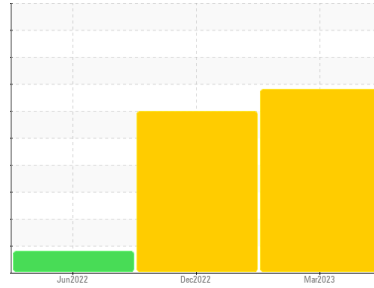




PROBLEM SUMMARY

Sample Rating Trend



WEAR

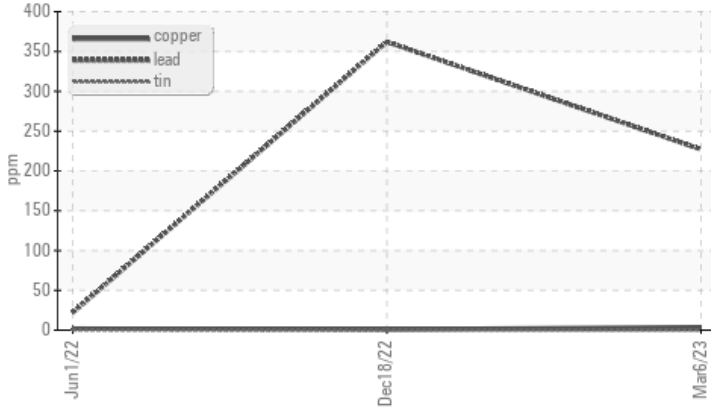


Area
Industrial Mechanical/Conveyors
 Machine Id
17-UGCNVY-CV-6680-3

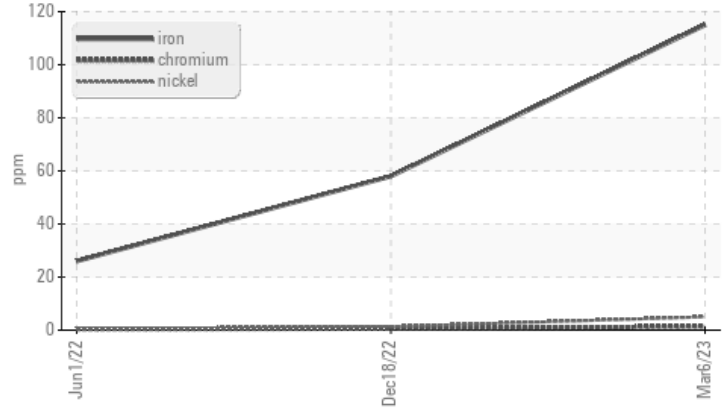
Component
Drive End Conveyor Gearbox
 Fluid
SHELL OMALA S2 G 220 (--- GAL)

COMPONENT CONDITION SUMMARY

Non-ferrous Metals



Ferrous Alloys



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	ATTENTION	
Iron	ppm	ASTM D5185(m)	>100	▲ 115	58	26
Lead	ppm	ASTM D5185(m)	>15	● 227	● 362	▲ 22

Customer Id: INCCRE
 Sample No.: WC0540535
 Lab Number: 02543945
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	MISSED	Jun 14 2023	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	MISSED	Jun 14 2023	?	We recommend an early resample to monitor this condition.
Information Required	MISSED	Jun 14 2023	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

18 Dec 2022 Diag: Kevin Marson

WEAR



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Lead ppm levels are severe. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



01 Jun 2022 Diag: Kevin Marson

WEAR



Resample at the next service interval to monitor. Lead ppm levels are noted. All other component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

