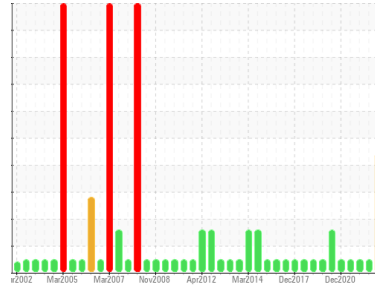




# PROBLEM SUMMARY

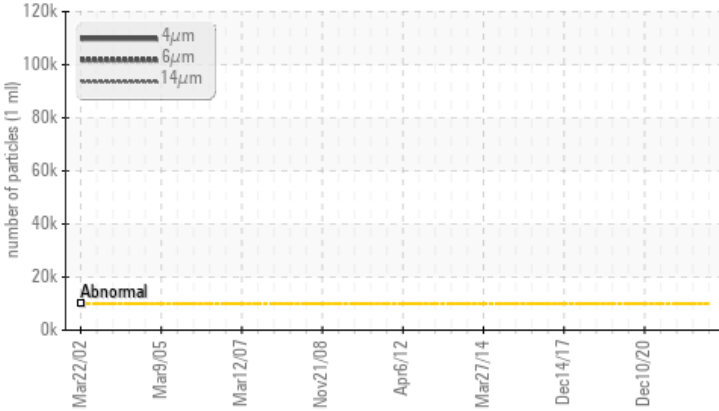
Area  
**[197131]**  
 Machine Id  
**PUN G2 GEBR**  
 Component  
**Bearing**  
 Fluid  
**ESSO TERESSO ISO 68 (5 GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

Particle Trend



## RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

## PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	NORMAL	NORMAL
Particles >4µm	ASTM D7647	>10000	104047	---	---
Particles >6µm	ASTM D7647	>2500	29752	---	---
Particles >14µm	ASTM D7647	>160	487	---	---
Particles >21µm	ASTM D7647	>40	68	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/14	24/22/16	---	---

Customer Id: NEWSTJ  
 Sample No.: WC0455761  
 Lab Number: 02535474  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

## HISTORICAL DIAGNOSIS

### 16 Jun 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 30 Dec 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 08 Oct 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

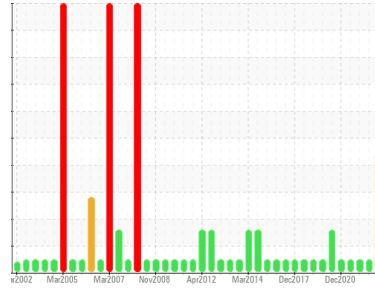
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**[197131]**  
 Machine Id  
**PUN G2 GEBR**  
 Component  
**Bearing**  
 Fluid  
**ESSO TERESSO ISO 68 (5 GAL)**

## DIAGNOSIS

### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

### Wear

All component wear rates are normal.

### Contamination

Particles >6µm are severely high. Particles >4µm are severely high. Oil Cleanliness are severely high. Particles >14µm are abnormally high. Particles >21µm are notably high.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0455761</b>	WC0445171	WC0328043
Sample Date	Client Info	<b>16 Dec 2022</b>	16 Jun 2022	30 Dec 2021
Machine Age	yrs Client Info	<b>0</b>	0	0
Oil Age	yrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>Not Changed</b>	Not Changed	Not Changed
Sample Status		<b>SEVERE</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	<b>0</b>	0	0
Iron	ppm ASTM D5185(m) >63	<b>6</b>	5	5
Chromium	ppm ASTM D5185(m) >20	<b>0</b>	0	0
Nickel	ppm ASTM D5185(m) >20	<b>&lt;1</b>	0	<1
Titanium	ppm ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm ASTM D5185(m) >2	<b>&lt;1</b>	<1	<1
Lead	ppm ASTM D5185(m) >161	<b>&lt;1</b>	<1	<1
Copper	ppm ASTM D5185(m) >13	<b>1</b>	1	1
Tin	ppm ASTM D5185(m) >27	<b>9</b>	7	7
Antimony	ppm ASTM D5185(m)	<b>&lt;1</b>	1	<1
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)	<b>7</b>	7	7

