

## **PROBLEM SUMMARY**

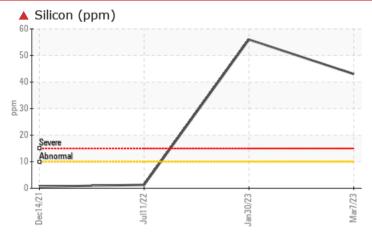
Machine Id

# PORT STEERING (S/N 115841-080001)

Port Steering

Fluid CASTROL HYSPIN AWH-M ISO 32 (800 LTR)

#### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 2 test kits, this testkit includes AN to determine the suitability of the fluid for continued use. this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

# PROBLEMATIC TEST RESULTS Sample Status SEVERE SEVERE ATTENTION Silicon ppm ASTM D5185(m) >10 ▲ 43 ▲ 56 1

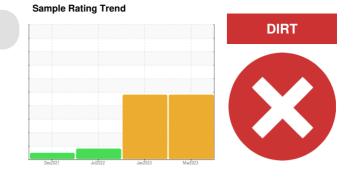
Customer Id: HORIZONKJG Sample No.: WC0787170 Lab Number: 02546010 Test Package: MAR 1



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



| RECOMMENDED ACTIONS  |        |             |         |   |  |
|----------------------|--------|-------------|---------|---|--|
| Action               | Status | Date        | Done By | Description   |  |
| Change Fluid         |        |             | ?       | Oil and filter change at the time of sampling has been noted.   |  |
| Change Filter        |        |             | ?       | Oil and filter change at the time of sampling has been noted.   |  |
| Resample             | MISSED | Jan 26 2024 | ?       | We recommend an early resample to monitor this condition.   |  |
| Contact Required     |        |             | ?       | Please contact your representative for information regarding the proper sampling kits for your service. |  |
| Alert                | MISSED | Jan 26 2024 | ?       | NOTE: We recommend using MAR 2 test kits,   |  |
| Information Required | MISSED | Jan 26 2024 | ?       | Please specify the component make and model with your next sample.                                      |  |
| Check Seals          | MISSED | Jan 26 2024 | ?       | Check seals and/or filters for points of contaminant entry.   |  |

#### HISTORICAL DIAGNOSIS



#### 30 Jan 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 2 test kits, this testkit includes AN to determine the suitability of the fluid for continued use. this testkit includes Particle Count to determine the ISO cleanliness of the fluid.All component wear rates are normal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The fluid is no longer serviceable due to the presence of contaminants.



# WEAR No of Plead information

#### 11 Jul 2022 Diag: Kevin Marson

No corrective action is recommended at this time. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 2 test kits, this testkit includes AN to determine the suitability of the fluid for continued use. this testkit includes Particle Count to determine the ISO cleanliness of the fluid.Lead ppm levels are noted. All other component wear rates are normal. There is no indication of any contamination in the fluid. The condition of the fluid is acceptable for the time in service (unconfirmed).



# view report



#### 14 Dec 2021 Diag: Wes Davis

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 2 test kits, this testkit includes AN to determine the suitability of the fluid for continued use.All component wear rates are normal. There is no indication of any contamination in the fluid. The condition of the fluid is acceptable for the time in service (unconfirmed).



### **OIL ANALYSIS REPORT**

Machine Id

# PORT STEERING (S/N 115841-080001)

Component Port Steering Fluid

CASTROL HYSPIN AWH-M ISO 32 (800 LTR)

#### DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 2 test kits, this testkit includes AN to determine the suitability of the fluid for continued use. this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

#### Wear

All component wear rates are normal.

#### Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

#### Fluid Condition

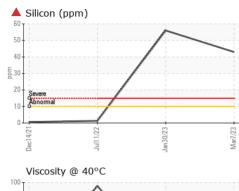
The fluid is no longer serviceable due to the presence of contaminants.

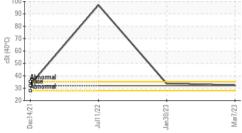
| Sample R | ating Trend |         |         |      |
|----------|-------------|---------|---------|------|
|          |             |         |         | DIRT |
|          |             |         |         |      |
|          |             |         |         |      |
|          |             |         |         |      |
| Dec2021  | Jui2022     | Jan2023 | Mar2023 |      |

