

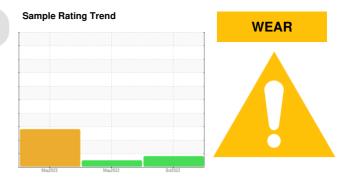
PROBLEM SUMMARY

Crushing

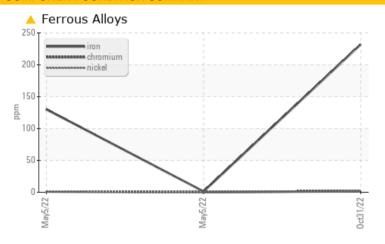
VOITH FLUID COUPLING Conveyor, Belt, 23-BC-1 (S/N 10566578)

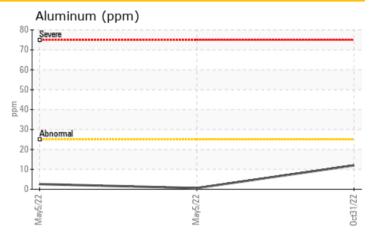
Fluid Drive

ATF 3 (--- GAL)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you drain the fluid from the component if this has not already been done. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for data entry updates.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	NORMAL	ABNORMAL	
Iron	ppm	ASTM D5185(m)	>100	232	130	1	

Customer Id: INCOCLARA **Sample No.:** WC0664279 Lab Number: 02525838 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid	MISSED	Dec 10 2023	?	We recommend that you drain the fluid from the component if this has not already been done.			
Resample	MISSED	Dec 10 2023	?	We recommend an early resample to monitor this condition.			
Information Required	MISSED	Dec 10 2023	?	Please specify the component make and model with your next sample.			
Check Dirt Access	MISSED	Dec 10 2023	?	We advise that you check all areas where dirt can enter the system.			

HISTORICAL DIAGNOSIS

05 May 2022 Diag: Kevin Marson





Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is Mineral ATF. Please confirm the fluid type and grade, and specify the brand of the fluid on your next sample. Please note that this is a corrected copy for data entry updates. All component wear rates are normal. There is no indication of any contamination in the fluid. The condition of the fluid is acceptable for the time in service.



RT



05 May 2022 Diag: Kevin Marson

We advise that you check all areas where dirt can enter the system. We advise that you check for visible metal particles in the fluid. We recommend that you drain the fluid from the component if this has not already been done. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for data entry updates. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.Light concentration of visible metal present. Moderate concentration of visible dirt/debris present in the fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.





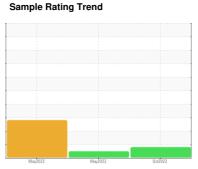
OIL ANALYSIS REPORT

Crushing

VOITH FLUID COUPLING Conveyor, Belt, 23-BC-1 (S/N 10566578)

Fluid Drive

ATF 3 (--- GAL)





DIAGNOSIS

Recommendation

We recommend that you drain the fluid from the component if this has not already been done. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for data entry updates.

Wear

Iron ppm levels are abnormal.

Contamination

There is no indication of any contamination in the fluid.