## ADDITIVES

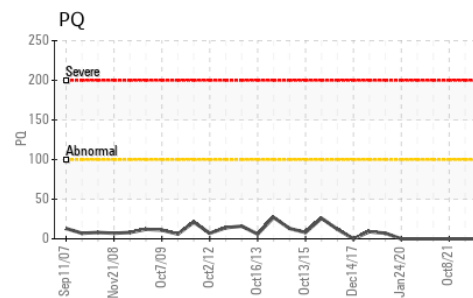
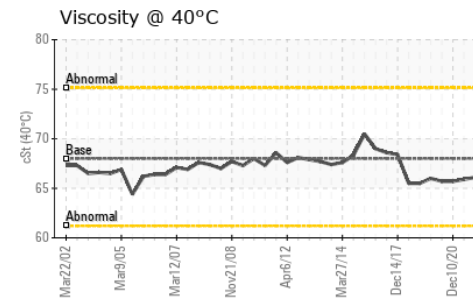
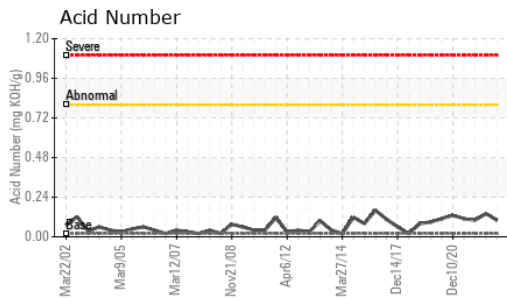
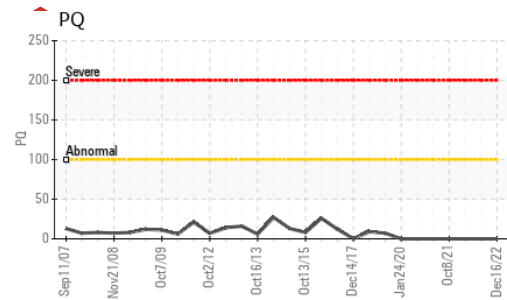
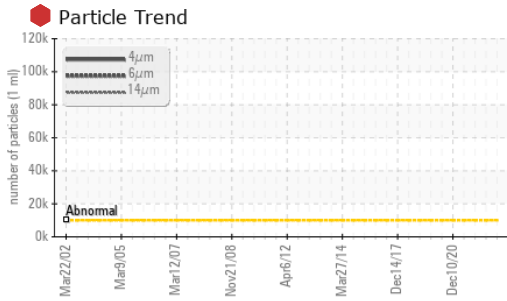
method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 4.5	<b>&lt;1</b>	0	<1
Barium	ppm ASTM D5185(m) 0.4	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185(m) 0	<b>0</b>	0	0
Manganese	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	0
Magnesium	ppm ASTM D5185(m) 0	<b>&lt;1</b>	<1	0
Calcium	ppm ASTM D5185(m) 0	<b>0</b>	0	<1
Phosphorus	ppm ASTM D5185(m) 0.7	<b>19</b>	15	7
Zinc	ppm ASTM D5185(m) 0	<b>36</b>	35	32
Sulfur	ppm ASTM D5185(m) 1315	<b>2342</b>	2308	2240
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >12	<b>12</b>	12	11
Sodium	ppm ASTM D5185(m)	<b>0</b>	0	0
Potassium	ppm ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>104047</b>	---	---
Particles >6µm	ASTM D7647 >2500	<b>29752</b>	---	---
Particles >14µm	ASTM D7647 >160	<b>487</b>	---	---
Particles >21µm	ASTM D7647 >40	<b>68</b>	---	---
Particles >38µm	ASTM D7647 >10	<b>0</b>	---	---
Particles >71µm	ASTM D7647 >3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c) >20/18/14	<b>24/22/16</b>	---	---



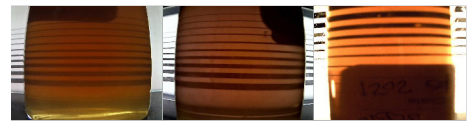
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	<b>0.10</b>	0.14	0.10

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	VLITE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>2	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	<b>66.0</b>	65.8	66.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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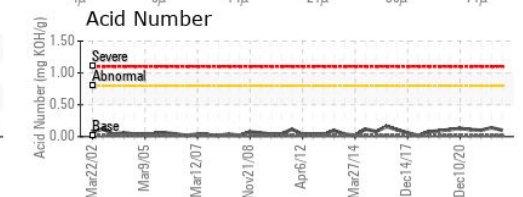
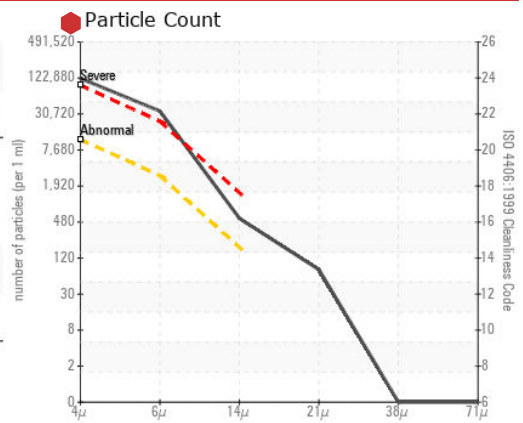
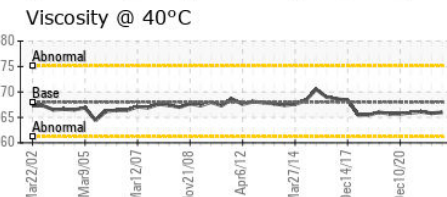
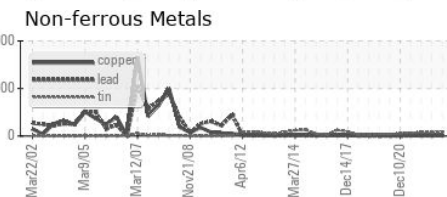
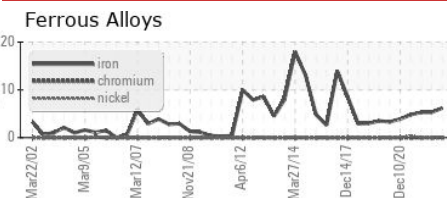
Color



Bottom



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0455761 **Received** : 25 Jan 2023  
**Lab Number** : **02535474** **Diagnosed** : 31 Jan 2023  
**Unique Number** : 5516473 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: PRTCOUNT, TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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