| SAMPLE INFORM | IATION | method        | limit/base | current     | history1    | history2    |
|---------------|--------|---------------|------------|-------------|-------------|-------------|
| Sample Number |        | Client Info   |            | WC0787170   | WC0474211   | WC0474242   |
| Sample Date   |        | Client Info   |            | 07 Mar 2023 | 30 Jan 2023 | 11 Jul 2022 |
| Machine Age   | hrs    | Client Info   |            | 0           | 0           | 0           |
| Oil Age       | hrs    | Client Info   |            | 1           | 0           | 0           |
| Oil Changed   |        | Client Info   |            | Changed     | N/A         | Not Changd  |
| Sample Status |        |               |            | SEVERE      | SEVERE      | ATTENTION   |
| CONTAMINATION | ٧      | method        | limit/base | current     | history1    | history2    |
| Water         |        | WC Method     |            | NEG         | NEG         | NEG         |
| WEAR METALS   |        | method        | limit/base | current     | history1    | history2    |
| Iron          | ppm    | ASTM D5185(m) | >60        | 2           | 3           | 46          |
| Chromium      | ppm    | ASTM D5185(m) | >12        | 0           | 0           | 0           |
| Nickel        | ppm    | ASTM D5185(m) | >6         | 0           | 0           | <1          |
| Titanium      | ppm    | ASTM D5185(m) |            | 0           | 0           | 0           |
| Silver        | ppm    | ASTM D5185(m) |            | 0           | 0           | 0           |
| Aluminum      | ppm    | ASTM D5185(m) | >4         | <1          | 0           | <1          |
| Lead          | ppm    | ASTM D5185(m) | >12        | <1          | <1          | <b>1</b> 5  |
| Copper        | ppm    | ASTM D5185(m) | >30        | <1          | <1          | 3           |
| Tin           | ppm    | ASTM D5185(m) |            | 0           | 0           | <1          |
| Antimony      | ppm    | ASTM D5185(m) |            | <1          | 0           | <1          |
| Vanadium      | ppm    | ASTM D5185(m) |            | 0           | 0           | 0           |
| Beryllium     | ppm    | ASTM D5185(m) |            | 0           | 0           | 0           |
| Cadmium       | ppm    | ASTM D5185(m) |            | 0           | 0           | <1          |
| ADDITIVES     |        | method        | limit/base | current     | history1    | history2    |
| Boron         | ppm    | ASTM D5185(m) |            | <1          | <1          | 2           |
| Barium        | ppm    | ASTM D5185(m) |            | 0           | 0           | 0           |
| Molybdenum    | ppm    | ASTM D5185(m) |            | 0           | 0           | 0           |
| Manganese     | ppm    | ASTM D5185(m) |            | 0           | 0           | <1          |
| Magnesium     | ppm    | ASTM D5185(m) |            | <1          | <1          | <1          |
| Calcium       | ppm    | ASTM D5185(m) |            | 49          | 43          | 3           |
| Phosphorus    | ppm    | ASTM D5185(m) |            | 415         | 409         | 493         |
| Zinc          | ppm    | ASTM D5185(m) |            | 450         | 455         | 14          |
| Sulfur        | ppm    | ASTM D5185(m) |            | 3786        | 4294        | 9978        |
| Lithium       | ppm    | ASTM D5185(m) |            | <1          | <1          | <1          |
| CONTAMINANTS  |        | method        | limit/base | current     | history1    | history2    |
| Silicon       | ppm    | ASTM D5185(m) | >10        | <b>4</b> 3  | ▲ 56        | 1           |
| Sodium        | ppm    | ASTM D5185(m) |            | <1          | 0           | 1           |
| Potassium     | ppm    | ASTM D5185(m) | >20        | 1           | <1          | 0           |



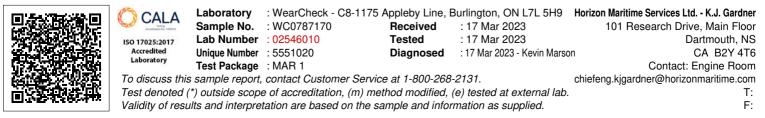
## **OIL ANALYSIS REPORT**





| VISUAL           |        | method        | limit/base | current | history1 | history2 |
|------------------|--------|---------------|------------|---------|----------|----------|
| White Metal      | scalar | Visual*       | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | Visual*       | NONE       | NONE    | NONE     | NONE     |
| Precipitate      | scalar | Visual*       | NONE       | NONE    | NONE     | NONE     |
| Silt             | scalar | Visual*       | NONE       | NONE    | NONE     | NONE     |
| Debris           | scalar | Visual*       | NONE       | NONE    | NONE     | VLITE    |
| Sand/Dirt        | scalar | Visual*       | NONE       | NONE    | NONE     | NONE     |
| Appearance       | scalar | Visual*       | NORML      | NORML   | NORML    | NORML    |
| Odor             | scalar | Visual*       | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | Visual*       |            | NEG     | NEG      | NEG      |
| Free Water       | scalar | Visual*       |            | NEG     | NEG      | NEG      |
| FLUID PROPERT    | IES    | method        | limit/base | current | history1 | history2 |
| Visc @ 40°C      | cSt    | ASTM D7279(m) | 32.0       | 32.4    | 33.7     | 97.1     |
| SAMPLE IMAGES    | 3      | method        | limit/base | current | history1 | history2 |
| Color            |        |               |            | 1170    |          |          |
| Bottom           |        |               |            |         |          |          |

GRAPHS Ferrous Alloys 50 40 30 20 10 0 Jul11/22 Dec14/21 Non-ferrous Metals 15 Dec14/21 Jul11/22 Viscosity @ 40°C 100 80 60 40 20 Jul11/22 -Mar7/23 -Jan30/23 Dec14/21



Report Id: HORIZONKJG [WCAMIS] 02546010 (Generated: 04/25/2024 07:12:33) Rev: 1

cSt (40°C)

Submitted By: Engine Room Page 4 of 4