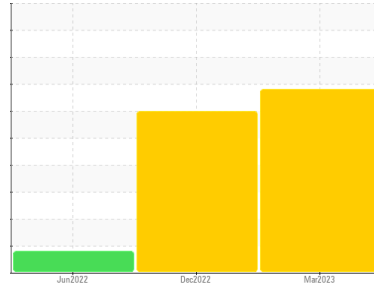
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
Industrial Mechanical/Conveyors
 Machine Id
17-UGCNVY-CV-6680-3
 Component
Drive End Conveyor Gearbox
 Fluid
SHELL OMALA S2 G 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Lead ppm levels are severe. Iron ppm levels are abnormal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0540535	WC0532618	WC0413453
Sample Date	Client Info		06 Mar 2023	18 Dec 2022	01 Jun 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	Not Chngd	N/A
Sample Status			SEVERE	SEVERE	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		52	---	---
Iron	ppm	ASTM D5185(m) >100	▲ 115	58	26
Chromium	ppm	ASTM D5185(m)	1	<1	<1
Nickel	ppm	ASTM D5185(m)	5	1	<1
Titanium	ppm	ASTM D5185(m)	<1	<1	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m)	6	2	2
Lead	ppm	ASTM D5185(m) >15	● 227	● 362	▲ 22
Copper	ppm	ASTM D5185(m) >35	4	1	2
Tin	ppm	ASTM D5185(m)	0	0	<1
Antimony	ppm	ASTM D5185(m)	<1	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 4.4	<1	<1	<1
Barium	ppm	ASTM D5185(m) 0.0	0	<1	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m)	1	<1	<1
Magnesium	ppm	ASTM D5185(m) 0	4	2	1
Calcium	ppm	ASTM D5185(m) 0	5	16	3
Phosphorus	ppm	ASTM D5185(m) 215	316	341	332
Zinc	ppm	ASTM D5185(m) 0	4	5	5
Sulfur	ppm	ASTM D5185(m) 7039	7629	7675	3457
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	22	13	19
Sodium	ppm	ASTM D5185(m)	3	2	<1
Potassium	ppm	ASTM D5185(m) >20	2	<1	1

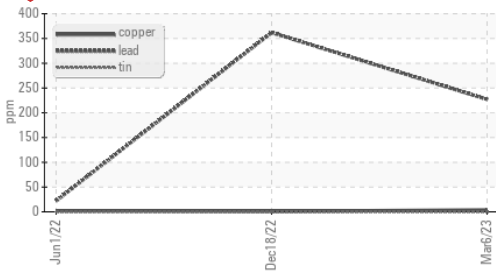
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.51	---	---

