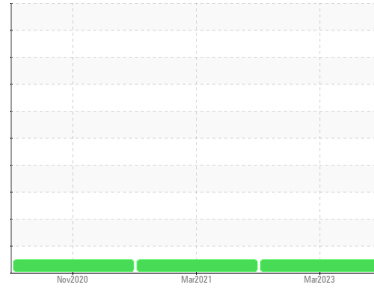




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
HANWHA C-001 SE45A
 Component
Rotary Compressor
 Fluid
SCL-32 (1248 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PP	WC0561642	WC0526402
Sample Date	Client Info		01 Mar 2023	08 Mar 2021	24 Nov 2020
Machine Age	hrs	Client Info	0	1629	840
Oil Age	hrs	Client Info	0	1629	840
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >70	0	<1	<1
Chromium	ppm	ASTM D5185(m) >10	0	0	0
Nickel	ppm	ASTM D5185(m)	0	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	<1	<1
Aluminum	ppm	ASTM D5185(m) >3	<1	<1	<1
Lead	ppm	ASTM D5185(m) >4	0	0	0
Copper	ppm	ASTM D5185(m) >20	0	<1	<1
Tin	ppm	ASTM D5185(m) >3	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	<1
Magnesium	ppm	ASTM D5185(m)	<1	<1	0
Calcium	ppm	ASTM D5185(m)	0	<1	<1
Phosphorus	ppm	ASTM D5185(m)	2	13	22
Zinc	ppm	ASTM D5185(m)	<1	4	8
Sulfur	ppm	ASTM D5185(m)	7	51	80
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

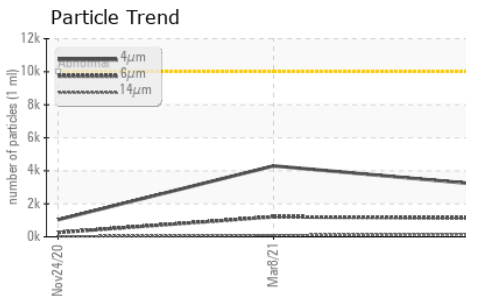
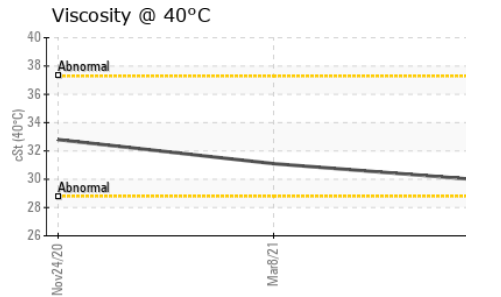
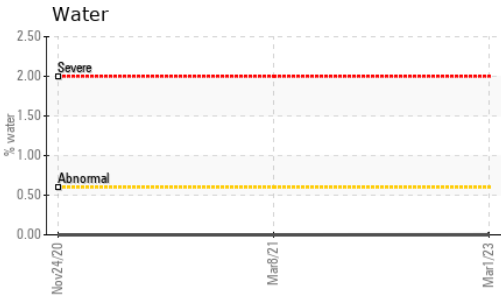
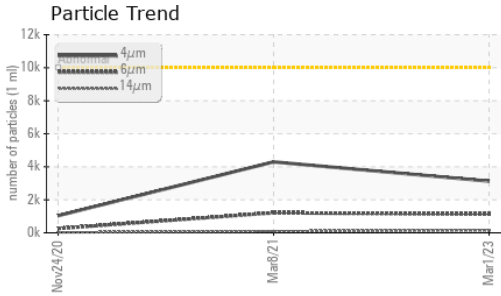
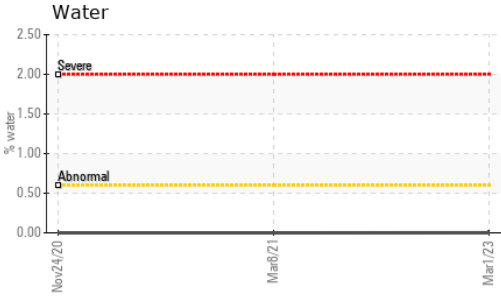
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >45	2	11	17
Sodium	ppm	ASTM D5185(m)	0	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<1	0	<1
Water	%	ASTM D6304* >0.6	0.001	---	---
ppm Water	ppm	ASTM D6304*	12.8	---	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	3129	4296	1037
Particles >6µm	ASTM D7647	>2500	1136	1211	259
Particles >14µm	ASTM D7647	>320	149	97	21
Particles >21µm	ASTM D7647	>80	54	25	5
Particles >38µm	ASTM D7647	>20	5	2	0
Particles >71µm	ASTM D7647	>4	1	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	19/17/14	19/17/14	17/15/12



