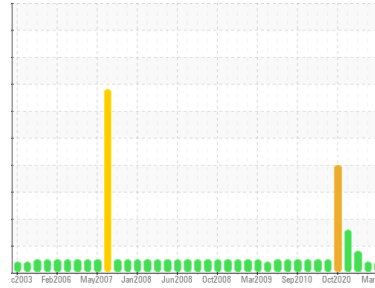




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
POWERHOUSE
Machine Id
102 - #2 Main Air Compressor
Component
Reciprocating Compressor
Fluid
INGERSOLL-RAND XL-700 (35 GAL)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0736055	PP	WC969302
Sample Date	Client Info		17 Mar 2023	01 Feb 2023	22 Apr 2022
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>50	6	6	13
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)		0	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	0	0	0
Lead	ppm	ASTM D5185(m)	>25	1	1	2
Copper	ppm	ASTM D5185(m)	>50	3	2	5
Tin	ppm	ASTM D5185(m)	>15	<1	<1	1
Antimony	ppm	ASTM D5185(m)		0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

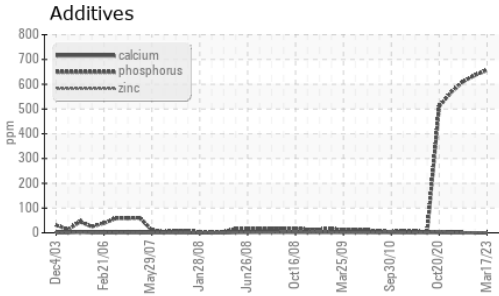
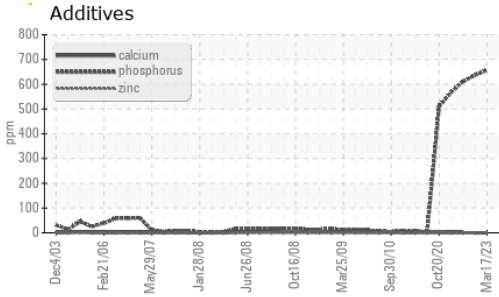
	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	0	0
Calcium	ppm	ASTM D5185(m)		0	0	<1
Phosphorus	ppm	ASTM D5185(m)		657	637	611
Zinc	ppm	ASTM D5185(m)		<1	<1	1
Sulfur	ppm	ASTM D5185(m)		61	83	28
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>25	<1	1	<1
Sodium	ppm	ASTM D5185(m)		<1	0	0
Potassium	ppm	ASTM D5185(m)	>20	0	0	<1



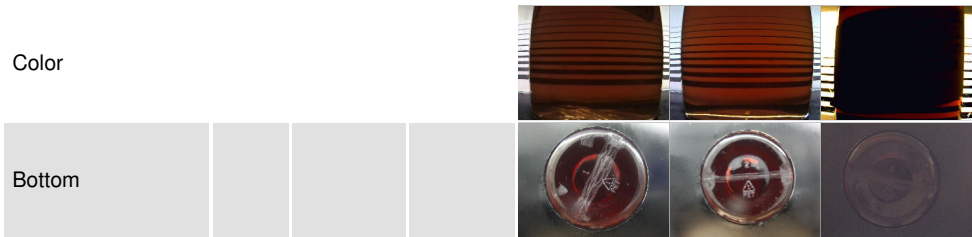
OIL ANALYSIS REPORT



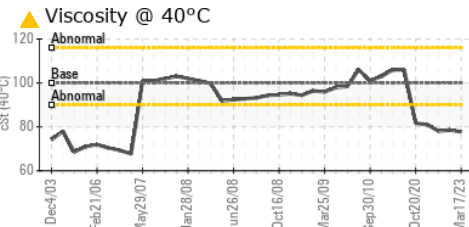
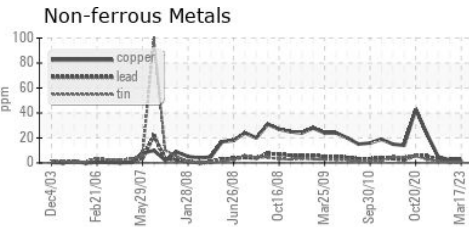
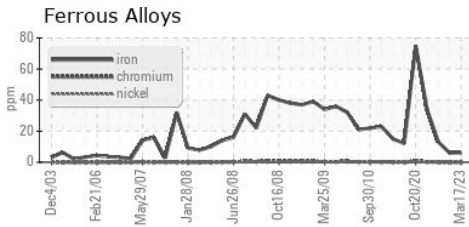
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	100 ▲ 77.8	▲ 78.5	▲ 78.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0736055 **Received** : 21 Mar 2023
Lab Number : 02546671 **Diagnosed** : 21 Mar 2023
Unique Number : 5551681 **Diagnostician** : Bill Quesnel
Test Package : IND 1

INVISTA
 1400 COUNTY ROAD # 2 EAST
 MAITLAND, ON
 CA K0E 1P0
 Contact: Shaun Wilkinson
 Shaun.Wilkinson@invista.com
 T: (613)348-4447
 F: (613)348-3180

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.