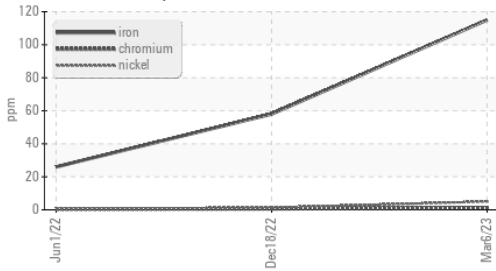


OIL ANALYSIS REPORT

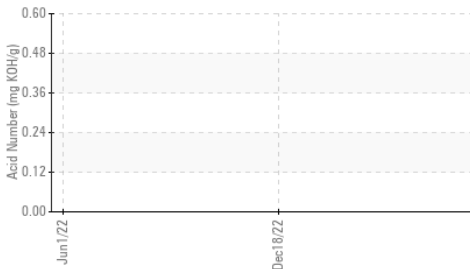
Non-ferrous Metals



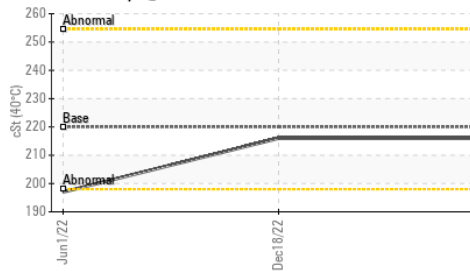
Ferrous Alloys



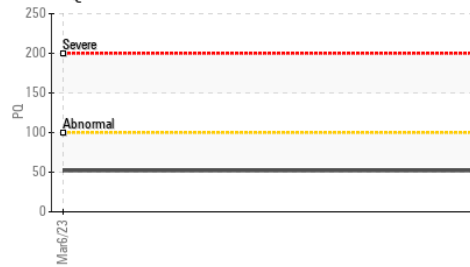
Acid Number



Viscosity @ 40°C



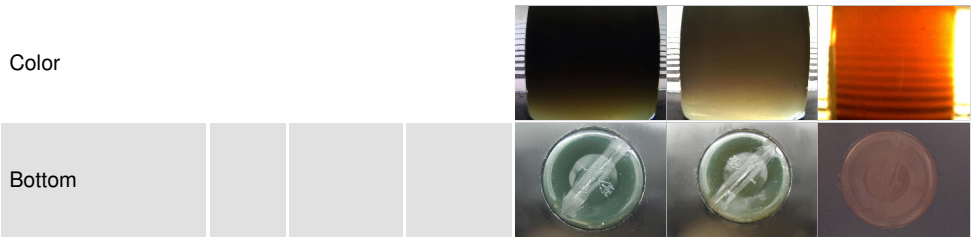
PQ



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

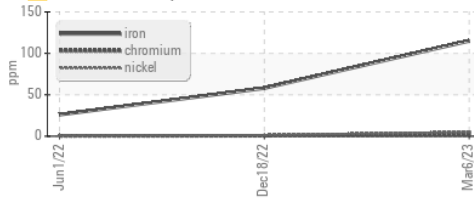
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	216	197

SAMPLE IMAGES	method	limit/base	current	history1	history2
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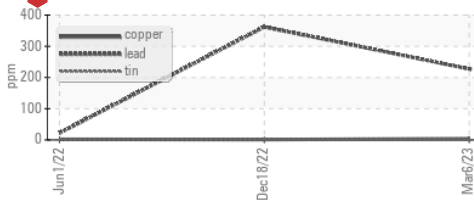


GRAPHS

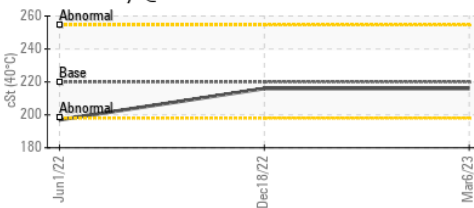
Ferrous Alloys



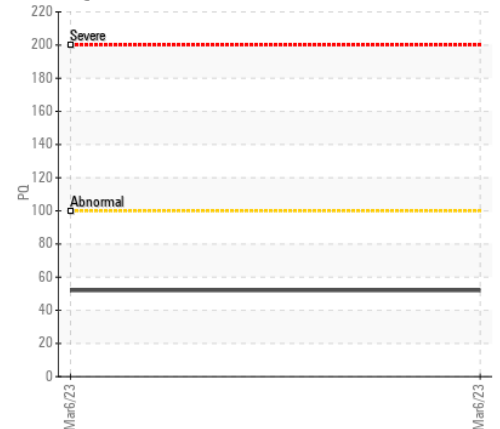
Non-ferrous Metals



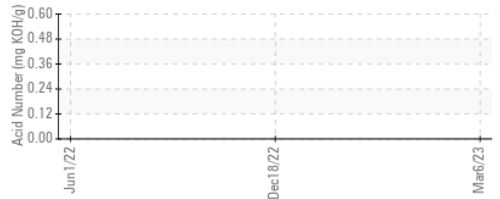
Viscosity @ 40°C



PQ



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0540535 Received : 08 Mar 2023
 Lab Number : 02543945 Diagnosed : 10 Mar 2023
 Unique Number : 5540950 Diagnostician : Kevin Marson
 Test Package : IND 2 (Additional Tests: TAN Man)

Vale - Creighton Mine
 CREIGHTON MINE MNTCE. (PLANT 17)
 COPPER CLIFF, ON
 CA P0M1N0
 Contact: Igor Bozhyk
 igor.bozhyk@vale.com
 T: (705)682-7009
 F: x:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.