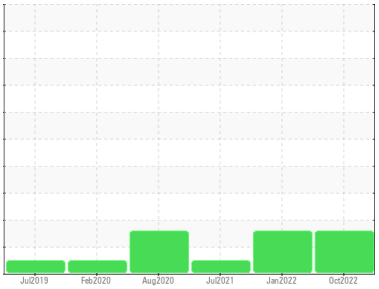
PROBLEM SUMMARY

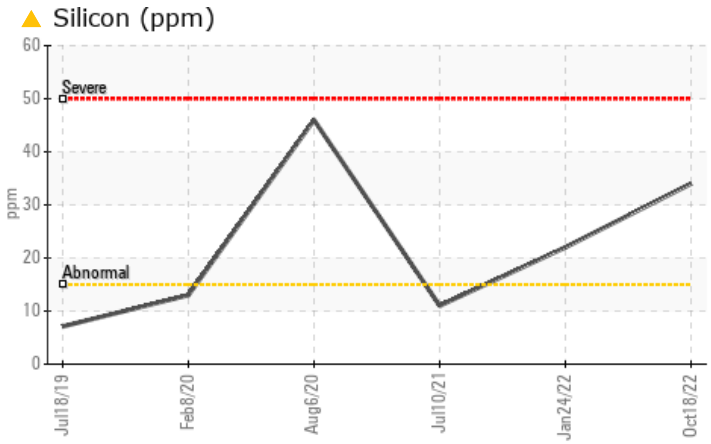
Sample Rating Trend



DIRT

Machine Id
#1 NH3 Compressor Motor
Component
Inboard Bearing
Fluid
PETRO CANADA PREMIUM R&O 68 (1 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Silicon	ppm	ASTM D5185(m)	>15	▲ 34	▲ 22	11

Customer Id: MOLETO
Sample No.: PP
Lab Number: 02518371
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

24 Jan 2022 Diag: Kevin Marson

DIRT

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

10 Jul 2021 Diag: Kevin Marson

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

06 Aug 2020 Diag: Kevin Marson

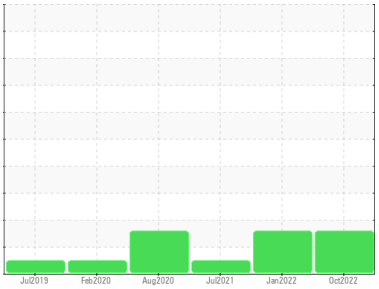
DIRT

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id
#1 NH3 Compressor Motor
Component
Inboard Bearing
Fluid
PETRO CANADA PREMIUM R&O 68 (1 LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PP**	PP	PP
Sample Date		Client Info		**18 Oct 2022**	24 Jan 2022	10 Jul 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

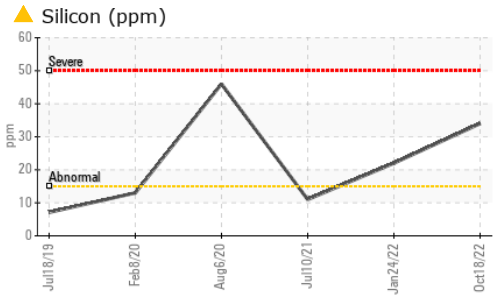
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	<1	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**10**	8	10
Copper	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>20	**1**	3	2
Antimony	ppm	ASTM D5185(m)		**<1**	<1	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

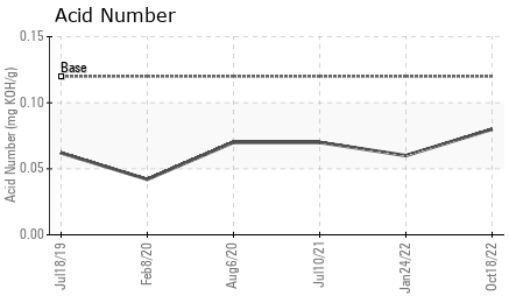
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	<1	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**0**	0	0
Calcium	ppm	ASTM D5185(m)		**<1**	<1	<1
Phosphorus	ppm	ASTM D5185(m)	0	**3**	4	3
Zinc	ppm	ASTM D5185(m)		**1**	<1	1
Sulfur	ppm	ASTM D5185(m)	0	**141**	169	20
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