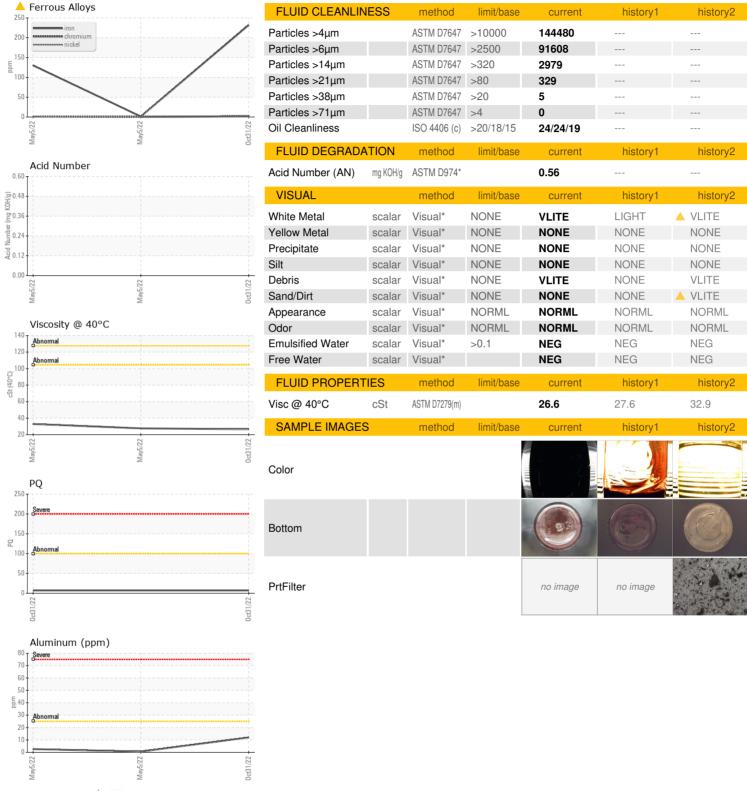
Fluid Condition

The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

Sample Number Client Info WC0664279 WC0532588 WC0532582 Sample Date Client Info 31 Oct 2022 05 May 2022 06 May 2022 07 May 2022 07 May 2022 07 May 2022 10 May 2022 11 May 2022 12 May 2022 13 May	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Date Client Info 31 Oct 2022 05 May 2022 06 May 2022 07 May 2022 08 May 2022 09 May 2022 08 May 2022 09 May 2022 08 May 2022 10 May 2022	Sample Number		Client Info		WC0664279		
Machine Age yrs Client Info 0 0 0 Oil Age yrs Client Info N/A N/A N/A N/A Oil Changed Client Info N/A N/A N/A N/A Sample Status BNORMAL ABNORMAL ABNORMAL ABNORMAL ABNORMAL CONTAMINATION method limit/base current history1 history2 Water WC Method >0.1 NEG NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D8184* 7 Iron ppm ASTM D8185(m) >10 2 1 0 Nickel ppm ASTM D8185(m) >10 2 1 0 Silver ppm ASTM D8185(m) >10 2 1 0 Silver ppm ASTM D8185(m) >50 2 3 1 <td< th=""><td></td><td></td><td></td><td></td><th></th><td>05 May 2022</td><td>05 May 2022</td></td<>						05 May 2022	05 May 2022
Oil Age yrs Client Info N/A N/A N/A N/A Sample Status Rethol N/A N/A N/A N/A N/A CONTAMINATION method limit/base current history1 history2 Water WC Method >0.1 NEG NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D8184* 7 Iron ppm ASTM D5185(m) >10 2 1 0 Chromium ppm ASTM D5185(m) >10 2 1 0 Nickel ppm ASTM D5185(m) >10 <1 <1 0 Silver ppm ASTM D5185(m) >25 12 3 <1 Lead ppm ASTM D5185(m) >50 2 3 1 Copper ppm ASTM D5185(m) >75 34 12 <1	•	vrs	Client Info		0	,	,
Oil Changed Sample Status Client Info N/A ABNORMAL ABNORMAL N/A ABNORMAL ABNORMAL ABNORMAL CONTAMINATION method limit/base current history1 history2 Water WC Method >0.1 NEG NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D8184* 7 Iron ppm ASTM D5185(m) >100 232 130 1 Chromium ppm ASTM D5185(m) >10 2 1 0 Nickel ppm ASTM D5185(m) >10 2 1 0 Niver ppm ASTM D5185(m) >10 2 1 0 Niver ppm ASTM D5185(m) >25 12 3 <1	-	yrs	Client Info		0	0	0
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Water WC Method >0.1 NEG NEG NEG WEAR METALS method limit/base current history1 history2 PQ ASTM D8184* 7 Iron ppm ASTM D5188(m) >100 232 130 1 Chromium ppm ASTM D5188(m) >10 2 1 0 Nickel ppm ASTM D5188(m) >10 <1 <1 0 Silver ppm ASTM D5188(m) >0 0 0 0 Aluminum ppm ASTM D5188(m) >25 12 3 <1 1 Lead ppm ASTM D5188(m) >50 2 3 1 1 0 0 Copper ppm ASTM D5188(m) >10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Sample Status				ABNORMAL	NORMAL	ABNORMAL
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Chromium ppm ASTM D5185(m) >10 2 1 0 Nickel ppm ASTM D5185(m) >10 <1	PQ		ASTM D8184*		7		
Nickel	Iron	ppm	ASTM D5185(m)	>100	232	130	1
Titanium	Chromium	ppm	ASTM D5185(m)	>10	2	1	0
Silver ppm ASTM D5185(m) 0 0 0 Aluminum ppm ASTM D5185(m) >25 12 3 <1 Lead ppm ASTM D5185(m) >50 2 3 1 Copper ppm ASTM D5185(m) >75 34 12 <1 Tin ppm ASTM D5185(m) >10 0 0 0 Antimony ppm ASTM D5185(m) <1 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 81 85 <1 Barium ppm ASTM D5185(m) 0 <1 0 Mo	Nickel	ppm	ASTM D5185(m)	>10	<1	<1	0
Aluminum ppm ASTM D5185(m) >25 12 3 <1	Titanium	ppm	ASTM D5185(m)		<1	<1	0