OIL ANALYSIS REPORT

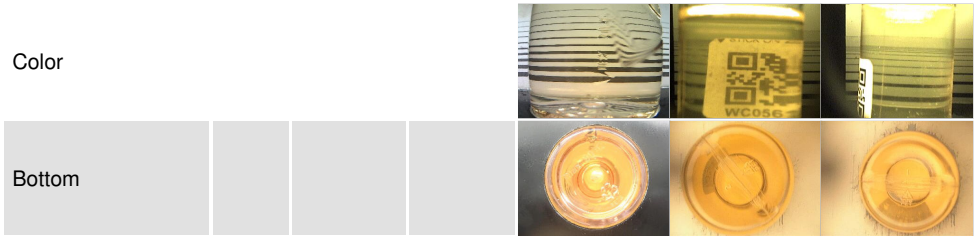


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.13	0.09	0.09

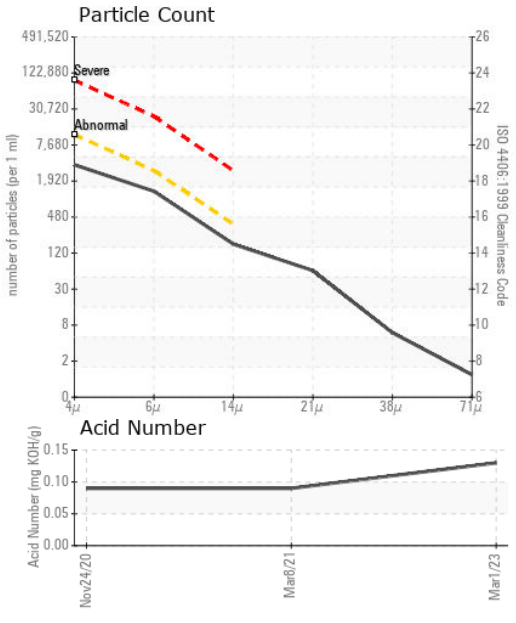
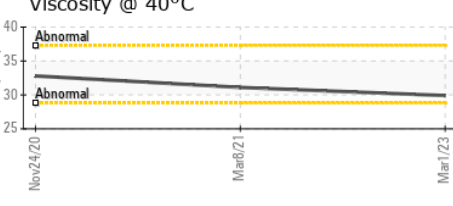
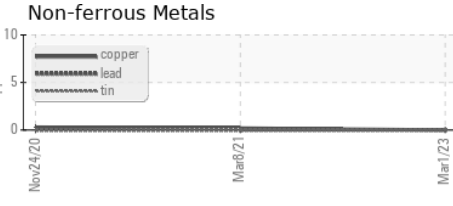
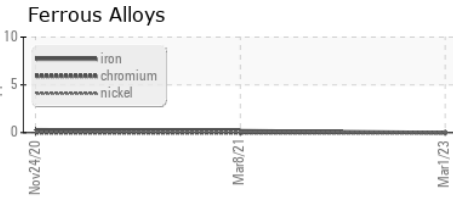
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.6	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		29.9	31.1	32.8

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP **Received** : 09 Mar 2023
Lab Number : **02544072** **Diagnosed** : 13 Mar 2023
Unique Number : 5541077 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, TAN Man)

HYDROSTOR
 365 BAY STREET SUITE 300
 TORONTO, ON
 CA M5H 2V1
 Contact: Zahid Hashmi
 zahid.hashmi@hydrostor.ca
 T: (437)339-7929
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.