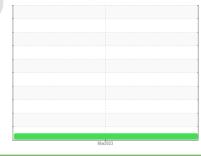


COOLANT REPORT

Sample Rating Trend







Component Port Coolant **EXTENDED LIFE COOLANT (114 LTR)**

Machine Id **PORT**

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) EXTENDED LIFE COOLANT. Please confirm.

Corrosion

All component wear rates are normal.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

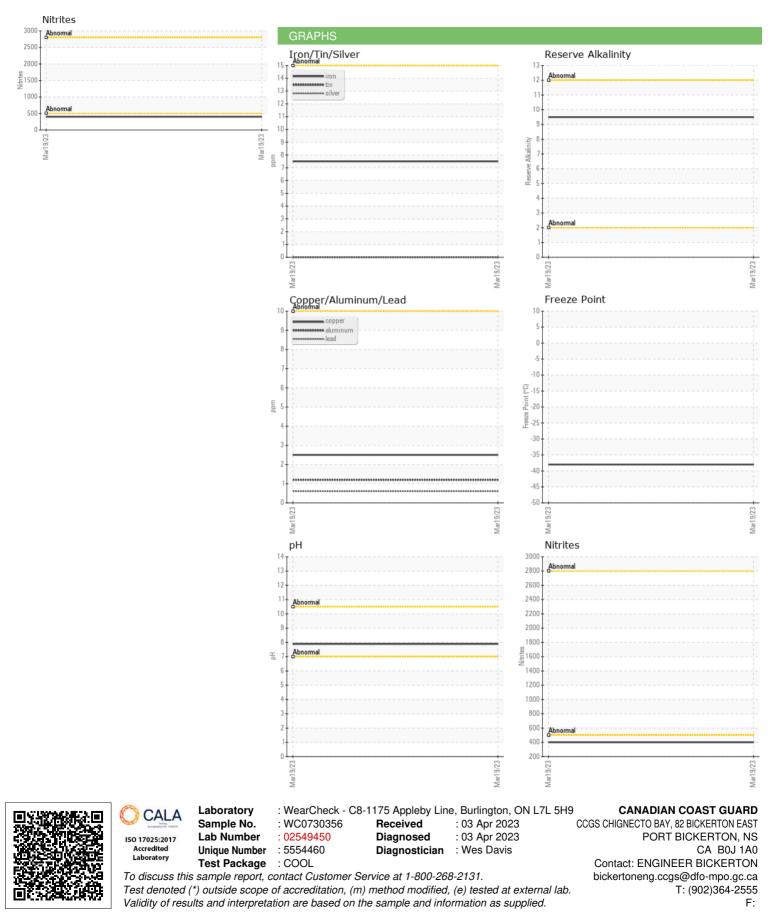
The condition of the coolant is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0730356		
Sample Date		Client Info		19 Mar 2023		
Machine Age	hrs	Client Info		323		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity	200210	ASTM D1298*		1.069		
pH	Scale 0-14	ASTM D1230	9.0	7.89		
Nitrites		Alcan Test Kit*	5.0	400		
Reserve Alkalinity	ppm Scale 0-20	ASTM D1121*		9.5		
Percentage Glycol	30aie 0-20	ASTM D1121 ASTM D3321*	50	9.5 51.9		
Freezing Point	°C	ASTM D3321*	-40	-38		
•	-0	ASTIVI D3321	-40			
Carboxylate						
CORROSION INHI	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		54		
Phosphorus	ppm	ASTM D5185(m)		28		
Boron	ppm	ASTM D5185(m)		796		
Molybdenum	ppm	ASTM D5185(m)		1		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	8		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Copper	ppm	ASTM D5185(m)	>10	2		
Lead	ppm	ASTM D5185(m)	>10	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	0		
Zinc	ppm	ASTM D5185(m)		4		
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		4197		
Potassium	ppm	ASTM D5185(m)		405		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	16		
Magnesium	ppm	ASTM D5185(m)		5		
Hardness	mg/L CaCO3	In-house*	<75	60		
VISUAL	•	method	limit/base	current	history1	history2
Coolant Color		Visual*	Orange/R	Blue		
Coolant Appearance		Visual*	Clear	Clear		
Coolant Appearance		visual	Oleal			
Color					no image	no image
Bottom					no image	no image
2:44:54) Rev: 1			Contact/Loc	ation: ENGINE	R BICKERTON	- CHIGNECTO

Report Id: CHIGNECTO [WCAMIS] 02549450 (Generated: 10/16/2023 1



COOLANT REPORT



Contact/Location: ENGINEER BICKERTON - CHIGNECTO