

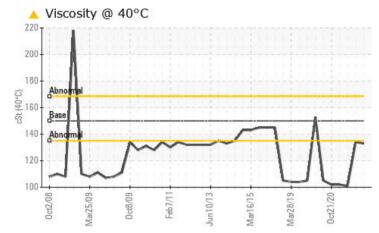
PROBLEM SUMMARY

Area DIAMINE Machine Id #418 - #3 NH3 Pump Component

Pump Fluid

ESSO TERESSTIC ISO 150 (75 GAL)

COMPONENT CONDITION SUMMARY



REC			TIC	INC
		NUP		лч

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
Visc @ 40°C	cSt	ASTM D7279(m)	150	<u> </u>	1 34	1 01	

Customer Id: DUPMAI Sample No.: WC0736058 Lab Number: 02546669 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

31 Mar 2022 Diag: Bill Quesnel

VISCOSITY



Resample at the next service interval to monitor. Diagnostician's Note: We see the oil was changed. There was likely residual ISO 100 present lowering the viscosity of the new product.All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The condition of the oil is acceptable for the time in service.

04 Apr 2021 Diag: Kevin Marson

VISCOSITY



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



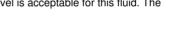
view report





27 Nov 2020 Diag: Kevin Marson

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Area DIAMINE Machine Id #418 - #3 NH3 Pump

Pump Fluid

ESSO TERESSTIC ISO 150 (75 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

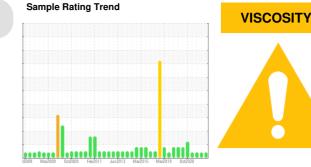
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The condition of the oil is acceptable for the time in service.

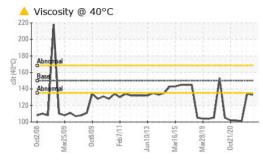


SAMPLE INFORM	ATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		WC0736058	WC0610506	WC969296
Sample Date		Client Info		20 Mar 2023	31 Mar 2022	04 Apr 2021
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185(m)	>90	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)	>3	0	0	<1
Aluminum	ppm	ASTM D5185(m)		0	0	<1
Lead	ppm	ASTM D5185(m)	>12	0	0	<1
		ASTM D5185(m)		ں <1	<1	<1
Copper Tin	ppm	ASTM D5185(m) ASTM D5185(m)	>30 >9	<1 0	< 1	< 1
	ppm	. /	>3	-		
Antimony Vanadium	ppm	ASTM D5185(m)		0	<1	0
	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	0
Calcium	ppm	ASTM D5185(m)	1.3	0	<1	<1
Phosphorus	ppm	ASTM D5185(m)	0	<1	2	4
Zinc	ppm	ASTM D5185(m)	0	<1	<1	1
Sulfur	ppm	ASTM D5185(m)		7745	8324	3052
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m)	>60	1	2	3
Sodium	ppm	ASTM D5185(m)		0	0	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
reliow wetai	scalar	Visual*	NONE	NONE	NONE	NONE
	Scalai			NANE		NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONL
Precipitate Silt			NONE NONE	NONE	NONE	NONE
Precipitate Silt Debris	scalar scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate Silt Debris Sand/Dirt	scalar scalar scalar	Visual* Visual* Visual*		NONE NONE	NONE NONE	NONE NONE
Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar	Visual* Visual* Visual* Visual*	NONE NONE NORML	NONE NONE NORML	NONE NONE NORML	NONE NONE NORML
Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar	Visual* Visual* Visual*	NONE NONE	NONE NONE	NONE NONE	NONE NONE

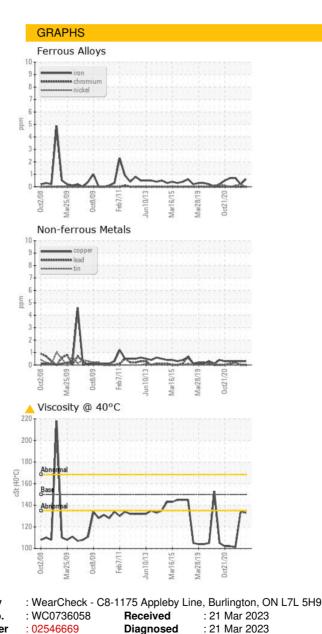
Contact/Location: Shaun Wilkinson - DUPMAI



OIL ANALYSIS REPORT



FLUID PROPE	RTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D7279(m)	150	133	1 34	1 01
SAMPLE IMAC	GES	method	limit/base	current	history 1	history 2
Color				·		
Bottom						



INVISTA 1400 COUNTY ROAD # 2 EAST MAITLAND, ON CA K0E 1P0 Contact: Shaun Wilkinson Shaun.Wilkinson@invista.com T: (613)348-4447 F: (613)348-3180



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number

Unique Number : 5551679 Diagnostician : Bill Quesnel Test Package : IND 1 To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: DUPMAI [WCAMIS] 02546669 (Generated: 07/07/2023 12:41:15) Rev: 1

Contact/Location: Shaun Wilkinson - DUPMAI