Lead ppm ASTM D5185(m) >50 2 3 1 Copper ppm ASTM D5185(m) >75 34 12 <1 Tin ppm ASTM D5185(m) >10 0 0 0 Antimony ppm ASTM D5185(m) 0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 81 85 <1 Barium ppm ASTM D5185(m) 0 0 0 Molybdenum ppm ASTM D5185(m) 0 <1 0 Magnesium ppm ASTM D5185(m) 3 6 0 Calcium	Silver	ppm	ASTM D5185(m)		0	0	0
Copper ppm ASTM D5185(m) >75 34 12 <1	Aluminum	ppm	ASTM D5185(m)	>25	12	3	<1
Tin ppm ASTM D5185(m) >10 0 0 0 Antimony ppm ASTM D5185(m) <1	Lead	ppm	ASTM D5185(m)	>50	2	3	1
Antimony ppm ASTM D5185(m) <1	Copper	ppm	ASTM D5185(m)	>75	34	12	<1
Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 81 85 <1 Barium ppm ASTM D5185(m) 0 0 0 Molybdenum ppm ASTM D5185(m) 0 <1 0 Manganese ppm ASTM D5185(m) 3 6 0 Magnesium ppm ASTM D5185(m) 91 87 39 Phosphorus ppm ASTM D5185(m) 239 223 287 Zinc ppm ASTM D5185(m) 28 20 320 Sulfur ppm ASTM D5185(m) 778 847 617 Lithium ppm ASTM D5185(m) <1 <1 <1 <	Tin	ppm	ASTM D5185(m)	>10	0	0	0
Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 81 85 <1	Antimony	ppm	ASTM D5185(m)		<1	0	0
Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 81 85 <1 Barium ppm ASTM D5185(m) 0 0 0 Molybdenum ppm ASTM D5185(m) 0 <1 0 Manganese ppm ASTM D5185(m) 1 <1 0 Magnesium ppm ASTM D5185(m) 3 6 0 Calcium ppm ASTM D5185(m) 91 87 39 Phosphorus ppm ASTM D5185(m) 239 223 287 Zinc ppm ASTM D5185(m) 28 20 320 Sulfur ppm ASTM D5185(m) 778 847 617 Lithium ppm ASTM D5185(m) <1 <1 <1	Vanadium	ppm	ASTM D5185(m)		0	0	0
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Boron ppm ASTM D5185(m) 81 85 <1	Cadmium	ppm	ASTM D5185(m)		0	0	0
Barium ppm ASTM D5185(m) 0 0 0 Molybdenum ppm ASTM D5185(m) 0 <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185(m) 0 <1	Boron	ppm	ASTM D5185(m)		81	85	<1
Manganese ppm ASTM D5185(m) 1 <1	Barium	ppm	ASTM D5185(m)		0	0	0
Magnesium ppm ASTM D5185(m) 3 6 0 Calcium ppm ASTM D5185(m) 91 87 39 Phosphorus ppm ASTM D5185(m) 239 223 287 Zinc ppm ASTM D5185(m) 28 20 320 Sulfur ppm ASTM D5185(m) 778 847 617 Lithium ppm ASTM D5185(m) <1	Molybdenum	ppm	ASTM D5185(m)		0	<1	
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Phosphorus ppm ASTM D5185(m) 239 223 287 Zinc ppm ASTM D5185(m) 28 20 320 Sulfur ppm ASTM D5185(m) 778 847 617 Lithium ppm ASTM D5185(m) <1	Magnesium	ppm	ASTM D5185(m)				
Zinc ppm ASTM D5185(m) 28 20 320 Sulfur ppm ASTM D5185(m) 778 847 617 Lithium ppm ASTM D5185(m) <1	Calcium	ppm	ASTM D5185(m)		91	87	39
Sulfur ppm ASTM D5185(m) 778 847 617 Lithium ppm ASTM D5185(m) <1		ppm	. ,				
Lithium ppm ASTM D5185(m) <1	-	ppm	, ,		_		
		ppm	(/				
CONTAMINANTS method limit/base current history1 history2	Lithium	ppm	ASTM D5185(m)		<1	<1	<1
	CONTAMINANTS		method	limit/base	current	history1	history2
Silicon ppm ASTM D5185(m) >50 26 23 <1	Silicon	ppm	ASTM D5185(m)	>50	26	23	<1
Sodium ppm ASTM D5185(m) 6 4 0	Sodium	ppm	ASTM D5185(m)		6	4	0
Potassium ppm ASTM D5185(m) >20 <1 <1 <1	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0664279 : 02525838 : 5498836

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Received : 30 Nov 2022 Diagnosed

: 11 Dec 2023

Diagnostician : Kevin Marson Test Package : IND 2 (Additional Tests: PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Vale - Clarabelle Mill MTW (Mill, Tailings & Water) COPPER CLIFF, ON CA P0M 1N0 Contact: Guy Gauthier guy.gauthier@vale.com

> T: (705)682-5646 F: (705)682-6273