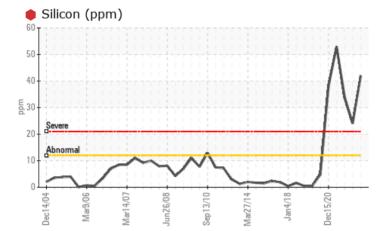




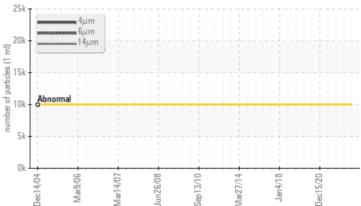
# Area [197133] Machine Id LOK-G1-THBR Component Bearing

# ESSO TERESSO ISO 68 (7 GAL)

# COMPONENT CONDITION SUMMARY



# 🔺 Particle Trend



# RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

# PROBLEMATIC TEST RESULTS

THOBEEMIXTIO TEOTHEOGETO							
Sample Status				SEVERE	SEVERE	SEVERE	
Silicon	ppm	ASTM D5185(m)	>12	<b>4</b> 2	24	• 34	
Particles >4µm		ASTM D7647	>10000	🔺 24479			
Particles >6µm		ASTM D7647	>2500	<u> </u>			
Oil Cleanliness		ISO 4406 (c)	>20/18/14	<b>A</b> 22/19/12			

Customer Id: NEWSTJ Sample No.: WC0455784 Lab Number: 02535472 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				
Resample			?	We recommend an early resample to monitor this condition.				
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.				
Check Seals			?	Check seals and/or filters for points of contaminant entry.				
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				

# HISTORICAL DIAGNOSIS

# 22 Jun 2022 Diag: Kevin Marson

DIRT



DIRT

DIRT

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



view report

## 14 Dec 2021 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

### 17 Jun 2021 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





# **OIL ANALYSIS REPORT**

Sample Rating Trend

# DIRT

# 

SAMPLE INFOR		method	limit/base	current	history1	history
			- mm/base			
Sample Number		Client Info		WC0455784	WC0328047	WC044530
Sample Date	bre	Client Info		13 Jan 2023	22 Jun 2022	14 Dec 202
Machine Age	hrs	Client Info		8	8	8
Oil Age	hrs	Client Info		8 Not Observed		8
Oil Changed		Client Info		Not Changd	N/A	Not Chang
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>63	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>2	0	<1	<1
Lead	ppm	ASTM D5185(m)	>161	2	2	2
Copper	ppm	ASTM D5185(m)	>13	4	4	<1
Tin	ppm	ASTM D5185(m)	>27	3	3	2
Antimony	ppm	ASTM D5185(m)		<1	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history
Boron	ppm	ASTM D5185(m)	4.5	<1	0	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	-	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	0
Calcium	ppm	ASTM D5185(m)		0	<1	<1
Phosphorus	ppm	ASTM D5185(m)	0.7	69	60	
Zinc					00	31
	ppm	ASTM D5185(m)	0			31 5
Sulfur	ppm ppm	ASTM D5185(m) ASTM D5185(m)		11	14	5
Sulfur Lithium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 1315			
	ppm ppm	ASTM D5185(m)		11 2036 <1	14 2094 <1	5 2153 <1
Lithium CONTAMINANT	ppm ppm	ASTM D5185(m) ASTM D5185(m) method	1315 limit/base	11 2036 <1 current	14 2094 <1 history1	5 2153 <1 history
Lithium CONTAMINANT Silicon	ppm ppm S ppm	ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	1315	11 2036 <1 current 42	14 2094 <1 history1 24	5 2153 <1 history 34
Lithium CONTAMINANT	ppm ppm S ppm ppm	ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	1315 limit/base >12	11 2036 <1 current 42 0	14 2094 <1 history1 ● 24 0	5 2153 <1 history 34 0
Lithium CONTAMINANT Silicon Sodium Potassium	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	1315 limit/base >12 >20	11 2036 <1 <b>current</b> 42 0 0	14 2094 <1 <b>history1</b> 24 0 <1	5 2153 <1 history 34 0 <1
Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b>	1315 limit/base >12 >20 limit/base	11 2036 <1 current 42 0 0 0 current	14 2094 <1 history1 24 0 <1 kistory1	5 2153 <1 history 34 0 <1 history
Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D7647	1315 limit/base >12 >20 limit/base >10000	11 2036 <1 <b>current</b> ↓ 42 0 0 0 0 current ↓ 24479	14 2094 <1 <b>history1</b> ◆ 24 0 <1 <1 <b>history1</b> 	5 2153 <1 history 34 0 <1 history 
Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647	1315 limit/base >12 >20 limit/base >10000 >2500	11 2036 <1 <b>Current</b> ↓ 42 0 0 0 <u>Current</u> ↓ 24479 ↓ 2991	14 2094 <1 <b>history1</b> ◆ 24 0 <1 <b>history1</b> 	5 2153 <1 history 34 0 <1 history 
Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	1315 limit/base >12 >20 limit/base >10000 >2500 >160	11 2036 <1 <b>Current</b> ↓ 42 0 0 0 <u>Current</u> ↓ 24479 ↓ 2991 21	14 2094 <1 <b>history1</b> ● 24 0 <1 <b>history1</b>  	5 2153 <1 history 34 0 <1 history 
Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	1315 limit/base >12 >20 limit/base >10000 >2500 >160 >40	11 2036 <1 <b>current</b> ↓ 42 0 0 0 <b>current</b> ↓ 24479 ↓ 2991 21 3	14 2094 <1 • 24 0 <1 • 24 0 <1 • • • • • • • • • • • • • • • • • • •	5 2153 <1 history 34 0 <1 history 
Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	1315 limit/base >12 >20 limit/base >10000 >2500 >160 >40 >10	11 2036 <1 <b>current</b> 42 0 0 0 <b>current</b> ▲ 24479 ▲ 24479 ▲ 2991 21 3 0	14 2094 <1 • 24 0 <1 • 24 0 <1 • 1 • • • • • • • • • • • • • • • • •	5 2153 <1 history 34 0 <1 history 
Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm S ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	1315 limit/base >12 >20 limit/base >10000 >2500 >160 >40 >10	11 2036 <1 <b>current</b> ↓ 42 0 0 0 <b>current</b> ↓ 24479 ↓ 2991 21 3	14 2094 <1 • 24 0 <1 • 24 0 <1 • • • • • • • • • • • • • • • • • • •	5 2153 <1 history 34 0 <1 history 

Area [197133] Machine Id LOK-G1-THBR Component Bearing Fluid

ESSO TERESSO ISO 68 (7 GAL)

# DIAGNOSIS

# Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

# Wear

All component wear rates are normal.

# Contamination

Silicon ppm levels are severely high. Particles  $>4\mu m$  and oil cleanliness are abnormally high. Particles  $>6\mu m$  are notably high. Elemental level of silicon (Si) above normal indicating ingress of seal material.

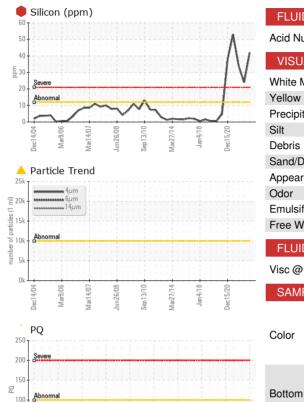
# **Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



5

# **OIL ANALYSIS REPORT**



FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.05	0.07	0.09
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	66.2	66.2	65.5
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
				CARE CONSTRANT		



