

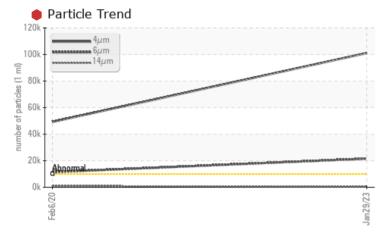
### **PROBLEM SUMMARY**

# GFP3 - UNIT 5 THRUST BEARING (S/N 720176)

Main Thrust Bearing

R&O OIL ISO 100 (100 LTR)

#### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. (Customer Sample Comment: Nov 12 2021)

#### PROBLEMATIC TEST RESULTS Sample Status SEVERE ABNORMAL Particles >4µm ASTM D7647 >10000 • 101133 ▲ 49265 Particles >6µm ASTM D7647 >2500 21540 **11404** Particles >14µm ASTM D7647 >160 468 **970** Particles >21µm ASTM D7647 >40 **113 3**16 **Oil Cleanliness** ISO 4406 (c) >20/18/14 **24/22/16** 23/21/17 White Metal scalar Visual\* NONE VLITE VLITE PrtFilter no image

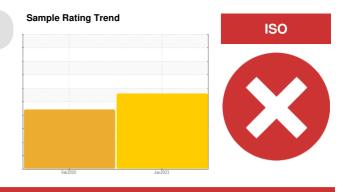
Customer Id: NALGRA Sample No.: WC0630832 Lab Number: 02536505 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Resample			?	Resample in 30-45 days to monitor this situation.				
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample.				
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.				
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.				

#### HISTORICAL DIAGNOSIS



### 06 Feb 2020 Diag: Kevin Marson

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 100. Please confirm.Light concentration of visible metal present. All suspended wear metals are normal. Particles >14µm are abnormally high. Particles >21µm are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





### **OIL ANALYSIS REPORT**

Particles >38µm

Particles >71µm

**Oil Cleanliness** 

Acid Number (AN)

FLUID DEGRADATION

#### Machine I GFP3 - UNIT 5 THRUST BEARING (S/N 720176) Component

Main Thrust Bearing **R&O OIL ISO 100 (100 LTR)** 

#### DIAGNOSIS

#### Recommendation

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. ( Customer Sample Comment: Nov 12 2021 )

#### A Wear

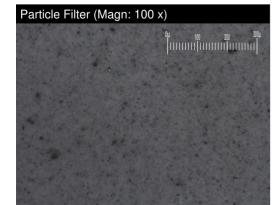
Light concentration of visible metal present.

#### Contamination

Particles >6µm are severely high. Particles >4µm are severely high. Oil Cleanliness are severely high. Particles >14µm are abnormally high. Particles >21µm are abnormally high.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



Report Id: NALGRA [WCAMIS] 02536505 (Generated: 07/26/2023 08:17:47) Rev: 1

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0630832	WC0455064	
Sample Date		Client Info		29 Jan 2023	06 Feb 2020	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	N/A	
Sample Status				SEVERE	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>85	13	4	
Chromium	ppm	ASTM D5185(m)	>20	0	0	
Nickel	ppm	ASTM D5185(m)	>20	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	<1	
Aluminum	ppm	ASTM D5185(m)	>40	0	0	
Lead	ppm	ASTM D5185(m)	>60	<1	0	
Copper	ppm	ASTM D5185(m)	>7	<1	<1	
Tin	ppm	ASTM D5185(m)	>40	6	2	
Antimony	ppm	ASTM D5185(m)		<1	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base	current	history1 0	history2
	ppm ppm					
Boron		ASTM D5185(m)	5	<1	0	
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	5 5	<1 0	0	
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5	<1 0 0	0 0 0	
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5	<1 0 0 <1	0 0 0 0	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5	<1 0 0 <1 0	0 0 0 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5	<1 0 0 <1 0 0	0 0 0 <1 0	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 5 100	<1 0 <1 0 0 0	0 0 0 <1 0 <1	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25	<1 0 <1 0 0 0 1	0 0 0 <1 0 <1 1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25	<1 0 <1 0 0 0 1 230	0 0 0 <1 0 <1 1 1 800	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25 1500 <b>limit/base</b> >20	<1 0 <1 0 0 0 1 230 <1	0 0 0 <1 0 <1 1 1 800 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25 1500 <b>limit/base</b> >20	<1 0 0 <1 0 0 0 0 1 230 <1 230 <1	0 0 0 <1 0 <1 1 800 <1 800 <1 history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25 1500 <b>limit/base</b> >20	<1 0 0 <1 0 0 0 0 1 230 <1 230 <1 230	0 0 0 <1 0 <1 1 1 800 <1 history1 <1	      history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 Imit/base	<1 0 0 <1 0 0 0 0 1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 230 230 230 230 230 230 230 230 230 230	0 0 0 <1 0 <1 1 1 800 <1 1 history1 <1 0	       history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25 1500 1500 <b>limit/base</b> >20	<1 0 0 <1 0 0 0 0 1 230 <1 230 <1 230 <1 230 <1 230 <1 230 <1 20 20 20 20 20 20 20 20 20 20 20 20 20	0 0 0 -1 -1 0 -1 1 800 -1 <u>history1</u> -1 0 1	       history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 5 100 25 1500 25 1500 <b>limit/base</b> >20 >20	<1 0 0 <1 0 0 0 0 1 230 <1 230 <1 230 <1 230 <1 20 20 20 20 20 20 20 20 20 20 20 20 20	0 0 0 <1 0 <1 1 800 <1 1 <b>history1</b> <1 0 1 <b>history1</b>	      history2   history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 5 100 25 1500 25 1500 <b>limit/base</b> >20 <b>limit/base</b> >10000	<1 0 0 <1 0 0 0 1 230 <1 230 <1 230 <1 230 <1 20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 <1 0 <1 1 1 800 <1 1 <b>history1</b> <1 0 1 1 <b>history1</b> ▲ 49265	     history2  history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	5 5 5 5 100 25 1500 25 1500 <b>Imit/base</b> >20 <b>Imit/base</b> >20 <b>Imit/base</b>	<1 0 0 <1 0 0 0 1 230 <1 230 <1 <b>current</b> <1 0 0 0 <b>current</b> 101133 • 21540	0 0 0 4 1 0 4 1 800 4 1 800 4 1 800 4 1 800 4 1 800 4 1 800 4 1 800 4 1 800 4 1 800 4 800 4 800 800 800 800 800 800 800	      history2   history2

ASTM D7647 >10

ASTM D7647 >3

mg KOH/g ASTM D974\* 0.08

6

0

0.09

ISO 4406 (c) >20/18/14 **24/22/16** 

10

0

23/21/17

0.02

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Submitted By: Earl MacNeil

Page 3 of 4

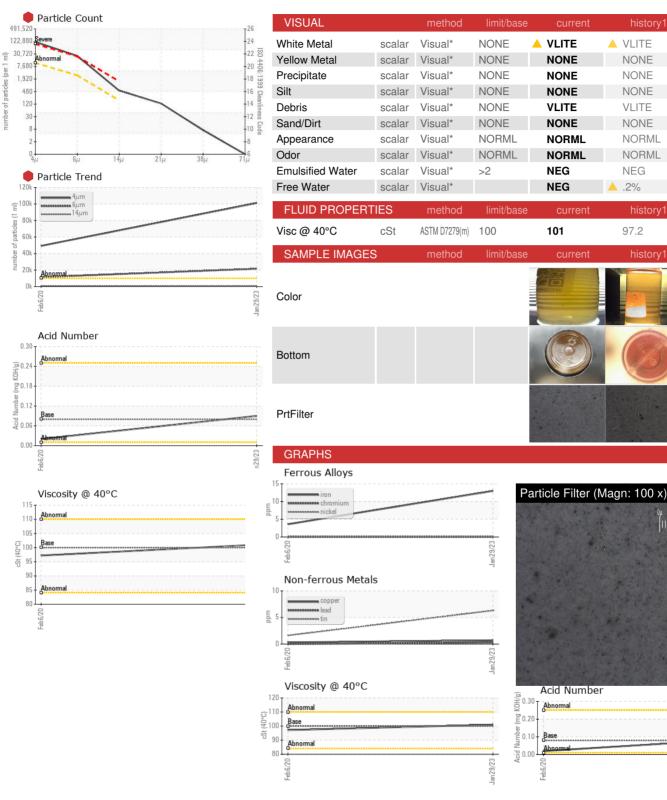
ISO



number of particles (per 1

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## **OIL ANALYSIS REPORT**



: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Nalcor Energy - Grand Falls-Windsor Laboratory CALA Sample No. : WC0630832 Received : 30 Jan 2023 25 Hardy Avenue Lab Number : 02536505 Diagnosed :01 Feb 2023 Grand Falls-Windsor, NL ISO 17025:2017 Accredited Laboratory : 5525505 Diagnostician : Kevin Marson CA A2A 2P8 Unique Number Test Package : IND 2 (Additional Tests: BottomAnalysis, FilterPatch, PrtCount, TAN Man) Contact: Phillip Winsor To discuss this sample report, contact Customer Service at 1-800-268-2131. philipwinsor@nlh.nl.ca Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (709)486-8714 Validity of results and interpretation are based on the sample and information as supplied. F:

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