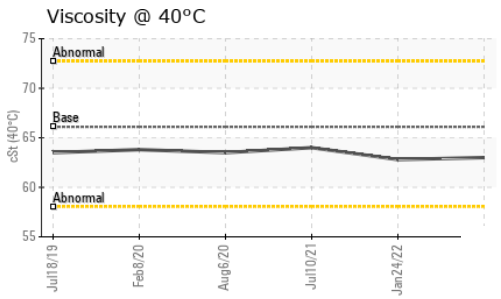
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	▲ **34**	▲ 22	11
Sodium	ppm	ASTM D5185(m)		**<1**	<1	1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

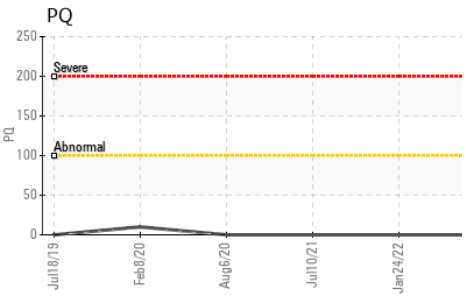
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.12	**0.08**	0.06	0.07

OIL ANALYSIS REPORT





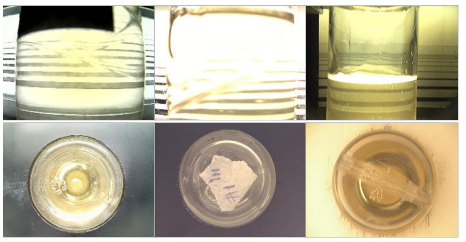




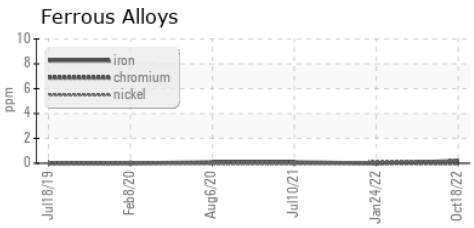
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	AMMON
Emulsified Water	scalar	Visual*	>2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

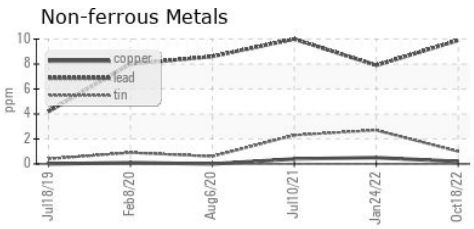
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	66.1	**63.0**	62.8	64.0

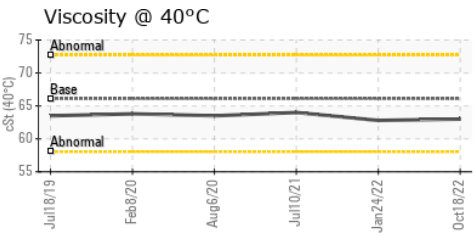
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

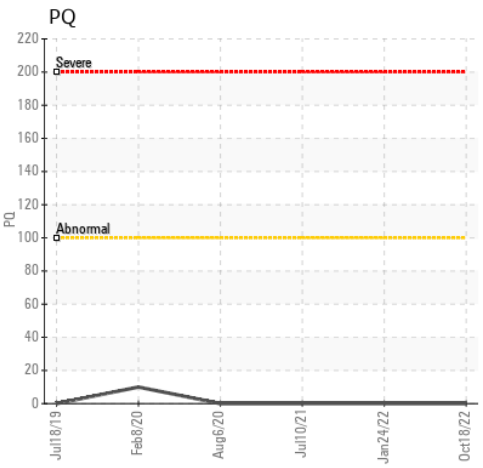


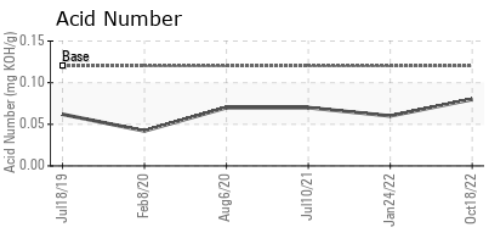
GRAPHS











ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP
Lab Number : 02518371
Unique Number : 5475351
Test Package : IND 2 (Additional Tests: TAN Man)

Received : 25 Oct 2022
Diagnosed : 26 Oct 2022
Diagnostician : Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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