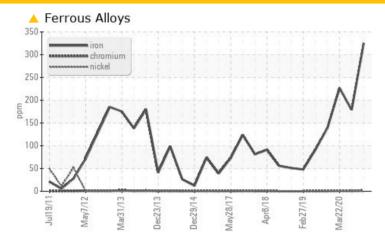


PROBLEM SUMMARY

OVEN # 2 OLD (STICK LINE) (S/N BAK02-032)

Gearbox Fluid SHELL OMALA 220 (10 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	NORMAL	ATTENTION	
Iron	ppm	ASTM D5185(m)	>200	<u> </u>	179	<u> </u>	

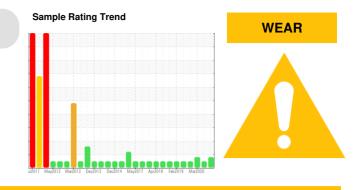
Customer Id: FUR173MIS Sample No.: WC0802485 Lab Number: 02546434 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.		
Resample			?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS



09 Aug 2020 Diag: Wes Davis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

22 Mar 2020 Diag: Kevin Marson



We recommend an early resample to monitor this condition. Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

24 Nov 2019 Diag: Wes Davis





Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





OVEN # 2 OLD (STICK LINE) (S/N BAK02-032)

Gearbox

SHELL OMALA 220 (10 LTR)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

🔺 Wear

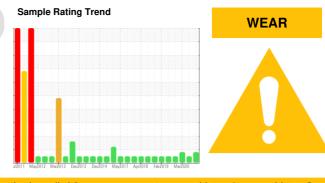
Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

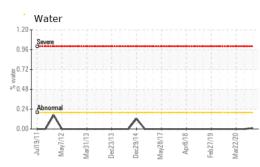
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

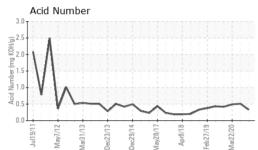


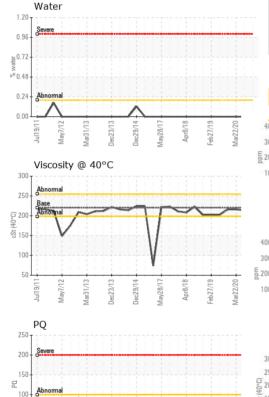
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0802485	WC0493717	WC0453400
Sample Date		Client Info		19 Mar 2023	09 Aug 2020	22 Mar 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		30	8	29
Iron	ppm	ASTM D5185(m)	>200	A 325	179	2 27
Chromium	ppm	ASTM D5185(m)	>15	2	<1	1
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	0
Lead	ppm	ASTM D5185(m)	>100	0	0	0
Copper	ppm	ASTM D5185(m)	>200	<1	0	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.4	1	17	12
Barium	ppm	ASTM D5185(m)	0.0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		2	1	2
Magnesium	ppm	ASTM D5185(m)	0	0	<1	0
Calcium	ppm	ASTM D5185(m)	0	1	27	35
Phosphorus	ppm	ASTM D5185(m)	215	325	299	329
Zinc	ppm	ASTM D5185(m)	0	4	7	13
Sulfur	ppm	ASTM D5185(m)	7039	8453	11001	9782
Lithium	ppm	ASTM D5185(m)		2	4	10
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	3	3	6
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	1	<1
Water	%	ASTM D6304*	>0.2	0.011		
ppm Water	ppm	ASTM D6304*	>2000	119.3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.33	0.51	0.490



OIL ANALYSIS REPORT







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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	.2%	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	216	214	216
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						
Bottom				\bigcirc		

