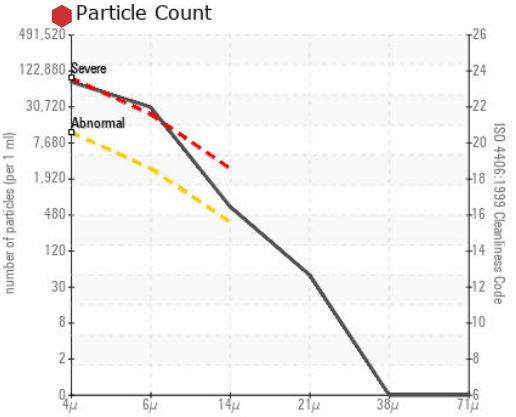
Non-ferrous Metals



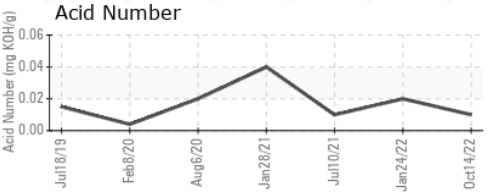
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP
Lab Number : 02518366
Unique Number : 5475346
Test Package : IND 2 (Additional Tests: KF)

Received : 25 Oct 2022
Diagnosed : 26 Oct 2022
Diagnostician : Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

MOLSON TORONTO
1 CARLINGVIEW DRIVE
TORONTO, ON
CA M9W 5E5
Contact: Brian Goddard
brian.goddard@molsoncoors.com
T:
F: