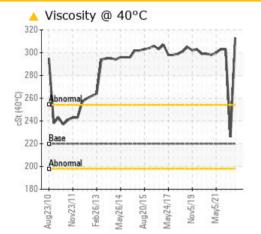
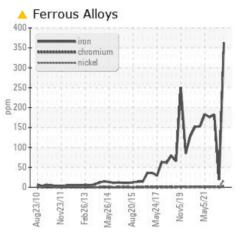
PROBLEM SUMMARY

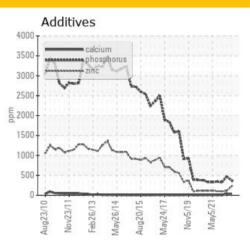
Area **TC01** Machine Id **TC01 4.5 Inch** Component **Gearbox** Fluid SHELL OMALA S2 G 220 (--- LTR)

COMPONENT CONDITION SUMMARY





Sample Rating Trend



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	NORMAL	NORMAL		
Iron	ppm	ASTM D5185(m)	>200	A 363	19	182		
Nickel	ppm	ASTM D5185(m)	>15	1 8	0	2		
Visc @ 40°C	cSt	ASTM D7279(m)	220	A 313	226	303		

Customer Id: GOONAP Sample No.: WC0754405 Lab Number: 02537642 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.		
Resample			?	We recommend an early resample to monitor this condition.		
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.		

HISTORICAL DIAGNOSIS



27 Oct 2022 Diag: Kevin Marson

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

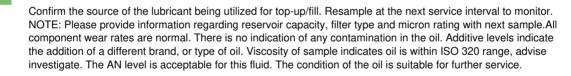


05 Nov 2021 Diag: Kevin Marson

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

22 Sep 2021 Diag: Kevin Marson









OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Area **TC01** Machine Id **TC01 4.5 Inch** Component **Gearbox** Fluid

SHELL OMALA S2 G 220 (--- LTR)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

A Wear

Iron and nickel ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

	WEAR
010 Nov2011 Feb2013 May2014 Aug2015 May2017 Nov2019 May2021	

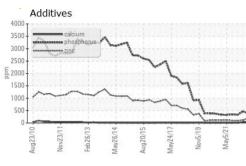
SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		WC0754405	WC0664094	WC0636028
Sample Date		Client Info		05 Feb 2023	27 Oct 2022	05 Nov 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>200	<u> </u>	19	182
Chromium	ppm	ASTM D5185(m)	>15	2	0	1
Nickel	ppm	ASTM D5185(m)	>15	<u> </u>	0	2
Titanium	ppm	ASTM D5185(m)		<1	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	4	1	2
Lead	ppm	ASTM D5185(m)	>100	2	7	<1
Copper	ppm	ASTM D5185(m)	>200	36	3	4
Tin	ppm	ASTM D5185(m)	>25	0	<1	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.4	4	5	<1
Barium	ppm	ASTM D5185(m)	0.0	0	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	151	116	96
Manganese	ppm	ASTM D5185(m)		5	<1	1
Magnesium	ppm	ASTM D5185(m)	0	2	<1	<1
Calcium	ppm	ASTM D5185(m)	0	27	43	6
Phosphorus	ppm	ASTM D5185(m)	215	375	469	329
Zinc	ppm	ASTM D5185(m)	0	220	112	100
Sulfur	ppm	ASTM D5185(m)	7039	9033	9828	9023
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	8	23	4
Sodium	ppm	ASTM D5185(m)		8	2	<1
Potassium	ppm	ASTM D5185(m)	>20	6	1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.70	0.93	0.52

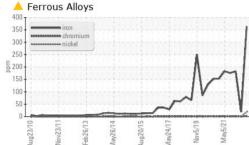


Acid Number

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OIL ANALYSIS REPORT







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